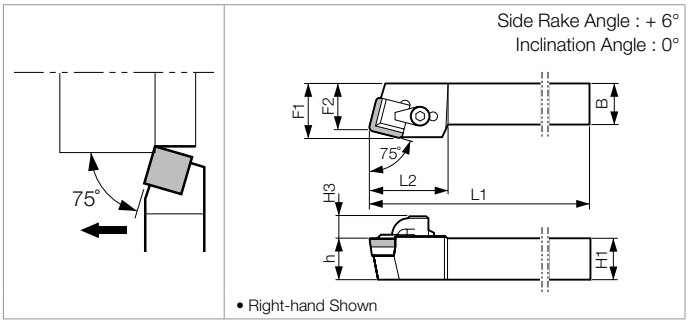
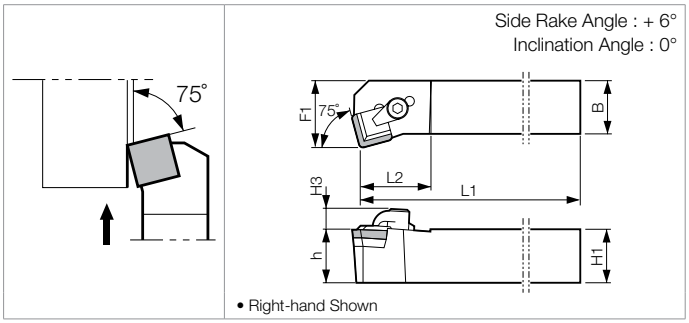
для заказа - kyocera@kyocera-tools.ru

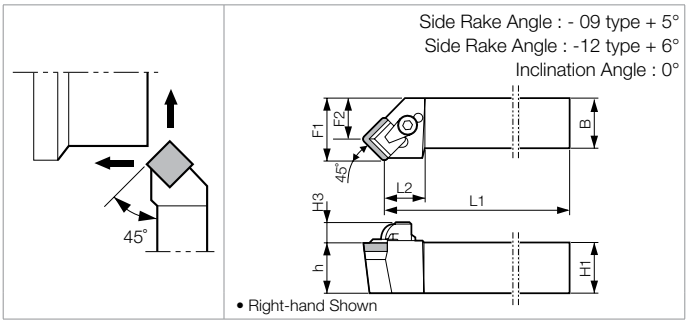
CSBP (External)



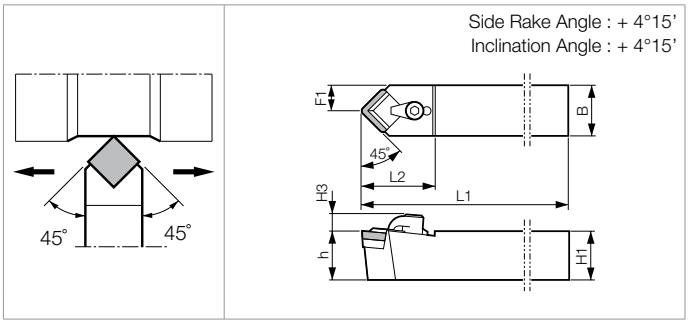
CSKP (Facing)



CSSP (External / Facing / Chamfering)



CSDP (External / Chamfering)



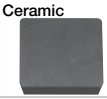
E
SMALL TOOLS

Toolholder Dimensions

Part Number	Stock			Dimensions (mm)							Standard Corner-R(re)	Spare Parts				
												Clamp Set	Wrench	Shim	Shim Screw	*Chipbreaker
	R	N	L	H1=h	H3	B	L1	L2	F1	F2						
CSBPR 1212F-09N	○			12	7.5	12	80	23	15.7	13	0.4	CPS-2P	LW-2.5	-	-	CB-S3220
CSKPR 1616H-09N	○			16	7.5	16	100	21	20.0	-	0.4	CPS-2P	LW-2.5	-	-	CB-S3220
CSKPR 2020K-12N	○			20	8.5	20	125	28	25.0	-	0.8	CPS-3	LW-3	KPS-42	SP3X8	CB-S4220
2525M-12N	○			25	8.5	25	150	28	32.0	-						
CSSP[R/L] 1212F-09N	○		○	12	7.5	12	80	15	16.0	9	0.4	CPS-2P	LW-2.5	-	-	CB-S3220
1616H-09N	○		○	16	7.5	16	100	16	20.0	13						
CSSP[R/L] 2020K-12N	○		○	20	8.5	20	125	19	25.0	16	0.8	CPS-3	LW-3	KPS-42	SP3X8	CB-S4220
2525M-12N	○		○	25	8.5	25	150	19	32.0	23						
CSDPN 2020K-12N		○		20	8.5	20	125	32	10.0	-	0.8	CPS-3	LW-3	KPS-42	SP3X8	CB-S4220
2525M-12N		○		25	8.5	25	150	32	12.5	-						

* Chipbreaker is not included. Purchase separately.

Applicable Inserts

Application	Medium	Medium	Finishing-Medium	Cast Iron	Cast Iron	Non-ferrous Metals
Ref. Page	B67	B67	B67	B67	B97	C29
Insert / Toolholder	G 	Standard 	[R/L] 	Without Chipbreaker 	Ceramic 	PCD 
CSBPR...-09N	SPMR32..	SPMR32..	SPGR32..	SPM32.. SPG32..	SPG32..	-
CSKPR...-09N	SPMR32..	SPMR32..	SPGR32..	SPM32.. SPG32..	SPG32..	-
CSKPR...-12N	SPMR42..	SPMR42..	SPGR42..	SPM42.. SPG42..	SPG42..	SPG42..
CSSP[R/L]...-09N	SPMR32..	SPMR32..	SPGR32..	SPM32.. SPG32..	SPG32..	-
CSSP[R/L]...-12N	SPMR42..	SPMR42..	SPGR42..	SPM42.. SPG42..	SPG42..	SPG42..
CSDPN...-12N	SPMR42..	SPMR42..	SPGR42..	SPM42.. SPG42..	SPG42..	SPG42..

· CSKPR: Left-hand Insert for Right-hand Toolholder.
· CSSP[R/L]: For External Turning, Right-hand Insert for Right-hand Toolholder, Left-hand Insert for Left-hand Toolholder.
For Facing, Left-hand Insert for Right-hand Toolholder, Right-hand Insert for Left-hand Toolholder.

Recommended Cutting Conditions ➡ **E46**

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U.S. Stock Standard : ●
World Express (Shipping: 7-10 Business Days) : ○