для заказа - kyocera@kyocera-tools.ru

EZH-HP (Sleeve)

Adjustable

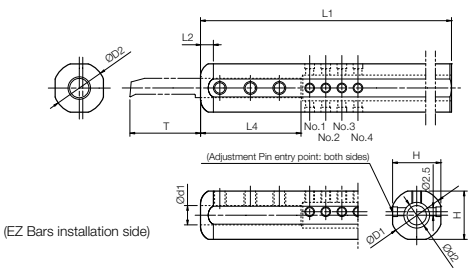


Fig.3

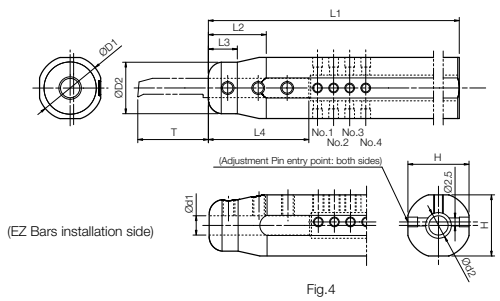


Fig.4

Part Number		Stock	Dimensions (mm)									T (mm) Overhang Length of Bar ※2				Drawing	Applicable EZ Bar or EZ Bar PLUS → F16~F18 → F20~F21 → G48, G76 → J28
			Ød1	ØD1	ØD2	Ød2	H	L1	L2	L3	※1L4	Adjustment Pin Setting Position No.1	No.2	No.3	No.4		
EZH	04516HP-100	○	4.5	16	16	6	15.0	100	4	-	25.3	23.0 (14)	18.5 (9.5)	14.0 (-)	9.5 (-)	Fig.3	_045X-…050EZ
	04519HP-120	○	4.5	0.75"	16	6	18.0	120	18	9	25.3					Fig.4	
	04520HP-120	○	4.5	20	16	6	19.0	120	18	9	25.3						
	04522HP-135	○	4.5	22	16	6	21.0	135	18	9	25.3						
	04525.0HP-135	○	4.5	25	16	6	24.0	135	18	9	25.3						
	04525.4HP-120	○	4.5	1.00"	16	6	24.4	120	18	9	25.3						
EZH	05016HP-100	○	5.0	16	16	6	15.0	100	4	-	29.0	25.5	20.5	15.5	10.5	Fig.3	EZBR…050… EZVBR055050-… EZGR…050-… EZFGR…050-… EZTR…050… ※3 HP…05-…
	05019HP-120	●	5.0	0.75"	16	6	18.0	120	18	9	29.0					Fig.4	
	05020HP-120	○	5.0	20	16	6	19.0	120	18	9	29.0						
	05022HP-135	○	5.0	22	16	6	21.0	135	18	9	29.0						
	05025.0HP-135	○	5.0	25	16	6	24.0	135	18	9	29.0						
	05025.4HP-120	●	5.0	1.00"	16	6	24.4	120	18	9	29.0						
EZH	06016HP-100	○	6.0	16	16	8	15.0	100	4	-	31.0	30.5 (18.5)	25.5 (13.5)	20.5 (-)	15.5 (-)	Fig.3	EZBR…060… EZVBR065060-… EZGR…060-… EZTR…060-… _060X-…-070EZ ※3 HP…0606-…
	06019HP-120	●	6.0	0.75"	16	8	18.0	120	18	9	31.0					Fig.4	
	06020HP-120	○	6.0	20	16	8	19.0	120	18	9	31.0						
	06022HP-135	○	6.0	22	16	8	21.0	135	18	9	31.0						
	06025.0HP-135	○	6.0	25	16	8	24.0	135	18	9	31.0						
	06025.4HP-120	●	6.0	1.00"	16	8	24.4	120	18	9	31.0						
EZH	07016HP-100	○	7.0	16	16	8	15.0	100	4	-	33.0	35.5	30.5	25.5	20.5	Fig.3	EZBR…070… EZGR…070-… EZFGR…070-… EZTR…070-… ※3 HP…07-…
	07019HP-120	●	7.0	0.75"	16	8	18.0	120	18	9	33.0					Fig.4	
	07020HP-120	○	7.0	20	16	8	19.0	120	18	9	33.0						
	07022HP-135	○	7.0	22	16	8	21.0	135	18	9	33.0						
	07025.0HP-135	○	7.0	25	16	8	24.0	135	18	9	33.0						
	07025.4HP-120	●	7.0	1.00"	16	8	24.4	120	18	9	33.0						

※1: L4 shows Ød1 length
※2: Dimension T shows overhang length of the EZB Bar when attached to sleeve. Dimensions in ( ) show overhand length of EZ Bar PLUS.
※3: HP type bars are not adjustable.
• Choose sleeves (Ød1) to match ØD dimension of bar.

EZ Bar Identification System

EZ H 017 16 HP - 100

EZ Symbol of Bar	Application	Shank Dia. of EZB Bar	Sleeve Shank Dia.	Precision	Overall Length of Sleeve
	H-Sleeve	017 : 1.7mm	16 : 16.00mm	CT: High Precision with Coolant Hole	100 : 100mm
		025 : 2.5mm	25.4 : 25.40mm	HP: Precision / ST: Standard	120 : 120mm

EZ Bar Mounting Procedure

● How to use adjustment pin (Fig.1)

① Put the adjustment pin into the hole.
② Push it into the sleeve, using the wrench "LW-1.5."
③ Tighten the clamp screw "HS3X4P" with wrench "LW-1.5" to fix the adjustment screw.

●How to secure bar (Fig.2)

① With the chip pocket upward, set the bar in sleeve.
Press the slant of the end of the bar against the adjustment pin.
Make sure that the bar does not rotate. (Fig.3)
② Tighten the clamp screw with wrench "LW-2"and secure the bar.
(Use "LW-1.5" if shank dia. is 3mm or less.)

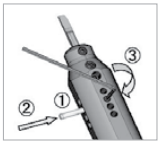


Fig. 1:
How to use adjustment pin



Fig. 2:
How to secure bar

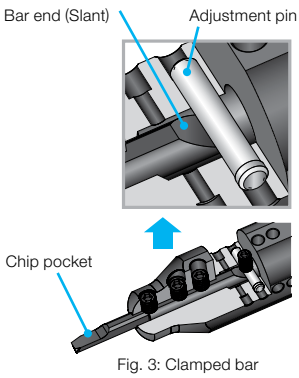


Fig. 3: Clamped bar

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● : U.S. Stock Standard
○ : World Express (Shipping: 7-10 Business Days)