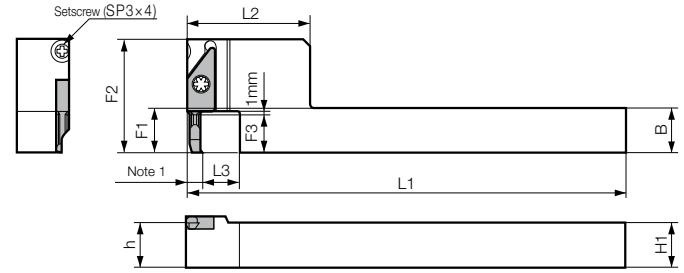
для заказа - kyocera@kyocera-tools.ru

SVNS-XN (Square Shank: L-shape)



• Right-hand shown • Right-hand Insert for Right-hand Toolholder

Note 1 dimension is same size as applicable insert (VNBX) F2 dimension

Toolholder Dimensions

Part Number		Stock	Dimensions (mm)								Spare Parts			Applicable Inserts ➡ F32
			H1=h	B	L1	L2	L3	F1	F2	F3	Clamp Screw	Wrench	Setscrew	
SVNSR	1010K-12-06XN	○	10	10	125	45	10	10	29	6	SB-3080TR	LTW-10S	SP3X4	(VNBXR02..)
	1010K-12-11XN	○	10	10	125	45	10	10	33	11				(VNBXR..11..)
	1212M-12-06XN	○	12	12	150	45	10	12	29	6				(VNBXR02..)
	1212M-12-11XN	○	12	12	150	45	10	12	33	11				(VNBXR..11..)
	1212M-12-20XN	○	12	12	150	45	10	12	42	20				(VNBXR0420..)
	1616M-12-06XN	○	16	16	150	45	16	16	29	6				(VNBXR02..)
	1616M-12-11XN	○	16	16	150	45	16	16	33	11				(VNBXR..11..)
	1616M-12-20XN	○	16	16	150	45	16	16	42	20				(VNBXR0420..)

※ All Swiss IQ Bar Inserts are used with an SVNS-XN Toolholder, however, when setting the cutting edge at the face level of the toolholder as shown in Fig., use the insert shown in ( ).

S...SVN-XN (Round Shank: Standard)

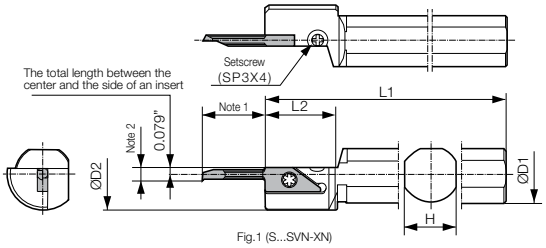


Fig.1 (S...SVN-XN)

• Right-hand shown

S...SVN-SXN (Round Shank: Straight)

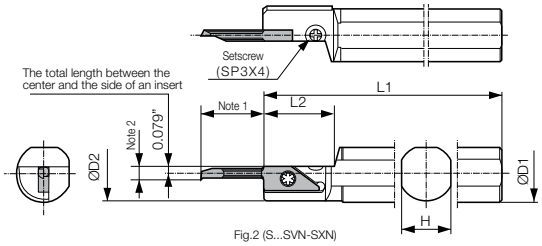


Fig.2 (S...SVN-SXN)

• Right-hand Insert for Right-hand Toolholder

1. Note 1 dimension shows the applicable insert (VNBX) L2 dimension +1 mm.
2. Note 2 dimension is same size as applicable insert (VNBX) F2 dimension

Toolholder Dimensions (Holder center axis core and insert center are coaxial type)

Part Number	Stock	Unit	Dimensions					Drawing	Spare Parts			Applicable Inserts ➡ F32
			ØD1	ØD2	H	L1	L2		Clamp Screw	Wrench	Setscrew	
S12F-SVNR12XN	○	mm	12	20.0	11	80	23	Fig.1	SB-3080TR	FT-10	SP3X4	VNBXR...
S14G-SVNR12XN	○		14	20.0	13	90	23					
S16H-SVNR12XN	○		16	24.0	15	100	23					
S19H-SVNR12XN	○	inch	0.750	0.945	0.669	3.937	0.945					
S19N-SVNR12XN	○		0.750	0.945	0.669	6.299	0.945					
S20H-SVNR12XN	○	mm	20	24.0	18	100	24					
S25H-SVNR12XN	○	inch	1.000	1.181	0.905	3.937	0.945					
S25Q-SVNR12XN	○		1.000	1.181	0.905	7.086	0.945					
S19H-SVNR12SXN	○		0.750	0.728	0.669	3.397	0.905	Fig.2	SB-3080TR	FT-10	SP3X4	VNBXR...
S20H-SVNR12SXN	○	mm	20	19.5	18	100	23					
S22K-SVNR12SXN	○		22	21.5	20	125	23					
S25.0G-SVNR12SXN	○		25	24.5	23	90	23					

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