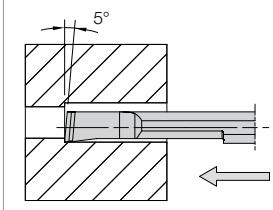
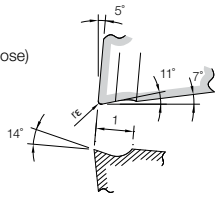
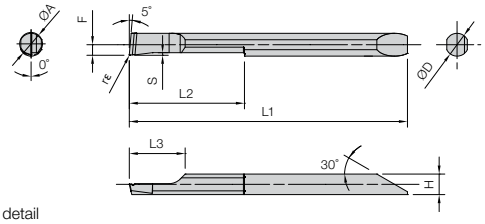
для заказа - kyocera@kyocera-tools.ru

EZB-HP (Boring)



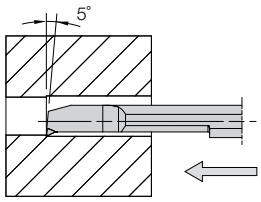
H Chipbreaker
- Without lead angle
- Tough edge (General purpose)



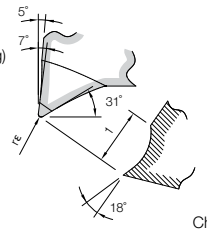


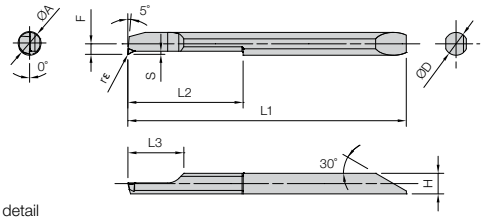
• Right-hand Shown

Chipbreaker in detail



F Chipbreaker
- With lead angle
- Sharp cutting (For finishing)





• Right-hand Shown

Chipbreaker in detail

EZ Bar Dimensions (metric)

Part Number		Min. Bore Dia.	Dimensions (mm)								Grade		Applicable Sleeve ➡ F22~F27
											MEGACOAT	Carbide	
		ØA	ØD	H	L1	L2	L3	F	S	rε	PR1225	GW05	
EZBR	020020HP-008H	2.0	2.0	1.8	32.0	8.0	4.9	0.85	0.25	0.08 ±0.015	●	○	EZH020…
	025025HP-008H	2.5	2.5	2.3	35.0	10.5	4.9	1.10	0.25	0.08 ±0.015	●		EZH025…
	025025HP-015H	2.5	2.5	2.3	35.0	10.5	4.9	1.10	0.25	0.15 ±0.020	●		
	030030HP-008H	3.0	3.0	2.7	38.9	13.0	6.9	1.35	0.30	0.08 ±0.015	●	○	EZH030…
	030030HP-015H	3.0	3.0	2.7	38.9	13.0	6.9	1.35	0.30	0.15 ±0.020	●		
	035035HP-008H	3.5	3.5	3.2	41.9	15.0	6.9	1.60	0.40	0.08 ±0.015	●		EZH035…
	035035HP-015H	3.5	3.5	3.2	41.9	15.0	6.9	1.60	0.40	0.15 ±0.020	●		
	040040HP-008H	4.0	4.0	3.6	48.8	20.0	9.8	1.85	0.40	0.08 ±0.015	●	○	EZH040…
	040040HP-015H	4.0	4.0	3.6	48.8	20.0	9.8	1.85	0.40	0.15 ±0.020	●		
	050050HP-008H	5.0	5.0	4.6	58.1	25.0	9.8	2.35	0.50	0.08 ±0.015	●	○	EZH050…
	050050HP-015H	5.0	5.0	4.6	58.1	25.0	9.8	2.35	0.50	0.15 ±0.020	●		
	060060HP-008H	6.0	6.0	5.6	66.1	30.0	11.8	2.85	0.60	0.08 ±0.015	●	○	EZH060…
	060060HP-015H	6.0	6.0	5.6	66.1	30.0	11.8	2.85	0.60	0.15 ±0.020	●		
EZBR	020020HP-005F	2.0	2.0	1.8	32.0	8.0	4.9	0.85	0.25	0.05 ±0.010	●		EZH020…
	025025HP-005F	2.5	2.5	2.3	35.0	10.5	4.9	1.10	0.30	0.05 ±0.010	●		EZH025…
	025025HP-015F	2.5	2.5	2.3	35.0	10.5	4.9	1.10	0.30	0.15 ±0.020	●		
	030030HP-005F	3.0	3.0	2.7	38.9	13.0	6.9	1.35	0.40	0.05 ±0.010	●		EZH030…
	030030HP-015F	3.0	3.0	2.7	38.9	13.0	6.9	1.35	0.40	0.15 ±0.020	●		
	035035HP-005F	3.5	3.5	3.2	41.9	15.0	6.9	1.60	0.50	0.05 ±0.010	●		EZH035…
	035035HP-015F	3.5	3.5	3.2	41.9	15.0	6.9	1.60	0.50	0.15 ±0.020	●		
	040040HP-005F	4.0	4.0	3.6	48.8	20.0	9.8	1.85	0.50	0.05 ±0.010	●		EZH040…
	040040HP-015F	4.0	4.0	3.6	48.8	20.0	9.8	1.85	0.50	0.15 ±0.020	●		
	050050HP-005F	5.0	5.0	4.6	58.1	25.0	9.8	2.35	0.70	0.05 ±0.010	●		EZH050…
	050050HP-015F	5.0	5.0	4.6	58.1	25.0	9.8	2.35	0.70	0.15 ±0.020	●		
	060060HP-005F	6.0	6.0	5.6	66.1	30.0	11.8	2.85	0.90	0.05 ±0.010	●		EZH060…
	060060HP-015F	6.0	6.0	5.6	66.1	30.0	11.8	2.85	0.90	0.15 ±0.020	●		

Tolerance: Offset ±0.025mm (of the reference pin), overall length ±0.05mm, edge height +0.05/0mm

Recommended Cutting Conditions ➡ F19

EZ Bar Identification System

EZ B R 020 020 HP - 008 H

EZ Symbol of Bar	Application	Insert Hand	Min. Bore Dia.	Shank Dia.	Precision	Corner-R (rε)	Chipbreaker
	B: B-Boring Bar	**R**: Right-hand	020 : 2.0mm 025 : 2.5mm	020 : 2.0mm 025 : 2.5mm	**HP**: High Precision **ST**: Standard	008 : 0.08mm 015 : 0.15mm	**H**: H Chipbreaker (without lead angle) **F**: F Chipbreaker (with lead angle) **NB**: Without chipbreaker

EZ Bars are sold in 1 piece boxes.

kyocera@kyocera-tools.ru
www.kyocera-tools.ru

U.S. Stock Standard : ●
World Express (Shipping: 7-10 Business Days) : ○