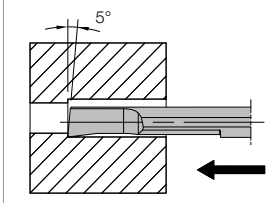
для заказа - kyocera@kyocera-tools.ru

EZB-NB (Boring)



<PR1225>

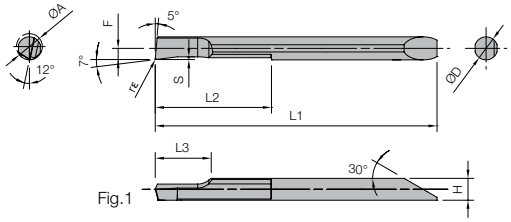
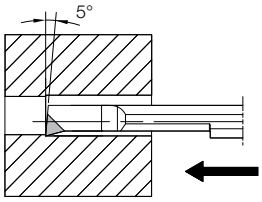


Fig.1

• Right-hand Shown



<KBN, KPD>

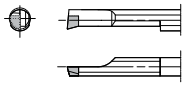


Fig.2 EZBR030 type

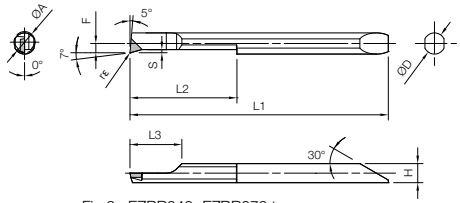


Fig.3 EZBR040~EZBR070 type

• Right-hand Shown

EZ Bar Dimensions (metric)

Part Number		Min. Bore Dia.	Dimensions (mm)								Drawing	Grade			Applicable Sleeve ➡ F22~F27
												MEGACOAT	CBN	PCD	
		ØA	ØD	H	L1	L2	L3	F	S	rε		PR1225	KBN05M	KPD001	
EZBR	020017-005NB	2.0	1.7	1.50	27.3	7.0	4.7	0.79	0.20	±0.015 0.050	Fig.1	○			EZH017…
	025020-005NB	2.5	2.0	1.82	32.0	8.0	4.8	0.94	0.16			○			EZH020…
	030025-005NB	3.0	2.5	2.30	35.0	10.5	4.8	1.19	0.16			○			EZH025…
	035030-005NB	3.5	3.0	2.80	39.0	13.0	6.8	1.44	0.19			○			EZH030…
	040035-005NB	4.0	3.5	3.30	42.0	15.0	6.7	1.69	0.25			○			EZH035…
	045040-005NB	4.5	4.0	3.80	49.0	20.0	9.7	1.94	0.28			●			EZH040…
	055050-005NB	5.5	5.0	4.80	58.2	25.0	9.7	2.44	0.33			●			EZH050…
	065060-005NB	6.5	6.0	5.80	66.2	30.0	11.7	2.94	0.39			○			EZH060…
	075070-005NB	7.5	7.0	6.80	74.2	35.0	11.7	3.44	0.45			○			EZH070…
EZBR	030030-003NB	3.0	3.0	2.60	38.8	13.0	6.8	1.25	0.30	±0.015 0.035	Fig.2		○		EZH030…
	040040-003NB	4.0	4.0	3.60	48.8	20.0	9.8	1.75	0.50		Fig.3		○	○	EZH040…
	050050-003NB	5.0	5.0	4.60	58.1	25.0	9.8	2.25	0.50				○	○	EZH050…
	060060-003NB	6.0	6.0	5.60	66.1	30.0	11.8	2.75	0.50				○	○	EZH060…
	070070-003NB	7.0	7.0	6.60	74.1	35.0	11.8	3.25	0.50				○	○	EZH070…
EZBR	040040-003NB	4.0	4.0	3.60	48.8	20.0	9.8	1.75	0.50	±0.015 0.035	Fig.3		○	○	EZH040…
	050050-003NB	5.0	5.0	4.60	58.1	25.0	9.8	2.25	0.50				○	○	EZH050…
	060060-003NB	6.0	6.0	5.60	66.1	30.0	11.8	2.75	0.50				○	○	EZH060…
	070070-003NB	7.0	7.0	6.60	74.1	35.0	11.8	3.25	0.50				○	○	EZH070…

Recommended Cutting Conditions ➡ F19

Edge Preparation

Grade	Edge Preparation	Notes
PR1225	Sharp Edge	-
KBN05M	T00815	0.003" × 15° Chamfered Cutting Edge
KPD001	Sharp Edge	-

EZ Bars are sold in 1 piece boxes.

kyocera@kyocera-tools.ru
www.kyocera-tools.ru

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