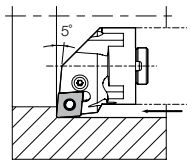
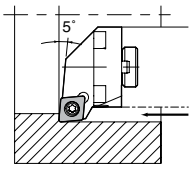
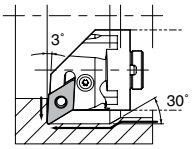
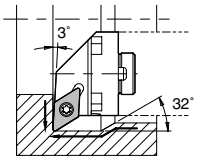
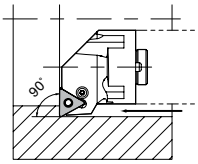
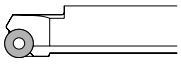
для заказа - kyocera@kyocera-tools.ru

AD Bars Interchangeable Head Boring Bars with Anti-vibration Dampener System

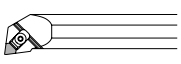
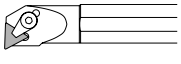
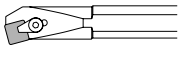
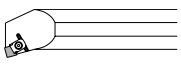
Application	Boring Bar Type	Shape	Shank Type Max. Overhang Length L/D	Coolant Hole Yes	Coolant Hole No	Insert Type	Min. Bore Dia. ØA (mm) 7	8	10	12	14	16	18	20	25	30	32	40	43	50	63	Toolholder / Sleeve Ref. Page
Boring / Internal Facing	HA...PCLN12		Anti-Vibration Dampener L/D = ~5.5	●		Negative												●		●	●	F73
Boring / Internal Facing	HA...SCLC09		Anti-Vibration Dampener L/D = ~6.0	●		Positive												●				F75
Copying	HA...PDUN15		Anti-Vibration Dampener L/D = ~6.0	●		Negative													●	●	●	F74
Copying	HA...SDUC11		Anti-Vibration Dampener L/D = ~6.0	●		Positive												●				F75
Boring	HA...PTFN16		Anti-Vibration Dampener L/D = ~6.0	●		Negative												●		●	●	F74

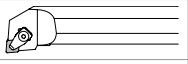
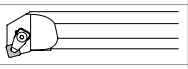
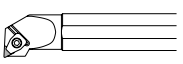
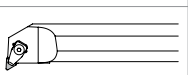
Toolholders for Bearing Machining (Square Shank)

Application	Boring Bar Type	Shape	Min. Bore Dia. ØA (mm) 20	25	30	32	40	50	Toolholder / Sleeve Ref. Page
Boring	SRCP-B		●			●			F72

Application	Boring Bar Type	Shape	Min. Bore Dia. ØA (mm) 20	25	30	32	40	50	Toolholder / Sleeve Ref. Page
Round-Chamfering	CBSN-B		●						F72

Boring Bars for Ceramic / Solid CBN Tools (L/D = ~3)

Application	Boring Bar Type	Shape	Min. Bore Dia. ØA (mm) 16	18	20	25	30	32	40	50	Toolholder / Sleeve Ref. Page
Boring / Internal Facing	S...CELN									●	F77
Boring	S...CTUP		●		●	● 27		● 34	● 43	●	F71
Boring	S...CSKP				●	● 27		● 34	● 43		F70
Boring	S...CSKN						● 1.18 in		● 1.57 in	●	F89

Application	Boring Bar Type	Shape	Min. Bore Dia. ØA (mm) 20	25	30	32	40	50	Toolholder / Sleeve Ref. Page
Boring / Internal Facing	S···CCLN-GX						●	●	F90
Boring / Internal Facing	S···CCLN-A						● 40 mm	● 50 mm	F91
					● 1.18 in		● 1.57 in		
Boring	S···CSKN-GX						●	●	F90
Boring	S···CTUN-A				● 30 mm				F91
					● 1.18 in				
Boring / Copying	S···CDUN-GX						●	●	F90

Min. Bore Dia. ØA is indicated by the figure under ● depending on the boring size.