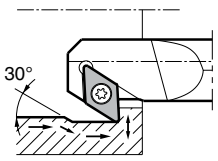
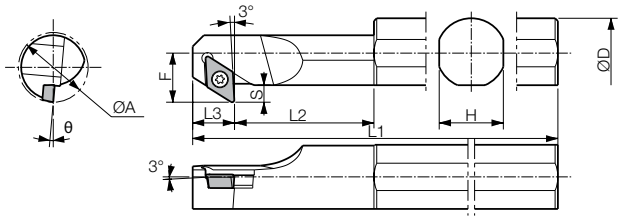
для заказа - kyocera@kyocera-tools.ru

S-SDZC Steel Bar (Back Boring)

(Max. Overhang Length **L/D = ~3**)





• Right-hand shown

• Left-hand Insert for Right-hand Toolholder, Right-hand Insert for Left-hand Toolholder

Toolholder Dimensions

Part Number		Stock R	Stock L	Unit	Min. Bore Dia. ØA	Dimensions ØD	H	L1	L2	L3	F	S	θ	Standard Corner-R(rε)	Coolant Hole	Spare Parts: Clamp Screw	Spare Parts: Wrench
Steel	**S10Q-SDZC**□**2**	●	●	inch	0.550	0.625	0.596	7.00	1.18	0.491	0.410	0.173	5°	1/64	No	SB-2560TR	FT-8
	S10X-SDZC□**2**	●	●		0.630	0.625	0.596	7.00	1.52	0.491	0.449	0.173	5°				
	S12R-SDZC□**3**	●			0.787	0.750	0.710	8.00	1.60	0.590	0.595	0.240	5°	1/32	No	SB-4085TR	FT-15
	S16X-SDZC□**3**	●	●		0.984	1.000	0.960	9.00	2.09	0.590	0.693	0.240	5°				

Applicable Inserts

Application	Minute D.O.C.	Finishing	Finishing	Finishing	Finishing-Medium	Finishing-Medium	Finishing-Roughing	Finishing	Finishing / Precision	Low Feed	Low Feed / Precision
Ref. Page	B59	B59, B60	B60	B60	B60	B60	B61	B62	B62	B63, B64	B63
Insert / Toolholder	**CF**	**CK**	**WP** (Wiper)	**PP**	**GK**	**HQ**	**Standard**	****-F**	****-FSF**	**(E/F)**-U**	**F**-USF**
...-SDZC□**2**	DCGT215..	DCGT215..	DCMX215..	DCMT215..	DCMT215..	DCMT215..	DCGT215..	DCGT215..	DCET215..	DCGT215..	DCET215..
...-SDZC□**3**	DCGT325..	DCGT325..	DCMX325..	DCMT325..	DCMT325..	DCMT325..	DCMT325.. DCGT325..	DCGT325..	DCET325..	DCGT325..	DCET325..

Application	Low Feed	Low Feed / Precision	Low Carbon Steel/ Finishing	Low Carbon Steel/ Finishing-Medium	Stainless Steel	Cast Iron	Non-ferrous Metals	Non-ferrous Metals	Non-ferrous Metals	Hardened Materials
Ref. Page	B64	B64	B61	B61	B61	B65	B65	B65	C25	C15
Insert / Toolholder	**(E/F)**-J**	**F**-JSF**	**XP**	**XQ**	**MQ**	Without Chipbreaker	**AH**	**-A3**	**PCD**	**CBN**
...-SDZC□**2**	DCET215..	-	DCMT215..	-	DCMT215..	DCGW215..	-	-	DCMT215..	DCMW215..
...-SDZC□**3**	DCET325.. DCGT325..	DCET325..	DCMT325..	DCMT325..	DCMT325..	DCGW325..	DCGT325..	DCGT325..	DCMT325..	DCMW325..

When using **WP** chipbreaker, program corrections are required. → **F44**

Recommended Cutting Conditions → **F103~F104**

Applicable Sleeve → **F94~F96**

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● : U.S. Stock Standard
○ : World Express (Shipping: 7-10 Business Days)