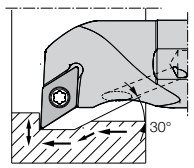
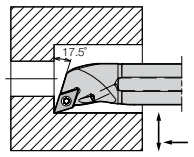
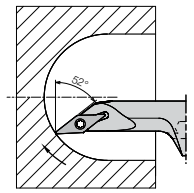
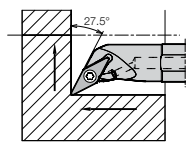
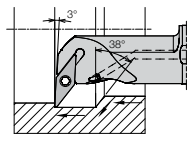
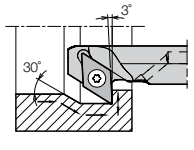
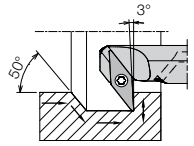
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Dynamic Bars (metric)

Application	Shape	Boring Bar Type	Shank Type Max. Overhang Length L/D	Coolant Hole Yes	Coolant Hole No	Min. Bore Dia. ØA (mm) 5	6	7	8	10	12	13	14	16	18	20	22	23	25	26	27	30	31	32	34	40	50	Toolholder / Sleeve Ref. Page
Copying		A...SDUC-AE	Excellent L/D = ~5.5	●									●	●		●		●			●			●				
		S...SDUC-A	Steel L/D = ~4.0		○								●	●		●		●			●			●				→ F44
		E...SDUC-A	Carbide L/D = ~7.0	●									●	●		●		●			●			●				
		A...SDQC-AE	Excellent L/D = ~5.5	●								●		●		●			●			●						
		S...SDQC-A	Steel L/D = ~4.0		○							●		●		●			●			●						→ F46
		E...SDQC-A	Carbide L/D = ~7.0	●								●		●		●			●			●						
		A...SVJB(C)-AE	Excellent L/D = ~5.5	●										●		●			●			●				●	●	
		A...SVJP-AE		●										●														
		S...SVJB(C)-A	Steel L/D = ~4.0		○									●		●			●			●				●	●	→ F58
		S...SVJP-A			○									●														
		A...SVPB(C)-AE	Excellent L/D = ~5.5	●									●		●		●			●			●			●		
		S...SVPB(C)-A	Steel L/D = ~4.0		○								●		●		●			●			●			●		→ F60
		E...SVPB(C)-A	Carbide L/D = ~7.0	●									●		●		●			●			●					
		A...SVUB(C)-AE	Excellent L/D = ~5.5	●										●		●			●						●	●		
		S...SVUB(C)-A	Steel L/D = ~4.0		○									●		●			●						●	●		→ F62
		E...SVUB(C)-A	Carbide L/D = ~7.0	●											●				●			29			●			
Back Boring		A...SDZC-AE	Excellent L/D = ~5.5	●									●	●		●		●			●			●				
		S...SDZC-A	Steel L/D = ~4.0		○								●	●		●		●			●			●				→ F47
		E...SDZC-A	Carbide L/D = ~7.0	●									●	●		●		●			●							
		A...SVZB(C)-AE	Excellent L/D = ~5.5	●										●		●			●						●	●		
		S...SVZB(C)-A	Steel L/D = ~4.0		○									●		●			●						●	●		→ F62

Min. Bore Dia. ØA is indicated by the figure under ● depending on the boring bar size.

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