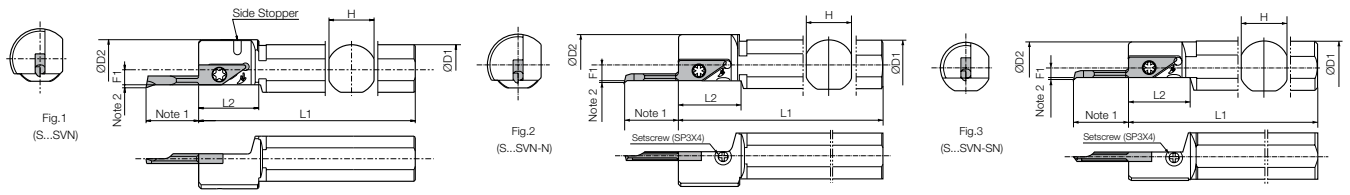
для заказа - kyocera@kyocera-tools.ru

S...SVN (With Side Stopper : Standard) S...SVN-N (Without Side Stopper : Standard) S...SVN-SN (Without Side Stopper : Straight)



• Right-hand shown

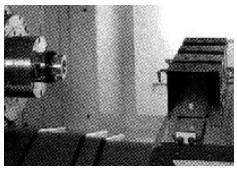
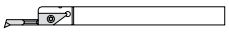
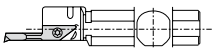
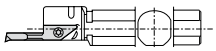
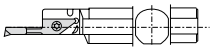
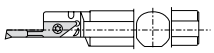
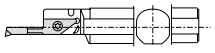
• Right-hand Insert for Right-hand Toolholder

Note 1 & Note 2 : See Insert Dimension Table. (➡ F28~F29)

Toolholder Dimensions

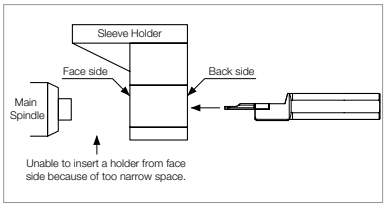
Part Number	Stock	Unit	Dimensions ØD1	ØD2	H	L1	L2	F1	Drawing	Spare Parts: Clamp Screw	Wrench	Side Stopper	Wrench	Set Screw	Applicable Inserts
S08-SVNR12	●	inch	0.500	0.787	0.480	3.500	0.906	0.157	Fig.1	SB-3080TR	FT-10	HS3X4	LW-1.5	-	➡ F28~F29 ➡ G50 ➡ G78 ➡ J34 VNBR....-.. VNBTR....-... VNGR....-.. VNFGR....-.. VNTR...-..
S10-SVNR12	●		0.625	0.945	0.584	4.000	0.906	0.236				HS3X8			
S12F-SVNR12N	○	mm	12	20.0	11	80	23	4	Fig.2	SB-3080TR	FT-10	-	-	SP3X4	VNBR....-.. VNBTR....-... VNGR....-.. VNFGR....-.. VNTR...-..
S14G-SVNR12N	○		14	20.0	13	90	23	4							
S16H-SVNR12N	○		16	24.0	15	100	23	6							
S19H-SVNR12N	●	inch	0.750	0.945	0.669	3.937	0.945	0.236							
S19N-SVNR12N	○		0.750	0.945	0.669	6.299	0.945	0.236							
S20H-SVNR12N	○	mm	20	24.0	18	100	24	6							
S25H-SVNR12N	●	inch	1.000	1.181	0.905	3.937	0.945	0.236							
S25Q-SVNR12N	○		1.000	1.181	0.905	7.086	0.945	0.236							
S20H-SVNR12SN	○	mm	20	19.5	18	100	23	4	Fig.3	SB-3080TR	FT-10	-	-	SP3X4	
S22K-SVNR12SN	●		22	21.5	20	125	23	4							
S25.0G-SVNR12SN	○		25	24.5	23	90	23	4							

Swiss IQ Bar Selection

Gang-Type (Horizontal)	Gang-Type	Gang-Type (Front Loading Sleeve Type)	Gang-Type (Back Loading Sleeve Type)
			
Square Shank (Straight)	Square Shank (L-Shape)	Square Shank	Square Shank
		—	—
Round Shank (Standard)		Round Shank (Standard)	Round Shank (Standard)
			—
Round Shank (Straight)		Round Shank (Straight)	Round Shank (Straight)
			

Q: There are standard types (head dia. is larger than shank) and straight types for round shanks. What is each one used for?

A: The straight type is used when it cannot be inserted from the face side of the sleeve holder and can be inserted only from the back side due to space limitation (Refer to Fig. below). On the other hand, the standard type should be installed when it can be inserted from the face side. The head end is used for positioning as stopper.



Recommended toolholder may change according to machines used and actual position.
Automatic lathes have various toolpost types other than those above.

● : U.S. Stock Standard
○ : World Express (Shipping: 7-10 Business Days)

kyocera@kyocera-tools.ru
www.kyocera-tools.ru