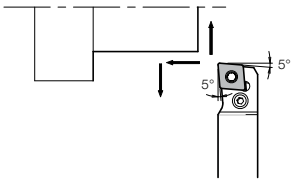
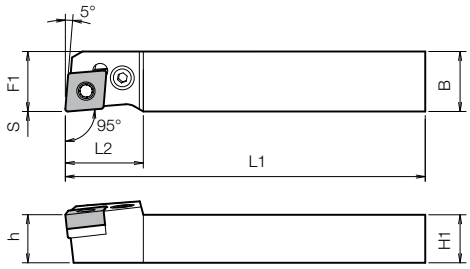
для заказа - kyocera@kyocera-tools.ru

PCLN-FF (Without Offset • External / Facing)





Side Rake Angle : - 6°
Inclination Angle : - 6°

• Right-hand Shown

Toolholder Dimensions

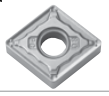
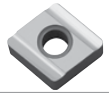
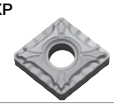
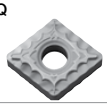
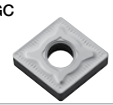
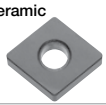
Part Number		Stock	Dimensions (mm)						Standard Corner-R(rε)	Spare Parts					
			H1=h	B	L1	L2	F1	S		Lever	Lock Screw	Shim	Shim Pin	Punch	Wrench
PCLNR	1620JX-12FF	○	16	20	120	26	20	0	0.8	LL-2N	LS-2N	LC-42N	LSP-2	PC-2	LW-3
	2020JX-12FF	○	20	20	120	26	20	0							

Applicable Inserts (1st Recommendation)

Application	Finishing-Medium	Medium-Roughing
Ref. Page	B18	B18
Insert / Toolholder	FP-SK 	FP-TK 
PCLNR...-12FF	CNGG43..	CNGG43..

Recommended Cutting Conditions ➡ **E39**

Applicable Inserts (CN□□ Optional)

Application	Finishing	Finishing-Medium	Finishing	Finishing-Medium	Finishing-Medium	Finishing-Medium	Medium-Roughing	Medium-Roughing
Ref. Page	B14	B14	B14	B14	B14	B15	B15	B15
Insert	WP (Wiper) 	WQ (Wiper) 	PP 	PQ 	CQ 	CJ 	GS 	PG 
Size	43..	43..	43..	43..	43..	43..	43..	43..
Application	Medium-Roughing	Medium-Roughing	Medium-Roughing / High Feed Rate	Roughing	Roughing	Single Sided / Roughing / High Feed Rate	Medium	Medium-Roughing / Low Cutting Force
Ref. Page	B15	B15	B16	B16	B16	B17	B21	B21
Insert	PS 	HS 	PT 	Standard 	PH 	PX 	R 	R-25R 
Size	43..	43..	43..	43..	43..	43..	43..	43..
Application	Soft Steel / Small D.O.C.	Soft Steel / Finishing	Soft Steel / Medium	Soft Steel / Roughing	Stainless Steel / Finishing	Stainless Steel / Medium-Roughing	Stainless Steel / Medium-Roughing	Cast Iron
Ref. Page	B17	B17	B17	B17	B19	B19	B19	B19
Insert	XF 	XP 	XQ 	XS 	MQ 	MS 	MU 	C 
Size	43..	43..	43..	43..	43..	43..	43..	43..
Application	Cast Iron	Cast Iron	Cast Iron	Cast Iron	Non-ferrous Metals	Non-ferrous Metals	Non-ferrous Metals	Hard Materials
Ref. Page	B19	B20	B20	B90	B20	B20	C23	C6, C7
Insert	ZS 	GC 	Without Chipbreaker 	Ceramic 	AH 	A3 	PCD 	CBN 
Size	43..	43..	43..	43..	43..	43..	43..	43..

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