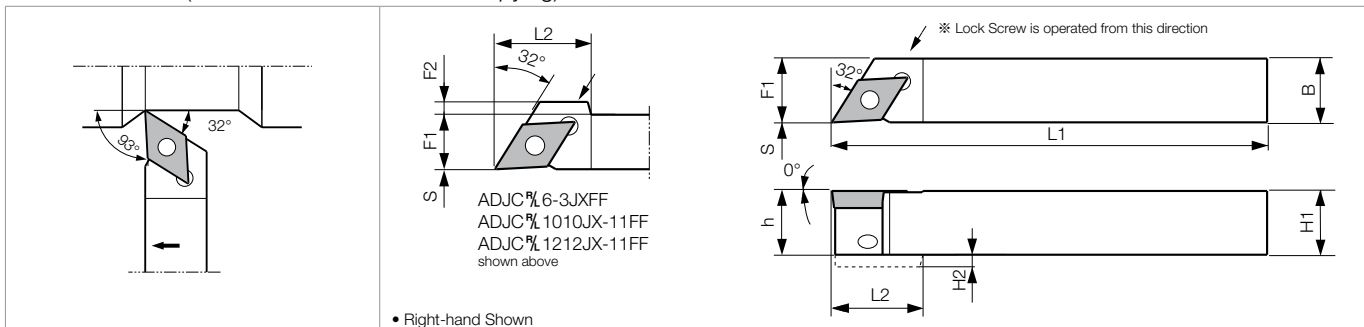


## ADJC-FF (Without Offset • External / Copying)



### Toolholder Dimensions

Part Number	Stock		Unit	Dimensions							Standard Corner-R(rε)	Spare Parts			
	R	L		H1=h	H2	B	L1	L2	F1	F2		S	Anchor Pin	Lock Screw	Wrench
ADJC% 6-2JXFF	●	●	inch	0.375	-	0.375	4.750	-	0.375	-	0	0.008	LPF-11	HSB4X8%	FH-2
6-3JXFF	●	●		0.375	0.097	0.375	4.750	0.787	0.375	0.137	0	0.008	LPF-13		
8-3JXFF	●	●		0.500	-	0.500	4.750	-	0.500	-	0	0.008	LPF-17		
10-3JXFF	●	●		0.625	-	0.625	4.750	-	0.625	-	0	0.008	LPF-17		
ADJC% 1010JX-07FF	○	○	mm	10	-	10	120	-	10	-	0	0.2	LPF-11	HSB4X8%	FH-2
1010JX-11FF	○	○		10	2	10	120	20	10	3	0	0.2	LPF-13		
1212JX-11FF	○	○		12	-	12	120	20	12	1	0	0.2	LPF-13		
1616JX-11FF	●	○		16	-	16	120	-	16	-	0	0.2	LPF-17		

• Lock Screw : HSB4X8R for Right-hand Toolholder, HSB4X8L for Left-hand Toolholder

### Applicable Inserts

Application	Minute D.O.C.	Finishing	Finishing	Finishing	Finishing	Finishing-Medium	Finishing-Medium	Finishing	Finishing / Precision	Low Feed
Ref. Page	➔ B59	➔ B59	➔ B59 ➔ B60	➔ B60	➔ B60	➔ B60	➔ B60	➔ B62	➔ B62	➔ B63
Insert	CF	GF	CK	WP (Wiper)	PP	GK	GQ	%-F	%-FSF	(E/F) %-U
Toolholder										
ADJC% ...-2JXFF ADJC% ...-07FF	DCGT215..	DCGT215..	DCGT215..	DCMX215..	DCMT215..	DCMT215..	DCGT215..	DCGT215..	DCET215..	DCGT215..
ADJC% ...-3JXFF ADJC% ...-11FF	DCGT325..	DCGT325..	DCGT325..	DCMX325..	DCMT325..	DCMT325..	DCGT325..	DCGT325..	DCET325..	DCGT325..
Application	Low Feed / Precision	Low Feed	Low Carbon Steel / Finishing	Low Carbon Steel / Finishing-Medium	Stainless Steel	Cast Iron	Non-ferrous Metals	Non-ferrous Metals	Non-ferrous Metals	Hard materials
Ref. Page	➔ B63	➔ B64	➔ B61	➔ B61	➔ B61	➔ B65	➔ B65	➔ B65	➔ C25	➔ C15
Insert	F%-USF	(E/F)%-J	XP	XQ	MQ	Without Chipbreaker	AH	%-A3	PCD	CBN
Toolholder										
ADJC% ...-2JXFF ADJC% ...-07FF	DCET215..	DCET215..	DCMT215..	-	DCMT215..	DCGW215..	-	-	DCMT215..	DCMW215..
ADJC% ...-3JXFF ADJC% ...-11FF	DCET325..	DC_T325..	DCMT325..	DCMT325..	DCMT325..	DCGW325..	DCGT325..	DCGT325..	DCMT325..	DCMW325..

When using WP chipbreaker, program corrections are required. ➔ F44

Recommended Cutting Conditions ➔ E46