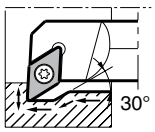
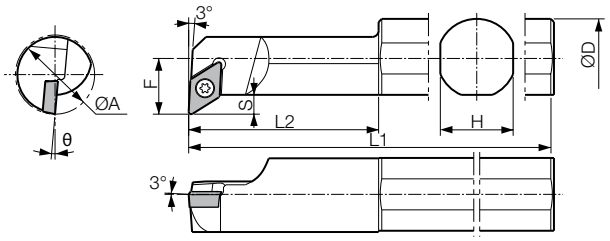
для заказа - kyocera@kyocera-tools.ru

S-SDUC Steel Bar (Copying)

(Max. Overhang Length **L/D = ~3**)





• Right-hand shown

• Left-hand Insert for Right-hand Toolholder, Right-hand Insert for Left-hand Toolholder

Toolholder Dimensions

	Part Number	Stock R	Stock L	Unit	Min. Bore Dia. ØA	Dimensions ØD	H	L1	L2	F	S	θ	Standard Corner-R(re)	Coolant Hole	Spare Parts: Clamp Screw	Spare Parts: Wrench
Steel	S08M-SDUC□2	●	●	inch	0.564	0.500	0.480	6.00	1.125	0.346	0.145	5°	1/64	No	SB-2560TR	FT-8
Steel	S10X-SDUC□2	●	●		0.564	0.625	0.584	7.00	1.125	0.346	0.145	5°				
Steel	S12R-SDUC□3	●	●		0.750	0.750	0.710	8.00	1.500	0.476	0.224	5°	1/32		SB-4085TR	FT-15
Steel	S16X-SDUC□3	●	●		0.980	1.000	0.970	9.00	2.360	0.693	0.240	5°				

Applicable Inserts

Application	Minute D.O.C.	Finishing	Finishing	Finishing	Finishing-Medium	Finishing-Medium	Finishing-Roughing	Finishing	Finishing / Precision	Low Feed	Low Feed / Precision
Ref. Page	B59	B59, B60	B60	B60	B60	B60	B61	B62	B62	B63, B64	B63
Insert / Toolholder	CF	CK	WP (Wiper)	PP	GK	HQ	Standard	□-F	□-FSF	(E/F)□-U	F□-USF
...-SDUC□2	DCGT215..	DCGT215..	DCMX215..	DCMT215..	DCMT215..	DCMT215..	DCGT215..	DCGT215..	DCET215..	DCGT215..	DCET215..
...-SDUC□3	DCGT325..	DCGT325..	DCMX325..	DCMT325..	DCMT325..	DCMT325..	DCMT325.. DCGT325..	DCGT325..	DCET325..	DCGT325..	DCET325..

Application	Low Feed	Low Feed / Precision	Low Carbon Steel/ Finishing	Low Carbon Steel/ Finishing-Medium	Stainless Steel	Cast Iron	Non-ferrous Metals	Non-ferrous Metals	Non-ferrous Metals	Hardened Materials
Ref. Page	B64	B64	B61	B61	B61	B65	B65	B65	C25	C15
Insert / Toolholder	(E/F)□-J	F□-JSF	XP	XQ	MQ	Without Chipbreaker	AH	□-A3	PCD	CBN
...-SDUC□2	DCET215..	-	DCMT215..	-	DCMT215..	DCGW215..	-	-	DCMT215..	DCMW215..
...-SDUC□3	DCET325.. DCGT325..	DCET325..	DCMT325..	DCMT325..	DCMT325..	DCGW325..	DCGT325..	DCGT325..	DCMT325..	DCMW325..

When using **WP** chipbreaker, program corrections are required. F44

Recommended Cutting Conditions **F103~F104**

Applicable Sleeve **F94~F96**

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