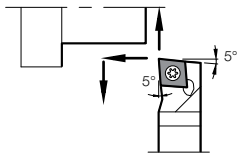
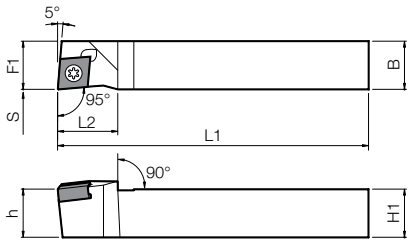
для заказа - kyocera@kyocera-tools.ru

SCLN (Without Offset • External / Facing)





Side Rake Angle : - 6°
Inclination Angle : - 6°

• Right-hand Shown

Toolholder Dimensions

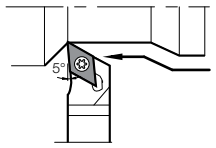
Part Number		Stock	Unit	Dimensions						Standard Corner-R(re)	Spare Parts		Applicable Inserts
				H1=h	B	L1	L2	F1	S		Clamp Screw	Wrench	
SCLNR	**6-2.4FF**	●	inch	0.375	0.375	6.00	0.590	0.375	0	0.008	SB-3080TR	LTW-10SS	CNGU242.. CNMU242..
	8-2.4DF	●		0.500	0.500	6.00	0.590	0.500	0				
	10-2.4CF	●		0.625	0.625	5.00	0.590	0.625	0				
SCLNR	**1010K-07FF**	●	mm	10	10	120	15	10	0	0.2	SB-3080TR	LTW-10SS	CNGU242.. CNMU242..
	1212F-07FF	●		12	12	85	15	12	0				
	1212K-07FF	●		12	12	120	15	12	0				
	1616K-07FF	●		16	16	120	15	16	0				

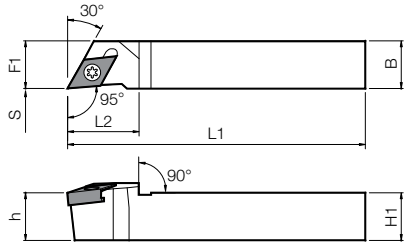
Applicable Inserts

Application	Finishing-Medium	Medium-Roughing	Finishing	Low Feed
Ref. Page	B49	B49	B49	B49
Insert / Toolholder	SK	GK	FR-F	(F/E)R-U
SCLNR...-2.4... SCLNR...-07FF	CNGU242..	CNMU242..	CNGU242..	CNGU242..

Recommended Cutting Conditions **E39**

SDLN (Without Offset • External / Copying)





Side Rake Angle : - 6°
Inclination Angle : - 7°

• Right-hand Shown

Toolholder Dimensions

Part Number		Stock	Unit	Dimensions						Standard Corner-R(re)	Spare Parts		Applicable Inserts
				H1=h	B	L1	L2	F1	S		Clamp Screw	Wrench	
SDLNR	**6-2.2FF**	●	inch	0.375	0.375	6.00	0.708	0.375	0	0.008	SB-3080TR	LTW-10SS	DNGU222.. DNMU222..
	8-2.2DF	●		0.500	0.500	6.00	0.708	0.500	0				
	10-2.2CF	●		0.625	0.625	5.00	0.708	0.625	0				
SDLNR	**1010K-08FF**	●	mm	10	10	120	18	10	0	0.2	SB-3080TR	LTW-10SS	DNGU222.. DNMU222..
	1212F-08FF	●		12	12	85	18	12	0				
	1212K-08FF	●		12	12	120	18	12	0				
	1616K-08FF	●		16	16	120	18	16	0				

Applicable Inserts

Application	Finishing-Medium	Medium-Roughing	Finishing	Low Feed
Ref. Page	B50	B50	B50	B50
Insert / Toolholder	SK	GK	FR-F	(F/E)R-U
SDLNR...2.2... SDLNR...-08FF	DNGU222..	DNMU222..	DNGU222..	DNGU222..

Recommended Cutting Conditions **E39**

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