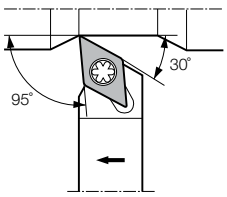
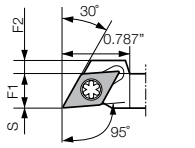
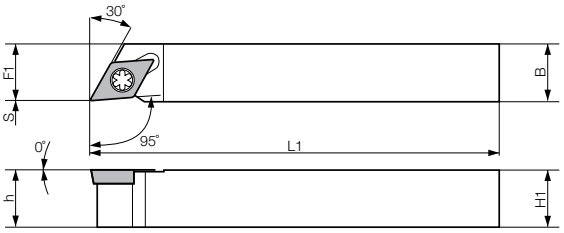
для заказа - kyocera@kyocera-tools.ru

SDLC-FF (Without Offset • External / Copying)





SDLC□6-3JXFF
SDLC□8-3JXFF
SDLC□1010..-11FF
SDLC□1212..-11FF
shown above

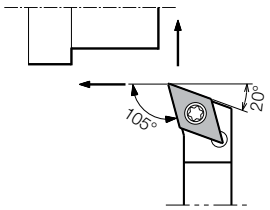


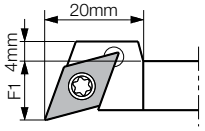
• Right-hand Shown

Toolholder Dimensions

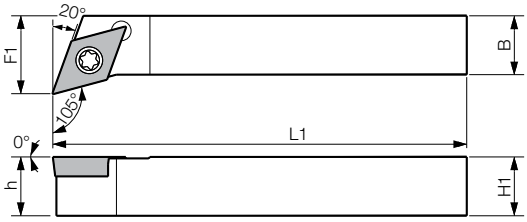
Part Number		Stock R	Stock L	Unit	Dimensions H1=h	B	L1	F1	F2	S	Standard Corner-R(rε)	Spare Parts Clamp Screw	Spare Parts Wrench
SDLC□	6-2JXFF	●	●	inch	0.375	0.375	4.750	0.375	-	0	0.008	SB-2570TR	FT-8
	6-3JXFF	●	●		0.375	0.375	4.750	0.375	0.176	0	0.008	SB-4085TR	FT-15
	8-3JXFF	●	●		0.500	0.500	4.750	0.500	0.051	0			
	10-3JXFF	●	●		0.625	0.625	4.750	0.625	-	0			
SDLC□	1010JX-07FF	○	○	mm	10	10	120	10	-	0	0.2	SB-2570TR	FT-8
	1212JX-07FF	○	○		12	12	120	12	-	0			
	1616JX-07FF	○	○		16	16	120	16	-	0			
SDLC□	1010JX-11FF	○	○		10	10	120	10	4	0	0.2	SB-4085TR	FT-15
	1212JX-11FF	○	○		12	12	120	12	2	0			
	1616JX-11FF	○	○		16	16	120	16	-	0			
SDLC□	1212F-07FF	○			12	12	85	12	-	0	0.2	SB-2570TR	FT-8
SDLC□	1010F-11FF	○	○		10	10	80	10	4	0	0.2	SB-4085TR	FT-15
	1212F-11FF	○			12	12	85	12	2	0			
	1616H-11FF	○			16	16	100	16	-	0			

SDXC (External / Facing / Copying)





SDXC□1010JX-11
shown above



• Right-hand Shown

Toolholder Dimensions

Part Number		Stock R	Stock L	Dimensions (mm) H1=h	B	L1	F1	Standard Corner-R(rε)	Spare Parts Clamp Screw	Spare Parts Wrench
SDXC□	1010JX-07	○	○	10	10	120	12	0.2	SB-2570TR	FT-8
	1010JX-11	○	○	10	10	120	12	0.2	SB-4085TR	FT-15
	1212JX-11	○	○	12	12	120	16	0.2		
	1616JX-11	○	○	16	16	120	20	0.2		

Applicable Inserts

Application	Minute D.O.C.	Finishing	Finishing	Finishing	Finishing	Finishing-Medium	Finishing-Medium	Finishing	Finishing / Precision	Low Feed
Ref. Page	B59	B59	B59 B60	B60	B60	B60	B60	B62	B62	B63
Insert / Toolholder	CF	GF	CK	WP (Wiper)	PP	GK	GQ	□-F	□-FSF	(E/F) □-U
SDLC□..-2JXFF / -07FF SDXC□..-07	DCGT215..	DCGT215..	DCGT215..	DCMX215..	DCMT215..	DCMT215..	DCGT215..	DCGT215..	DCET215..	DCGT215..
SDLC□..-3JXFF / -11FF SDXC□..-11	DCGT325..	DCGT325..	DCGT325..	DCMX325..	DCMT325..	DCMT325..	DCGT325..	DCGT325..	DCET325..	DCGT325..
Application	Low Feed / Precision	Low Feed	Low Carbon Steel / Finishing	Low Carbon Steel / Finishing-Medium	Stainless Steel	Cast Iron	Non-ferrous Metals	Non-ferrous Metals	Non-ferrous Metals	Hard materials
Ref. Page	B63	B64	B61	B61	B61	B65	B65	B65	C25	C15
Insert / Toolholder	F□-USF	(E/F)□-J	XP	XQ	MQ	Without Chipbreaker	AH	□-A3	PCD	CBN
SDLC□..-2JXFF / -07FF SDXC□..-07	DCET215..	DCET215..	DCMT215..	-	DCMT215..	DCGW215..	-	-	DCMT215..	DCMW215..
SDLC□..-3JXFF / -11FF SDXC□..-11	DCET325..	DC_T325..	DCMT325..	DCMT325..	DCMT325..	DCGW325..	DCGT325..	DCGT325..	DCMT325..	DCMW325..

Recommended Cutting Conditions ➡ E46

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