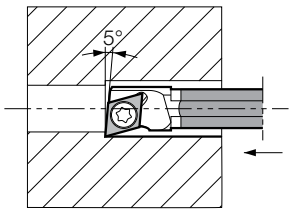
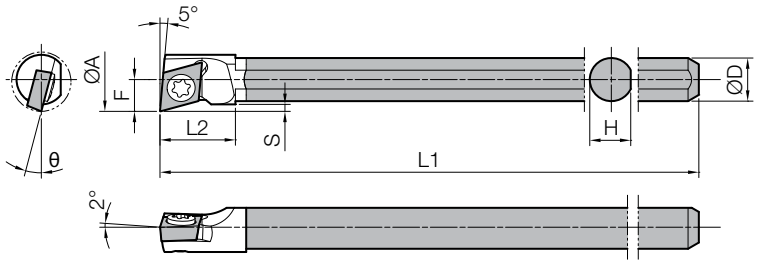
для заказа - kyocera@kyocera-tools.ru

C-SJLC Carbide Shank Bar (Boring / Internal Facing)

(Max. Overhang Length **L/D = ~7**)



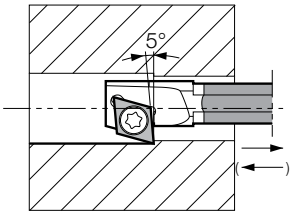


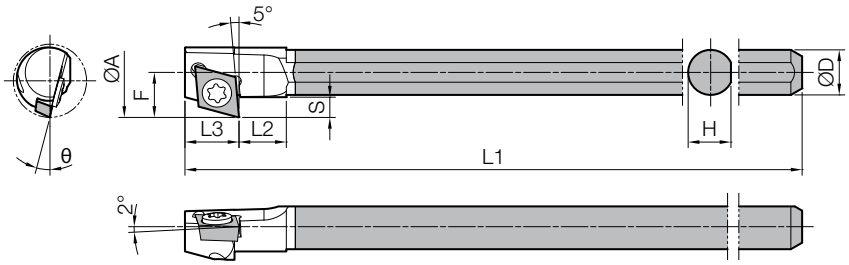
• Right-hand shown

• Left-hand Insert for Right-hand Toolholder, Right-hand Insert for Left-hand Toolholder

C-SJZC Carbide Shank Bar (Back Boring)

(Max. Overhang Length **L/D = ~7**)





• Right-hand shown

• Right-hand Insert for Right-hand Toolholder, Left-hand Insert for Left-hand Toolholder

※ When using R-hand Toolholder, Use R-hand insert for machining in this direction (→)
Use L-hand insert for machining in this direction (←)

Toolholder Dimensions

Part Number	Previous Part Number	Stock		Min. Bore Dia.	Dimensions (mm)							θ	Standard Corner-R(rε)	Spare Parts	
														Clamp Screw	Wrench
		R	L	ØA	ØD	H	L1	L2	L3	F	S				
C04X-SJLC□03-055	**SJLC□ 05504B-03W**	○	○	5.5	4	3.8	91	7	-	2.95	0.65	15°	0.03	SB-1635TR	FT-6
C04X-SJZC□03-065	**SJZC□ 06504B-03W**	○	○	6.5	4	3.8	93	4	4.8	4.00	1.80	15°	0.03		

Applicable Inserts

Application	Finishing	Finishing / Precision
Ref. Page	B66	B66
Insert / Toolholder	□-F 	□-FSF 
...-SJLC□03-...	JCGT1109..	JCET1109..
...-SJZC□03-...	JCGT1109..	JCET1109..

Recommended Cutting Conditions **F103~F104**

Applicable Sleeve **F93, F95, F96**

Features of C-SJLC

1. Well balanced design minimizing bore diameter yet maintaining a smaller insert radius.
2. High flexibility of tool pass during pecking.
3. Good surface finish at internal facing.

Features of C-SJZC

1. Back boring bars for workpieces which require high concentric circle accuracy and are unavailable for chuck change.
2. Available for back boring and pecking.
3. Large clearance between cutting edge and holder (1.8mm).

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