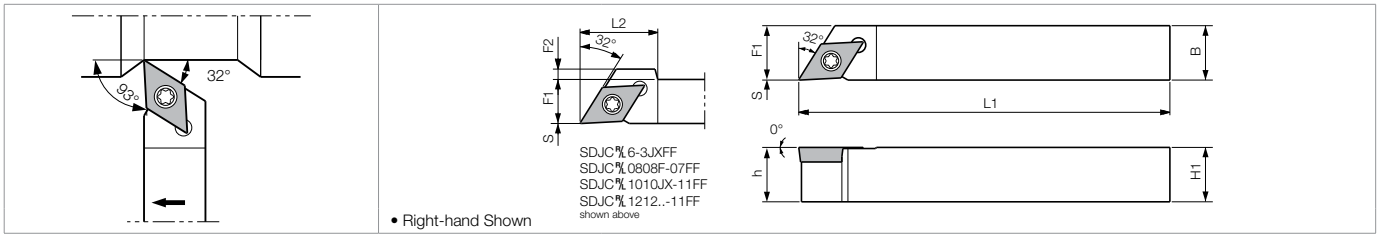
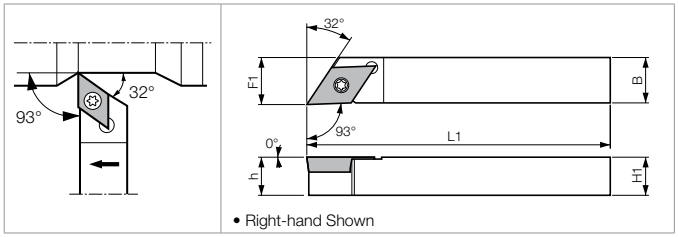
для заказа - kyocera@kyocera-tools.ru

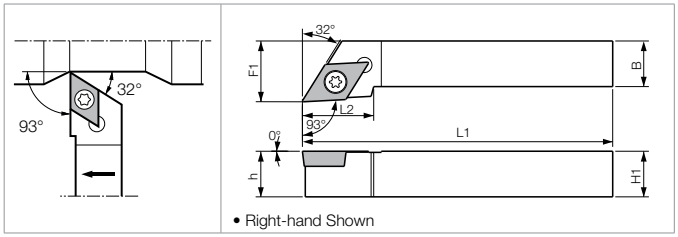
SDJC-FF (Without Offset • External / Copying)



SDJC-F (External / Copying)



SDJC (External / Copying)



Toolholder Dimensions

Part Number		Stock R	Stock L	Unit	Dimensions H1=h	B	L1	L2	F1	F2	S	Standard Corner-R(re)	Spare Parts: Clamp Screw	Spare Parts: Wrench
SDJC□	6-2JXFF	●	●	inch	0.375	0.375	4.750	-	0.375	-	0	0.008	SB-2570TR	FT-8
	6-3JXFF	●	●		0.375	0.375	4.750	0.787	0.375	0.137	0			
	8-3JXFF	●	●		0.500	0.500	4.750	-	0.500	-	0	0.008	SB-4085TR	FT-15
	10-3JXFF	●	●		0.625	0.625	4.750	-	0.625	-	0			
SDJC□	0808F-07FF	○	○	mm	8	8	85	14	8	0.5	0	0.2	SB-2570TR	FT-8
	1212F-11FF	○	○		12	12	85	20	12	1.0	0	0.2	SB-4085TR	FT-15
SDJC□	1010JX-07FF	○	○		10	10	120	-	10	-	0	0.2	SB-2570TR	FT-8
	1010JX-11FF	○	○		10	10	120	20	10	3.0	0			
	1212JX-11FF	○	○		12	12	120	20	12	1.0	0	0.2	SB-4085TR	FT-15
	1616JX-11FF	●	○		16	16	120	-	16	-	0			
SDJC□	6-2CF	●	●	inch	0.375	0.375	5.000	-	0.395	-	-	0.004	SB-2570TR	FT-8
SDJC□	8-3DF	●	●		0.500	0.500	6.000		0.520	-	-	1/32	SB-4085TR	FT-15
SDJC□	6-2X	●	●		0.375	0.375	3.000	0.472	0.500	-	-		SB-2570TR	FT-8
SDJC□	8-3A	●	●		0.500	0.500	4.000	0.709	0.625			0.004	SB-4085TR	FT-15
	10-3C	●	●		0.625	0.625	5.000	0.709	0.750	-	-			
	12-3C	●	●		0.750	0.750			0.875					
NEW	16-3D	●			1.000	1.000	6.000	0.810	1.250			0.008		
SDJC□	1010F-07	○	○	mm	10	10	80	12	12	-	-	0.2	SB-2570TR	FT-8
SDJC□	1010F-11	○	○		10	10	80	18	12	-	-			
	1212H-11	○	○		12	12	100	18	16	-	-			
	1616H-11	○	○		16	16	100	18	20	-	-	0.2	SB-4085TR	FT-15
	2020K-11	○	○		20	20	125	18	25	-	-			
	2525M-11	○	○		25	25	150	23	32	-	-			

Applicable Inserts

Application	Minute D.O.C.	Finishing	Finishing	Finishing	Finishing	Finishing-Medium	Finishing-Medium	Finishing	Finishing / Precision	Low Feed
Ref. Page	B59	B59	B59 B60	B60	B60	B60	B60	B62	B62	B63
Insert / Toolholder	CF	GF	CK	WP (Wiper)	PP	GK	GQ	□-F	□-FSF	(E/F) □-U
SDJC□..-2.. SDJC□..-07FF / -07	DCGT215..	DCGT215..	DCGT215..	DCMX215..	DCMT215..	DCMT215..	DCGT215..	DCGT215..	DCET215..	DCGT215..
SDJC□..-3.. SDJC□..-11FF / -11	DCGT325..	DCGT325..	DCGT325..	DCMX325..	DCMT325..	DCMT325..	DCGT325..	DCGT325..	DCET325..	DCGT325..
Application	Low Feed / Precision	Low Feed	Low Carbon Steel / Finishing	Low Carbon Steel / Finishing-Medium	Stainless Steel	Cast Iron	Non-ferrous Metals	Non-ferrous Metals	Non-ferrous Metals	Hard materials
Ref. Page	B63	B64	B61	B61	B61	B65	B65	B65	C25	C15
Insert / Toolholder	F□-USF	(E/F)□-J	XP	XQ	MQ	Without Chipbreaker	AH	□-A3	PCD	CBN
SDJC□..-2.. SDJC□..-07FF / -07	DCET215..	DCET215..	DCMT215..	-	DCMT215..	DCGW215..	-	-	DCMT215..	DCMW215..
SDJC□..-3.. SDJC□..-11FF / -11	DCET325..	DC_T325..	DCMT325..	DCMT325..	DCMT325..	DCGW325..	DCGT325..	DCGT325..	DCMT325..	DCMW325..

When using **WP** chipbreaker, program corrections are required. ➡ **F44**

Recommended Cutting Conditions ➡ **E46**

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● : U.S. Stock Standard
○ : World Express (Shipping: 7-10 Business Days)