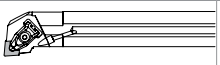
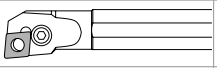
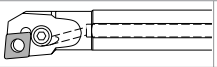
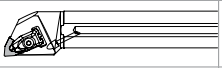
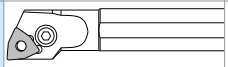
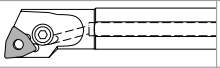
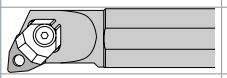
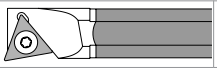
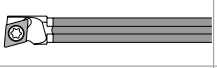
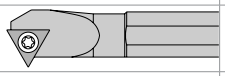
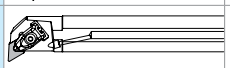
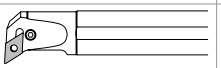
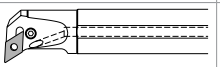
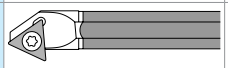
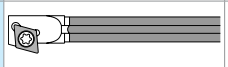
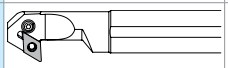
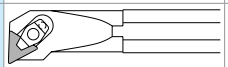
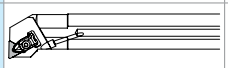
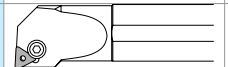
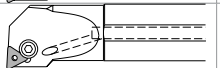
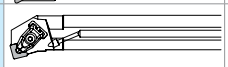
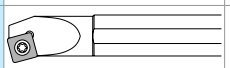
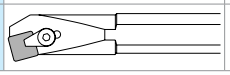
для заказа - kyocera@kyocera-tools.ru

Boring Bars (metric)

Application	Boring Bar Type	Overview Shape	Shank Type Max. Overhang Length L/D	Coolant Hole Yes	Coolant Hole No	Insert Type	Min. Bore Dia. ØA (mm) 5	6	7	8	10	12	14	16	18	20	25	30	32	40	50	63	Toolholder / Sleeve Ref. Page
Boring / Internal Facing	NEW A...DCLN12		Steel L/D = ~3.0	●		Negative													●	●	●		F77
	S...PCLN○○		Steel L/D = ~3.0		○	Negative										●	● 27		●	●	●		F78
	A...PCLN09		Steel L/D = ~3.0	●		Negative										●	● 27		●				
	NEW A...DWLN08		Steel L/D = ~3.0	●		Negative													●	●	●		F87
	S...PWLN○○		Steel L/D = ~3.0		○	Negative										●	● 27		●	●	●		F86 F88
	A...PWLN06		Steel L/D = ~3.0	●		Negative										●	● 27		●				F86
	S...WWLN08-E		Excellent L/D = ~5.0		○	Negative											● 28		● 34	●			F88
	C...STXP(B)		Carbide L/D = ~7.0		○	Positive			● 7.5	● 9	● 11												F57
	C...SJLC		Carbide L/D = ~7.0		○	Positive	● 5.5																F50
Copying	S...STWP-E		Excellent L/D = ~5.0		○	Positive						●		●		●	●		●				F56
	S...STWP		Steel L/D = ~3.0		○	Positive						●		●		●	●						
	NEW A...DDUN15		Steel L/D = ~3.0	●		Negative														●	●	●	F80
	S...PDUN11		Steel L/D = ~3.0		○	Negative											● 27		●	●			F79
	A...PDUN11		Steel L/D = ~3.0	●		Negative											● 27		●	●			
	S...PDUN15		Steel L/D = ~3.0		○	Negative													●	● 44	● 54		F81
	S...PDQN15		Steel L/D = ~3.0		○	Negative													●	● 44	● 54		F81
Back Boring	C...STZB		Carbide L/D = ~7.0		○	Positive				● 8.5													F57
	C...SJZC		Carbide L/D = ~7.0		○	Positive		● 6.5															F50
	S...PDZN15		Steel L/D = ~3.0		○	Negative													●	● 44	● 54		F81
Boring	S...CTUP		Steel L/D = ~3.0		○	Positive								●		●	● 27		● 34	● 43	●		F71
	NEW A...DTFN○○		Steel L/D = ~3.0	●		Negative													●	●	●		F84
	S...PTUN○○		Steel L/D = ~3.0		○	Negative										●	●	●	●	●	●		F85
	A...PTUN11		Steel L/D = ~3.0	●		Negative										●	●		●				
	NEW A...DSKN12		Steel L/D = ~3.0	●		Negative													●	●	●		F83
	S...SSKP		Steel L/D = ~3.0		○	Positive										●	●						F70
	S...CSKP		Steel L/D = ~3.0		○	Positive										●	● 27		● 34	● 43			

Min. Bore Dia. ØA is indicated by the figure under ● depending on the boring size.

kyocera@kyocera-tools.ru
www.kyocera-tools.ru