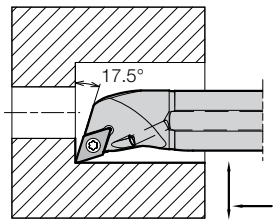
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A-SDQC-AE Excellent Bar (Copying)

(Max. Overhang Length **L/D = ~5.5**)



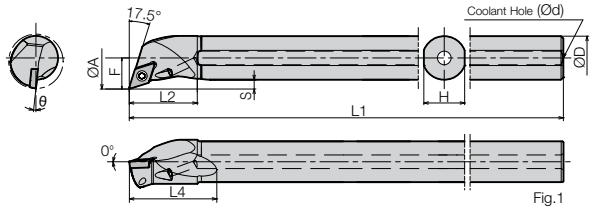


Fig.1

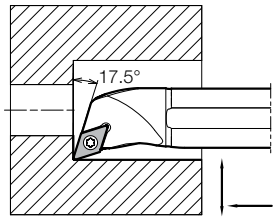
Shank Dia. ØD	Coolant Hole Dia. Ød
Ø0.375" Ø10mm	Ø3mm
Ø0.500" Ø12mm	Ø4mm
Ø0.625" Ø16mm	Ø5mm
Ø0.750" Ø20mm	Ø5mm
Ø25mm	Ø5mm

• Right-hand shown

• Left-hand Insert for Right-hand Toolholder, Right-hand Insert for Left-hand Toolholder

S-SDQC-A Steel Bar (Copying)

(Max. Overhang Length **L/D = ~4**)



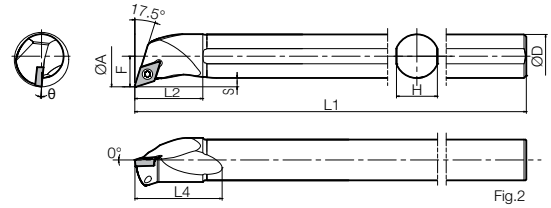


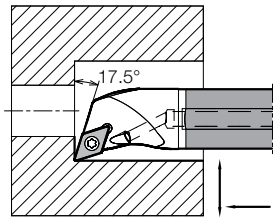
Fig.2

• Right-hand shown

• Left-hand Insert for Right-hand Toolholder, Right-hand Insert for Left-hand Toolholder

E-SDQC-A Carbide Shank Bar (Copying)

(Max. Overhang Length **L/D = ~7**)



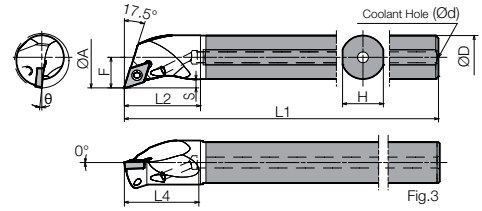


Fig.3

Shank Dia. ØD	Coolant Hole Dia. Ød
Ø0.375" Ø10mm	Ø3mm
Ø0.500" Ø12mm	Ø4mm
Ø0.625" Ø16mm	Ø4mm
Ø20mm	Ø6mm
Ø25mm	Ø6mm

• Right-hand shown

• Left-hand Insert for Right-hand Toolholder, Right-hand Insert for Left-hand Toolholder

