для заказа - kyocera@kyocera-tools.ru

Toolholder Dimensions

	Part Number	Stock R	Stock L	Unit	Min. Bore Dia. ØA	Dimensions ØD	H	L1	L2	L3	L4	F	θ	Standard Corner-R(rε)	Coolant Hole	Drawing	Spare Parts: Clamp Screw	Spare Parts: Wrench
Excellent Bar	A05K-SCLP□2AE	●	●	inch	0.413	0.312	0.273	5	0.630	0.760	0.669	0.197	10.0°	1/64	Yes	Fig.1	SB-2545TR	FT-8
	A06M-SCLP□2.5AE	●	●		0.480	0.375	0.336	6	0.787	0.961	0.791	0.236	5.0°	1/64	Yes	Fig.1	SB-3060TR	FT-10
	A08M-SCLP□2.5AE	●	●		0.580	0.500	0.461	6	0.945	1.201	0.961	0.276	4.0°					
	A10R-SCLP□3AE	●	●		0.700	0.625	0.586	8	1.181	1.461	1.189	0.354	3.5°	1/64	Yes	Fig.1	SB-4065TR	FT-15
	A12S-SCLP□3AE	●	●		0.825	0.750	0.711	10	1.417	1.780	1.421	0.413	2.0°					
	A16T-SCLP□3AE	●	●		1.200	1.000	0.961	12	1.811	2.185	1.815	0.531	0.0°					
	A10L-SCLP□08-12AE	○	○	mm	12	10	9	140	20	25	20	6	5.0°	0.4	Yes	Fig.1	SB-3060TR	FT-10
	A12M-SCLP□08-14AE	○	○		14	12	11	150	24	29	24	7	4.0°					
	A12M-SCLP□09-16AE	○	○		16	12	11	150	24	31	24	8	4.0°	0.4	Yes	Fig.1	SB-4065TR	FT-15
	A16Q-SCLP□09-18AE	○	○		18	16	15	180	30	37	30	9	3.5°					
	A20R-SCLP□09-22AE	○	○		22	20	19	200	36	47	37	11	2.0°					
	A25S-SCLP□09-27AE	○	○		27	25	24	250	46	55	46	13.5	0.0°					
Steel	S10L-SCLP□08-12A	○	○	mm	12	10	9	140	20	25	20	6	5.0°	0.4	No	Fig.2	SB-3060TR	FT-10
	S12M-SCLP□08-14A	○	○		14	12	11	150	24	29	24	7	4.0°					
	S12M-SCLP□09-16A	○	○		16	12	11	150	24	31	24	8	4.0°	0.4	No	Fig.2	SB-4065TR	FT-15
	S16Q-SCLP□09-18A	○	○		18	16	15	180	30	37	30	9	3.5°					
	S20R-SCLP□09-22A	○	○		22	20	19	200	36	47	37	11	2.0°					
	S25S-SCLP□09-27A	○	○		27	25	24	250	46	55	46	13.5	0.0°					
Carbide	E10N-SCLP□08-12A	○	○	mm	12	10	9	160	20	19	19	6	5°	0.4	Yes	Fig.3	SB-3060TR	FT-10
	E10N-SCLP□08-12A-2/3	○			12	10	9	105	20	19	19	6	5°					
	E10N-SCLP□08-12A-1/2	○			12	10	9	80	20	19	19	6	5°					
	E12Q-SCLP□08-14A	○	○		14	12	11	180	23	22	22	7	4°					
	E12Q-SCLP□08-14A-2/3	○		mm	14	12	11	120	23	22	22	7	4°					
	E12Q-SCLP□08-14A-1/2	○			14	12	11	90	23	22	22	7	4°					
	E12Q-SCLP□09-16A	○	○		16	12	11	180	23	22	22	8	5°	0.4	Yes	Fig.3	SB-4065TR	FT-15
	E12Q-SCLP□09-16A-2/3	○			16	12	11	120	23	22	22	8	5°					
	E12Q-SCLP□09-16A-1/2	○			16	12	11	90	23	22	22	8	5°					
	E16X-SCLP□09-18A	○	○		18	16	15	220	28	27	27	9	3.5°					
	E16X-SCLP□09-18A-2/3	○			18	16	15	145	28	27	27	9	3.5°					
	E16X-SCLP□09-18A-1/2	○			18	16	15	110	28	27	27	9	3.5°					
	E20S-SCLP□09-22A	○	○	mm	22	20	19	250	32	31	31	11	2°					
	E20S-SCLP□09-22A-2/3	○			22	20	19	165	32	31	31	11	2°					
	E20S-SCLP□09-22A-1/2	○			22	20	19	125	32	31	31	11	2°					
	E25T-SCLP□09-27A	○	○		27	25	24	300	38	37	37	13.5	0°					
	E25T-SCLP□09-27A-2/3	○			27	25	24	200	38	37	37	13.5	0°					

Applicable Inserts

Application	Finishing	Finishing	Finishing-Medium	Medium	Finishing-Medium	Low Carbon Steel/ Finishing	Low Carbon Steel/ Finishing-Medium	Cast Iron	Non-ferrous Metals	Hardened Materials
Ref. Page	B58	B58	B58	B58	B58	B58	B58	B58	C25	C14
Insert / Toolholder	PP	GP	HQ	Standard	□-Y	XP	XQ	Without Chipbreaker	PCD	CBN
...SCLP□2AE...	-	-	-	CPGT215..	-	-	-	-	-	-
...SCLP□2.5AE... ...SCLP□08-...	CPMT2515..	CPMT2515..	CPMH2515..	CPMH2515..	CPMH2515..	CPMT2515..	-	CPMB2515..	CPMH2515..	CPGB2515..
...SCLP□3AE... ...SCLP□09-...	CPMT32..	CPMT32..	CPMH32..	CPMH32..	CPMH32..	CPMT32..	CPMT32..	CPMB32..	CPMH32..	CPGB32..

Recommended Cutting Conditions → **F103~F104**

Applicable Sleeve → **F94~F96**

● : U.S. Stock Standard
○ : World Express (Shipping: 7-10 Business Days)

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