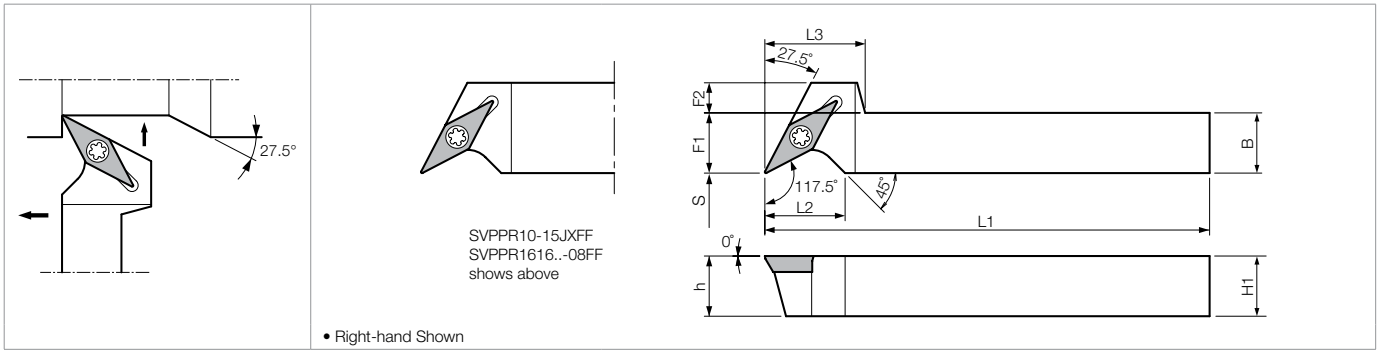
для заказа - kyocera@kyocera-tools.ru

SVPP-FF (Without Offset • External / Facing / Copying / Undercutting)



• Right-hand Shown

Toolholder Dimensions

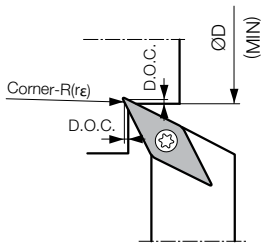
Part Number		Stock	Unit	Dimensions								Standard Corner-R(rε)	Spare Parts	
				H1=h	B	L1	L2	L3	F1	F2	S		Clamp Screw	Wrench
SVPPR	6-15JXFF	●	inch	0.375	0.375	4.750	0.472	0.630	0.375	0.176	0	0.004	SB-2050TR	FT-6
	8-15JXFF	●		0.500	0.500	4.750	0.551	0.630	0.500	0.051	0			
	10-15JXFF	●		0.625	0.625	4.750	0.787	-	0.625	-	0			
	6-2JXFF	●		0.375	0.375	4.750	0.630	0.787	0.375	0.334	0	0.008	SB-2570TR	FT-8
	8-2JXFF	●		0.500	0.500	4.750	0.630	0.787	0.500	0.209	0			
	10-2JXFF	●		0.625	0.625	4.750	0.787	0.787	0.625	0.084	0			
SVPPR	1010JX-08FF	○	mm	10	10	120	12	16	10.0	4	0	0.1	SB-2050TR	FT-6
	1212JX-08FF	○		12	12	120	12	16	12.0	2	0			
	1616JX-08FF	○		16	16	120	12	-	16.0	-	0			
SVPPR	1010JX-11FF	○		10	10	120	16	20	10.0	8	0	0.2	SB-2570TR	FT-8
	1212JX-11FF	○		12	12	120	16	20	12.0	6	0			
	1616JX-11FF	○		16	16	120	16	20	16.0	2	0			
SVPPR	1212F-08FF	○		12	12	85	12	16	12.0	2	0	0.1	SB-2050TR	FT-6
	1212F-11FF	○		12	12	85	16	20	12.0	6	0	0.2	SB-2570TR	FT-8

Applicable Inserts

Application	Minute D.O.C.	Finishing	Finishing	Finishing / Precision	Low Feed	Low Feed / Precision
Ref. Page	➡ B80	➡ B80	➡ B80	➡ B81	➡ B81	➡ B81
Insert / Toolholder	CF	CK	GF	F%-FSF	F%-U	F%-USF
SVPPR...-15JXFF SVPPR...-08FF	-	VPGT1515..	-	VPET1515..	-	VPET1515..
SVPPR...-2JXFF SVPPR...-11FF	VPGT22..	VPGT22..	VPGT22..	VPET22..	VPET22..	VPET22..

Recommended Cutting Conditions ➡ **E46**

Undercutting Diameter of SVPP-FF



(in)

Corner-R(rε)	D.O.C.	ØD (MIN)
0.008	0.020	Ø0.787
	0.039	Ø0.984

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● : U.S. Stock Standard
○ : World Express (Shipping: 7-10 Business Days)