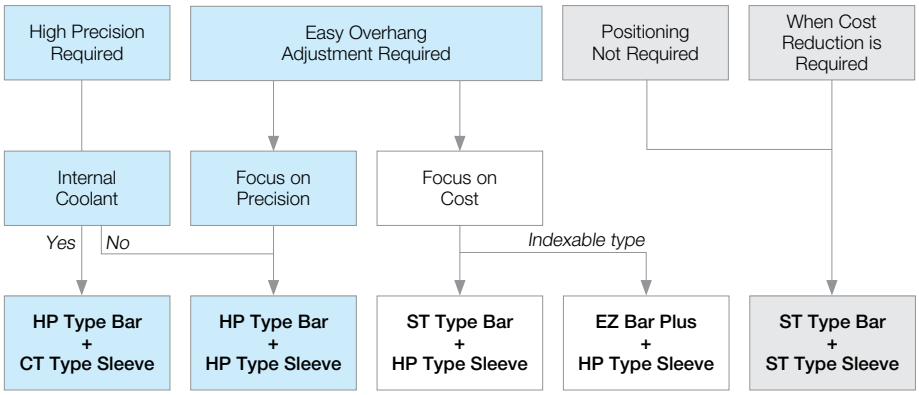
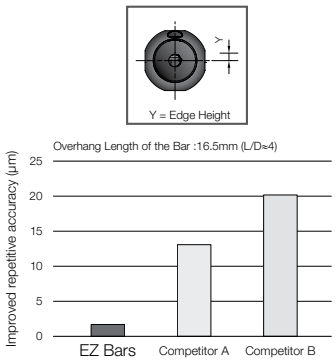
для заказа - kyocera@kyocera-tools.ru

How to Select Bars and Sleeves for Each Application



HP Type Bar + CT/HP Type Sleeve

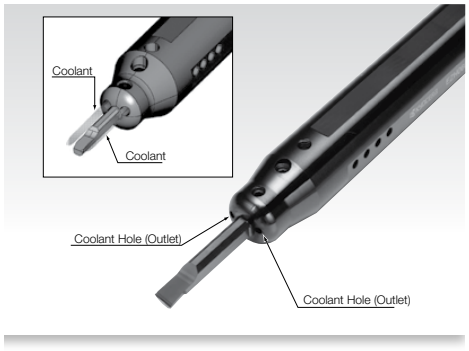
Excellent repeatability and drastic tool change time reduction



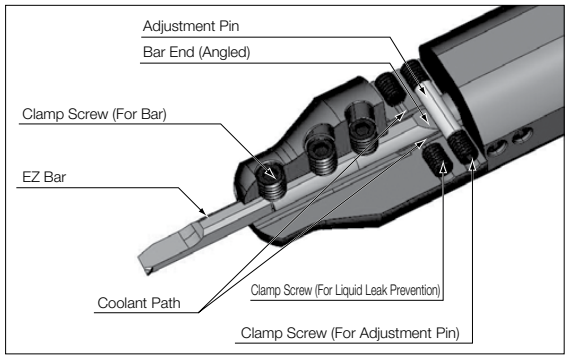
EZH-CT Type (high precision / with coolant hole) is added in the EZH sleeve lineup!

Kyocera's unique EZ adjust structure and internal coolant system improve dimensional accuracy and surface roughness!

EZH-CT Coolant System



EZH-CT Internal Stucture



How to Set Bar in Sleeve

How to use adjustment pin and prevent coolant leakage (Fig.1)

① Put the adjustment pin into the hole according to the overhang length and push it into the sleeve using the wrench "LW-1.5".

② Tighten the clamp screw for the adjustment pin "HS3X4P" using the wrench "LW-1.5" from both sides of the sleeve.

③ Put the additional clamp screws "HS3X4P" into the un-used adjustment pin holes to prevent coolant leakage using the wrench "LW-1.5" and fix them from both sides of the sleeve.

How to secure the bar (Fig.2)

① With the chip pocket upward, set the bar into the sleeve. Press the angled face of the bar end with the adjustment pin. Make sure that the bar does not rotate. **(Fig.3)**

② Tighten the clamp screw with wrench "LW-2" and secure the bar. (Use "LW-1.5" if shank dia. is 3mm or less.)

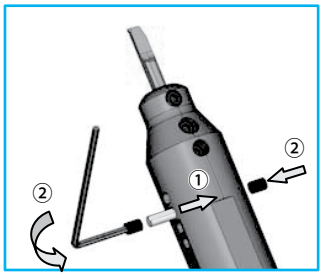


Fig.1 How to use the adjustment pin

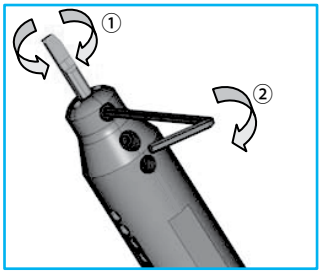


Fig.2 How to secure the bar

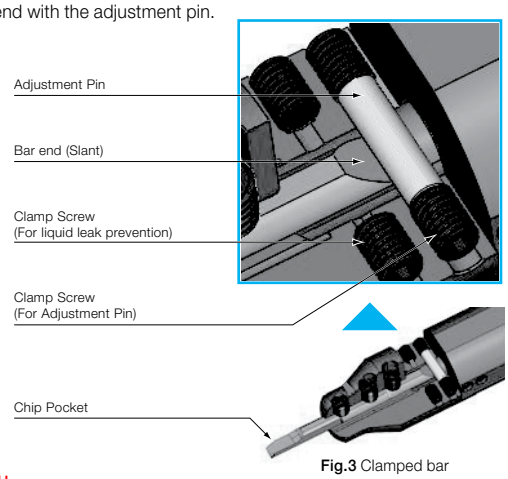


Fig.3 Clamped bar

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