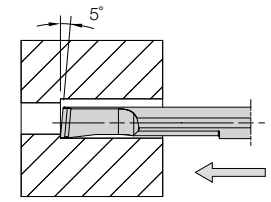
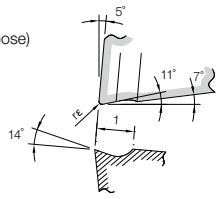
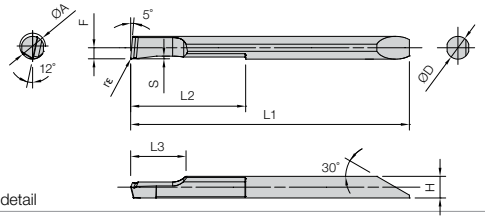
для заказа - kyocera@kyocera-tools.ru

EZB-ST (Boring)



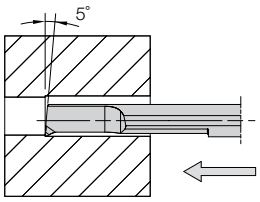
H Chipbreaker
- Without lead angle
- Tough edge (General purpose)



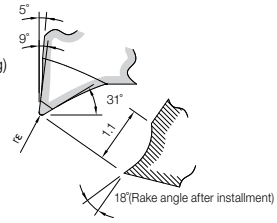


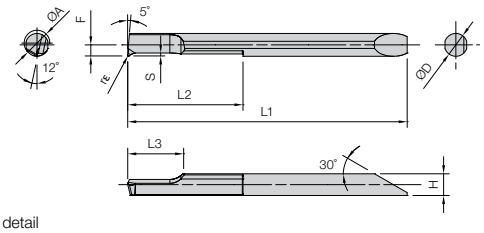
• Right-hand Shown

Chipbreaker in detail



F Chipbreaker
- With lead angle
- Sharp cutting (For finishing)





• Right-hand Shown

Chipbreaker in detail

EZ Bar Dimensions (metric)

Part Number		Min. Bore Dia.	Dimensions (mm)								Grade MEGACOAT	Applicable Sleeve ➡ F22~F27
		ØA	ØD	H	L1	L2	L3	F	S	rε	PR1225	
EZBR	020017ST-008H	2.0	1.7	1.5	27.3	7.0	4.7	0.79	0.19	0.08 ±0.015	●	EZH017…
	025020ST-008H	2.5	2.0	1.82	32.0	8.0	4.8	0.94	0.16	0.08 ±0.015	●	EZH020…
	025020ST-015H	2.5	2.0	1.82	32.0	8.0	4.8	0.94	0.16	0.15 ±0.020	●	
	030025ST-008H	3.0	2.5	2.3	35.0	10.5	4.8	1.19	0.15	0.08 ±0.015	●	EZH025…
	030025ST-015H	3.0	2.5	2.3	35.0	10.5	4.8	1.19	0.15	0.15 ±0.020	●	
	035030ST-008H	3.5	3.0	2.8	39.0	13.0	6.8	1.44	0.18	0.08 ±0.015	●	EZH030…
	035030ST-015H	3.5	3.0	2.8	39.0	13.0	6.8	1.44	0.18	0.15 ±0.020	●	
	040035ST-008H	4.0	3.5	3.3	42.0	15.0	6.7	1.69	0.24	0.08 ±0.015	●	EZH035…
	040035ST-015H	4.0	3.5	3.3	42.0	15.0	6.7	1.69	0.24	0.15 ±0.020	●	
	045040ST-008H	4.5	4.0	3.8	49.0	20.0	9.7	1.94	0.27	0.08 ±0.015	●	EZH040…
	045040ST-015H	4.5	4.0	3.8	49.0	20.0	9.7	1.94	0.27	0.15 ±0.020	●	
	055050ST-008H	5.5	5.0	4.8	58.2	25.0	9.7	2.44	0.33	0.08 ±0.015	●	EZH050…
	055050ST-015H	5.5	5.0	4.8	58.2	25.0	9.7	2.44	0.33	0.15 ±0.020	●	
	065060ST-008H	6.5	6.0	5.8	66.2	30.0	11.8	2.94	0.38	0.08 ±0.015	●	EZH060…
	065060ST-015H	6.5	6.0	5.8	66.2	30.0	11.8	2.94	0.38	0.15 ±0.020	●	
	075070ST-008H	7.5	7.0	6.8	74.2	35.0	11.7	3.44	0.44	0.08 ±0.015	●	EZH070…
	075070ST-015H	7.5	7.0	6.8	74.2	35.0	11.7	3.44	0.44	0.15 ±0.020	●	
EZBR	020017ST-005F	2.0	1.7	1.5	27.3	7.0	4.7	0.79	0.20	0.05 ±0.010	●	EZH017…
	025020ST-005F	2.5	2.0	1.82	32.0	8.0	4.8	0.94	0.16	0.05 ±0.010	●	EZH020…
	025020ST-015F	2.5	2.0	1.82	32.0	8.0	4.8	0.94	0.16	0.15 ±0.020	●	
	030025ST-005F	3.0	2.5	2.3	35.0	10.5	4.8	1.19	0.20	0.05 ±0.010	●	EZH025…
	030025ST-015F	3.0	2.5	2.3	35.0	10.5	4.8	1.19	0.20	0.15 ±0.020	●	
	035030ST-005F	3.5	3.0	2.8	39.0	13.0	6.8	1.44	0.26	0.05 ±0.010	●	EZH030…
	035030ST-015F	3.5	3.0	2.8	39.0	13.0	6.8	1.44	0.26	0.15 ±0.020	●	
	040035ST-005F	4.0	3.5	3.3	42.0	15.0	6.7	1.69	0.33	0.05 ±0.010	●	EZH035…
	040035ST-015F	4.0	3.5	3.3	42.0	15.0	6.7	1.69	0.33	0.15 ±0.020	●	
	045040ST-005F	4.5	4.0	3.8	49.0	20.0	9.7	1.94	0.31	0.05 ±0.010	●	EZH040…
	045040ST-015F	4.5	4.0	3.8	49.0	20.0	9.7	1.94	0.31	0.15 ±0.020	●	
	055050ST-005F	5.5	5.0	4.8	58.2	25.0	9.7	2.44	0.45	0.05 ±0.010	●	EZH050…
	055050ST-015F	5.5	5.0	4.8	58.2	25.0	9.7	2.44	0.45	0.15 ±0.020	●	
	065060ST-005F	6.5	6.0	5.8	66.2	30.0	11.7	2.94	0.59	0.05 ±0.010	●	EZH060…
	065060ST-015F	6.5	6.0	5.8	66.2	30.0	11.7	2.94	0.59	0.15 ±0.020	●	
	075070ST-005F	7.5	7.0	6.8	74.2	35.0	11.7	3.44	0.65	0.05 ±0.010	●	EZH070…
	075070ST-015F	7.5	7.0	6.8	74.2	35.0	11.7	3.44	0.65	0.15 ±0.020	●	

Tolerance: Offset ±0.06mm (of the reference pin), overall length ±0.1mm, edge height +0.06/0mm

Recommended Cutting Conditions ➡ F19

EZ Bars are sold in 1 piece boxes.

kyocera@kyocera-tools.ru
www.kyocera-tools.ru

● : U.S. Stock Standard
○ : World Express (Shipping: 7-10 Business Days)