Toolholder Dimensions

	Part Number	Stock R	Stock L	Unit	Min. Bore Dia. ØA	Dimensions ØD	H	L1	L2	L3	L4	F	S	θ	Standard Corner-R(rε)	Coolant Hole	Drawing	Spare Parts: Clamp Screw	Spare Parts: Wrench
Excellent Bar	A06M-SDQC□2AE	●	●	inch	0.512	0.375	0.336	6 .0	0.736	0.736	0.783	0.295	0.083	10°	1/64	Yes	Fig.1	SB-2560TR	FT-8
	A08M-SDQC□2AE	●	●		0.630	0.500	0.461	6 .0	0.866	0.866	1.051	0.364	0.102	8°					
	A10R-SDQC□2AE	●	●		0.787	0.625	0.586	8 .0	0.984	0.984	1.256	0.443	0.102	6°					
	A12S-SDQC□3AE	●	●		0.980	0.750	0.711	10 .0	1.220	-	1.390	0.565	0.146	5°	1/64	Yes	Fig.1	SB-4065TR	FT-15
	A10L-SDQC□07-13AE	○	○	mm	13	10	9	140	19	-	21	7.50	2.1	10°	0.4	Yes	Fig.1	SB-2560TR	FT-8
	A12M-SDQC□07-16AE	○	○		16	12	11	150	22	-	25	9.25	2.6	8°					
	A16Q-SDQC□07-20AE	○	○		20	16	15	180	25	-	32	11.30	2.6	6°					
	A20R-SDQC□11-25AE	○	○		25	20	19	200	31	-	37	14.40	3.7	5°	0.4	Yes	Fig.1	SB-4065TR	FT-15
	A25S-SDQC□11-30AE	○	○		30	25	24	250	38	-	45	16.90	3.7	4°					
Steel	S10L-SDQC□07-13A	○	○	mm	13	10	9	140	19	-	21	7.50	2.1	10°	0.4	No	Fig.2	SB-2560TR	FT-8
	S12M-SDQC□07-16A	○	○		16	12	11	150	22	-	25	9.25	2.6	8°					
	S16Q-SDQC□07-20A	○	○		20	16	15	180	25	-	32	11.30	2.6	6°					
	S20R-SDQC□11-25A	○	○		25	20	19	200	31	-	37	14.40	3.7	5°	0.4	No	Fig.2	SB-4065TR	FT-15
	S25S-SDQC□11-30A	○	○		30	25	24	250	38	-	45	16.90	3.7	4°					
Carbide	E06N-SDQC□2A	□	□	inch	0.512	0.375	0.336	6.3	0.787	-	0.720	0.295	0.079	10°	1/64	Yes	Fig.3	SB-2560TR	FT-8
	E06N-SDQC□2A-2/3	□	□		0.512	0.375	0.336	4.2	0.787	-	0.720	0.295	0.079	10°					
	E08Q-SDQC□2A	□	□		0.630	0.500	0.461	7.1	0.906	-	0.835	0.364	0.102	8°					
	E08Q-SDQC□2A-2/3	□	□		0.630	0.500	0.461	4.8	0.906	-	0.835	0.364	0.102	8°					
	E10X-SDQC□2A	□	□		0.787	0.625	0.586	8.7	1.102	-	0.949	0.443	0.102	6°					
	E10X-SDQC□2A-2/3	□	□		0.787	0.625	0.586	5.8	1.102	-	0.949	0.443	0.102	6°					
	E10N-SDQC□07-13A	○	○	mm	13	10	9	160	20	-	19	7.50	2.1	10°	0.4	Yes	Fig.3	SB-2560TR	FT-8
	E10N-SDQC□07-13A-2/3	○			13	10	9	105	20	-	19	7.50	2.1	10°					
	E12Q-SDQC□07-16A	○	○		16	12	11	180	23	-	22	9.25	2.6	8°					
	E12Q-SDQC□07-16A-2/3	○			16	12	11	120	23	-	22	9.25	2.6	8°					
	E16X-SDQC□07-20A	○	○		20	16	15	220	28	-	27	11.30	2.6	6°					
	E16X-SDQC□07-20A-2/3	○			20	16	15	145	28	-	27	11.30	2.6	6°					
	E20S-SDQC□11-25A	○	○		25	20	19	250	32	-	31	14.40	3.7	5°	0.4	Yes	Fig.3	SB-4065TR	FT-15
	E20S-SDQC□11-25A-2/3	●			25	20	19	165	32	-	31	14.40	3.7	5°					
	E25T-SDQC□11-30A	○	●		30	25	24	300	38	-	37	16.90	3.7	4°					
	E25T-SDQC□11-30A-2/3	○			30	25	24	200	38	-	37	16.90	3.7	4°					

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