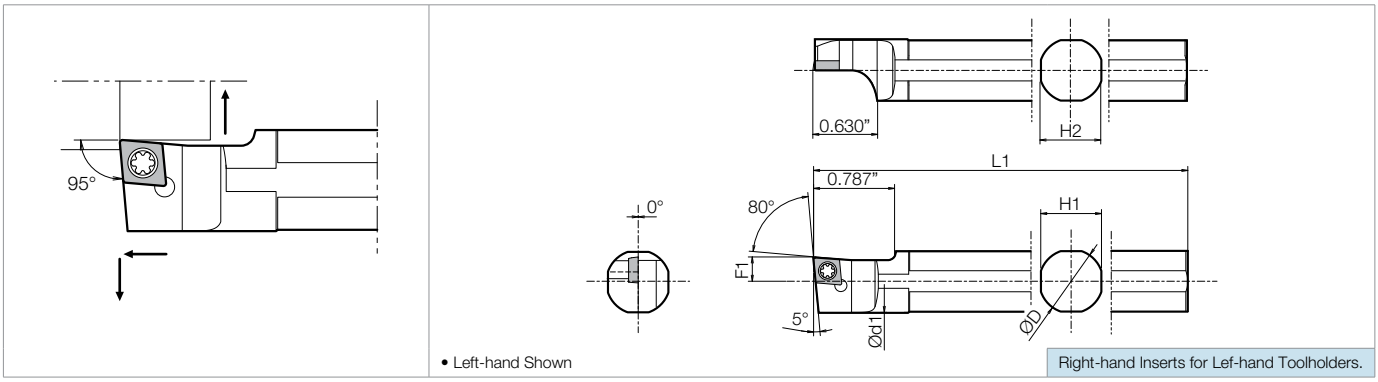
для заказа - kyocera@kyocera-tools.ru

S...SCLC (External / Facing)



• Left-hand Shown

Right-hand Inserts for Lef-hand Toolholders.

Toolholder Dimensions

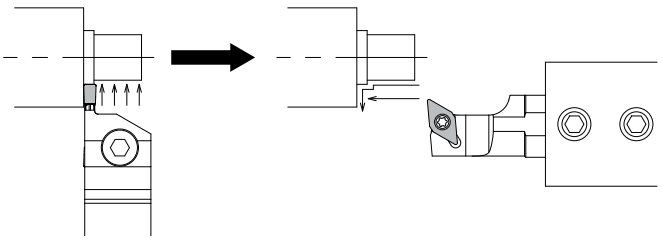
Part Number	Stock	Unit	Dimensions					Standard Corner-R(rε)	Spare Parts	
			ØD	L1	F1	Ød1	H1=H2		Clamp Screw	Wrench
S15F -SCLCL06	●	inch	0.625	3.346	0.236	0.606	0.590	0.016	SB-2570TR	FT-8
S19G -SCLCL06	○		0.750	3.543	0.236	0.724	0.669			
S19K -SCLCL06	○		0.750	4.724	0.236	0.724	0.669			
S19G -SCLCL09	●		0.750	3.543	0.393	0.724	0.669	0.016	SB-4065TR	FT-5
S19K -SCLCL09	○		0.750	4.724	0.393	0.724	0.669			
S25K -SCLCL09	●		1.000	4.724	0.393	0.976	0.905			
S12F -SCLCL06	○	mm	12.000	80	6	13.4	11	0.4	SB-2560TR	FT-8
S14H -SCLCL06	○		14.000	100	6	13.4	13			
S16F -SCLCL06	○		16.000	85	6	15.4	15	0.4	SB-2570TR	
S20G -SCLCL06	○		20.000	90	6	19.4	18			
S20K -SCLCL06	○		20.000	120	6	19.4	18			
S20G -SCLCL09	○		20.000	90	10	19.4	18	0.4	SB-4065TR	FT-15
S20K -SCLCL09	○		20.000	120	10	19.4	18			
S25.0H -SCLCL09	○		25.000	100	10	24.4	23			

Applicable Inserts

Application	Finishing	Finishing-Medium	Finishing-Medium	Low Feed	Stainless Steel	Cast Iron	Non-ferrous Metals	Non-ferrous Metals	Non-ferrous Metals	Hard Materials
Ref. Page	B52	B53	B52, B53	B56	B54	B57	B56	B57	C24	C14
Insert / Toolholder	**GF**	**GK**	**GQ**	**(E/F)R-U**	**MQ**	**Without Chipbreaker**	**AH**	**R-A3**	**PCD**	**CBN**
S...SCLCL06	CCGT215..	CCMT215..	CCGT215..	CCGT215..	-	CCGW215..	-	-	CCMT215.. CCGW215..	CCMW215..
S...SCLCL09	CCGT325..	CCMT325..	CCGT325..	CCGT325..	CCMT325..	CCGW325..	CCGT325..	CCGT325..	CCMT325.. CCGW325..	CCMW325..

Recommended Cutting Conditions ➡ **E46**

Finishing with Sleeve Holder



1) Roughing by grooving toolholder

2) Finishing by Sleeve Holder improves chip control and reduces cutting time

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