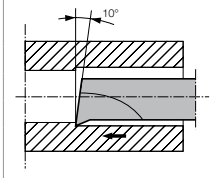
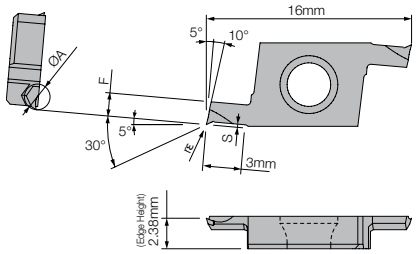
для заказа - kyocera@kyocera-tools.ru

TWB (Micro Boring: Horizontal Type) [Corner-R(rε) Tolerance: +0/-0.02mm, +0/-0.03mm]





• Right-hand shown

Part Number		Min.Bore Dia.	Dimensions (mm)			Insert Grade
						PVD Coated Carbide
		ØA	F	S	rε	PR1025
TWBR	01003-005	1.0	0.85	0.20	+0 -0.02 0.05	○
	01503-005	1.5	1.30	0.20		○
	02003-005	2.0	1.75	0.25		○
	02503-005	2.5	2.10	0.30		○
	03003-005	3.0	2.40	0.40		○
TWBR	01503-010	1.5	1.30	0.20	+0 -0.03 0.10	○
	02003-010	2.0	1.75	0.25		○
	02503-010	2.5	2.10	0.30		○
	03003-010	3.0	2.30	0.40		○

STW (Square Shank for Horizontal Type Inserts)

(For Left-hand toolholder for grooving, please see G80)



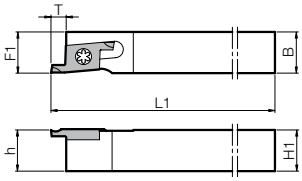


Fig.1

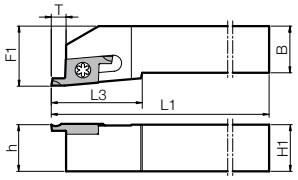


Fig.2

• Right-hand shown

• Right-hand Insert for Right-hand Toolholder, Left-hand Insert for Left-hand Toolholder

Toolholder Dimensions

Part Number	Stock	Dimensions (mm)								Drawing	Spare Parts		Applicable Inserts Above
		H1=h	B	L1	L2	L3	F1	F2	T		Clamp Screw	Wrench	
STWR 1212F-15	○	12	12	85	-	-	12	-	3	Fig.1	SB-3080TR	LTW-10S	TWBR○○○○○-○○○

S...-STW (Round Shank for Horizontal Type Inserts)

(For Left-hand toolholder for grooving, please see G80)



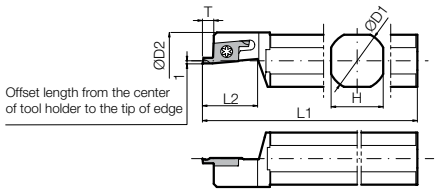


Fig.2

• Right-hand shown

• Right-hand Insert for Right-hand Toolholder, Left-hand Insert for Left-hand Toolholder

Toolholder Dimensions

Part Number	Stock	Dimensions (mm)							Drawing	Spare Parts		Applicable Inserts Above
		ØD1	ØD2	H	L1	L2	L3	T		Clamp Screw	Wrench	
S20G- STWR15	○	20.000	19.5	18	90	18	-	3	Fig.2	SB-3080TR	LTW-10S	TWBR○○○○○-○○○
S25.0J- STWR15	○	25.000	24.5	23	110	22	-	3				

Twin Bars are sold in 5 piece boxes.

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