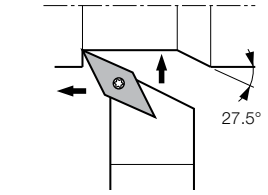
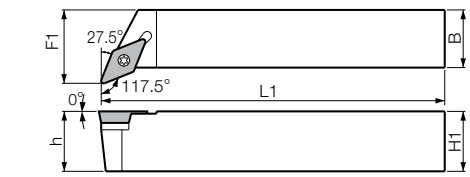
для заказа - kyocera@kyocera-tools.ru

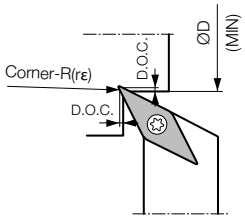
SVPB (External / Facing / Copying / Undercutting)





• Right-hand Shown

Undercutting Diameter of SVPB

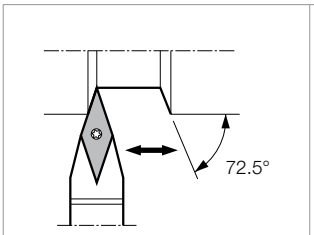


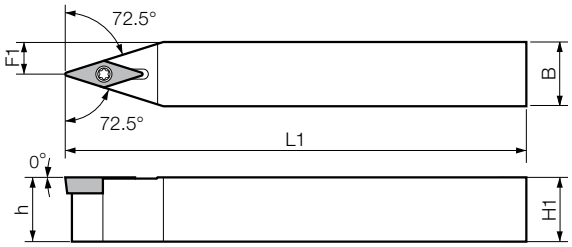
Corner-R (rε)	D.O.C.	ØD (MIN)
0.016	0.020	Ø0.984
	0.039	Ø1.181
0.032	0.020	Ø1.772
	0.039	Ø2.165

Toolholder Dimensions

Part Number		Stock R	Stock L	Dimensions (mm) H1=h	B	L1	L2	F1	Standard Corner-R(rε)	Spare Parts: Clamp Screw	Wrench	Shim	Shim Screw	Wrench
SVPBR/L	1010JX-11	○	○	10	10	120	-	14.5	0.4	SB-2570TR	FT-8	-	-	-
	1212JX-11	○	○	12	12	120	-	16.5						
	1616JX-11	○	○	16	16	120	-	20.5						
SVPBR/L	2020K-11	○	○	20	20	125	-	25.0	0.4	SB-2570TR	FT-8	-	-	-
	2525M-11	○	○	25	25	150	-	32.0						
SVPBR/L	2020K-16N	○	○	20	20	125	-	25.0	0.8	SB-40125TRN	FT-15	SVN-32N	SS-4N	LW-4
	2525M-16N	○	○	25	25	150	-	32.0						

SVVB (External / Copying)





Toolholder Dimensions

Part Number		Stock	Unit	Dimensions H1=h	B	L1	F1	Standard Corner-R(rε)	Spare Parts: Clamp Screw	Wrench	Shim	Shim Screw	Wrench
SVVBN	6-2JX	●	inch	0.375	0.375	4.750	0.187	0.016	SB-2570TR	FT-8	-	-	-
	8-2JX	●		0.500	0.500	4.750	0.250						
	10-2JX	●		0.625	0.625	4.750	0.312						
SVVBN	1212F-11	○	mm	12	12	85	6.0	0.4	SB-2570TR	FT-8	-	-	-
SVVBN	1010JX-11	○		10	10	120	5.0	0.4	SB-2570TR	FT-8	-	-	-
	1212JX-11	○		12	12	120	6.0						
	1616JX-11	○		16	16	120	8.0						
SVVBN	1010F-11	○		10	10	80	5.0	0.4	SB-2570TR	FT-8	-	-	-
	1616H-11	○		16	16	100	8.0						
	2020K-11	○		20	20	125	10.0						
	2525M-11	○		25	25	150	12.5						
SVVBN	2020K-16N	○		20	20	125	10.0	0.8	SB-40125TRN	FT-15	SVN-32N	SS-4N	LW-4
	2525M-16N	○		25	25	150	12.5						

Applicable Inserts

Application	Finishing	Finishing	Finishing-Medium	Finishing	Finishing / Precision	Finishing-Medium	Non-ferrous Metals	Non-ferrous Metals	Non-ferrous Metals	Hard Materials
Ref. Page	➡ B77	➡ B77	➡ B77	➡ B78	➡ B77	➡ B78	➡ B79	➡ B79	➡ C28	➡ C17
Insert / Toolholder	GP	VF	HQ	R/L-F	R/L-FSF	R/L-Y	AH	R/L-A3	PCD	CBN
SVPBR/L..-11	VBMT22..	VBMT22..	VBMT22..	VBGT22..	VBET22..	VBGT22..	-	-	VBMT22..	VBGW22..
SVVBN..-2JXFF SVVBN..-11										
SVPBR/L..-16N	VBMT33..	VBMT33..	VBMT33..	-	-	VBGT33..	VCGT33..	VCGT33..	VBMT33..	VBGW33..
SVVBN..-16N										

Recommended Cutting Conditions ➡ **E46**

kyocera@kyocera-tools.ru
www.kyocera-tools.ru

● : U.S. Stock Standard
○ : World Express (Shipping: 7-10 Business Days)