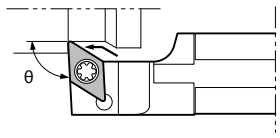
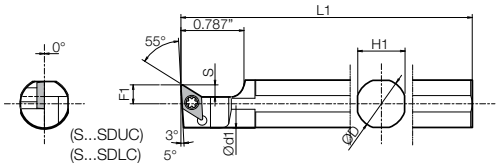
для заказа - kyocera@kyocera-tools.ru

S...SDUC (External / Copying) / S...SDLC (External / Copying)



θ = 93° (S...SDUC)
θ = 95° (S...SDLC)



• Left-hand Shown

Right-hand Inserts for Lef-hand Toolholders.

Toolholder Dimensions

Part Number		Stock	Unit	Dimensions						Standard Corner-R(rε)	Spare Parts	
				ØD	L1	F1	Ød1	H1=H2	S		Clamp Screw	Wrench
S15F	-SDUCL07	●	inch	0.625	3.346	0.236	0.606	0.590	0.150	0.016	SB-2560TR	FT-8
S19G	-SDUCL07	●		0.750	3.543	0.236	0.724	0.669	0.150			
S19K	-SDUCL07	○		0.750	4.724	0.236	0.724	0.669	0.150			
S19G	-SDUCL11	●		0.750	3.543	0.393	0.724	0.669	0.228	0.016	SB-4085TR	FT-15
S19K	-SDUCL11	○		0.750	4.724	0.393	0.724	0.669	0.228			
S25K	-SDUCL11	●		1.000	4.724	0.393	0.976	0.905	0.228			
S15F	-SDLCL07	●		0.625	3.346	0.236	0.606	0.590	0.150	0.016	SB-2560TR	FT-8
S19G	-SDLCL07	●		0.750	3.543	0.236	0.724	0.669	0.150			
S19K	-SDLCL07	○		0.750	4.724	0.236	0.724	0.669	0.150			
S19G	-SDLCL11	●		0.750	3.543	0.393	0.724	0.669	0.228	0.016	SB-4085TR	FT-15
S19K	-SDLCL11	○		0.750	4.724	0.393	0.724	0.669	0.228			
S25K	-SDLCL11	●		1.000	4.724	0.393	0.976	0.905	0.228			
S14H	-SDUCL07	○	mm	14.000	100	6	13.4	13	3.8	0.4	SB-2560TR	FT-8
S20G	-SDUCL07	○		20.000	90	6	19.4	18	3.8			
S20K	-SDUCL07	○		20.000	120	6	19.4	18	3.8			
S20G	-SDUCL11	○		20.000	90	10	19.4	18	5.8	0.4	SB-4085TR	FT-15
S20K	-SDUCL11	○		20.000	120	10	19.4	18	5.8			
S22K	-SDUCL11	●		22.000	120	10	21.4	20	5.8			
S25.0H	-SDUCL11	○		25.000	100	10	24.4	23	5.8			
S12F	-SDLCL07	○		12.000	80	6	13.4	11	3.8	0.4	SB-2560TR	FT-8
S14H	-SDLCL07	○		14.000	100	6	13.4	13	3.8			
S16F	-SDLCL07	○		16.000	85	6	15.4	15	3.8			
S20G	-SDLCL07	○		20.000	90	6	19.4	18	3.8			
S20K	-SDLCL07	○		20.000	120	6	19.4	18	3.8			
S20G	-SDLCL11	○		20.000	90	10	19.4	18	5.8	0.4	SB-4085TR	FT-15
S20K	-SDLCL11	○		20.000	120	10	19.4	18	5.8			
S22K	-SDLCL11	●		22.000	120	10	21.4	20	5.8			
S25.0H	-SDLCL11	○		25.000	100	10	24.4	23	5.8			

Applicable Inserts

Application	Minute D.O.C.	Finishing	Finishing	Finishing	Finishing	Finishing-Medium	Finishing-Medium	Finishing	Finishing / Precision	Low Feed
Ref. Page	B59	B59	B59, B60	B60	B60	B60	B60	B62	B62	B63
Insert / Toolholder	CF	GF	CK	WP (Wiper)	PP	GK	GQ	R-F	R-FSF	(E/F) R-U
S...SD□CL07	DCGT215..	DCGT215..	DCGT215..	DCMX215..	DCMT215..	DCMT215..	DCGT215..	DCGT215..	DCET215..	DCGT215..
S...SD□CL11	DCGT325..	DCGT325..	DCGT325..	DCMX325..	DCMT325..	DCMT325..	DCGT325..	DCGT325..	DCET325..	DCGT325..
Application	Low Feed / Precision	Low Feed	Low Carbon Steel / Finishing	Low Carbon Steel/ Finishing-Medium	Stainless Steel	Cast Iron	Non-ferrous Metals	Non-ferrous Metals	Non-ferrous Metals	Hard materials
Ref. Page	B63	B64	B61	B61	B61	B65	B65	B65	C25	C15
Insert / Toolholder	FR-USF	(E/F)R-J	XP	XQ	MQ	Without Chipbreaker	AH	R-A3	PCD	CBN
S...SD□CL07	DCET215..	DCET215..	DCMT215..	-	DCMT215..	DCGW215..	-	-	DCMT215..	DCMW215..
S...SD□CL11	DCET325..	DC_T325..	DCMT325..	DCMT325..	DCMT325..	DCGW325..	DCGT325..	DCGT325..	DCMT325..	DCMW325..

When using **WP** chipbreaker, program corrections are required. ➡ **F44**

Recommended Cutting Conditions ➡ **E46**

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● : U.S. Stock Standard
○ : World Express (Shipping: 7-10 Business Days)