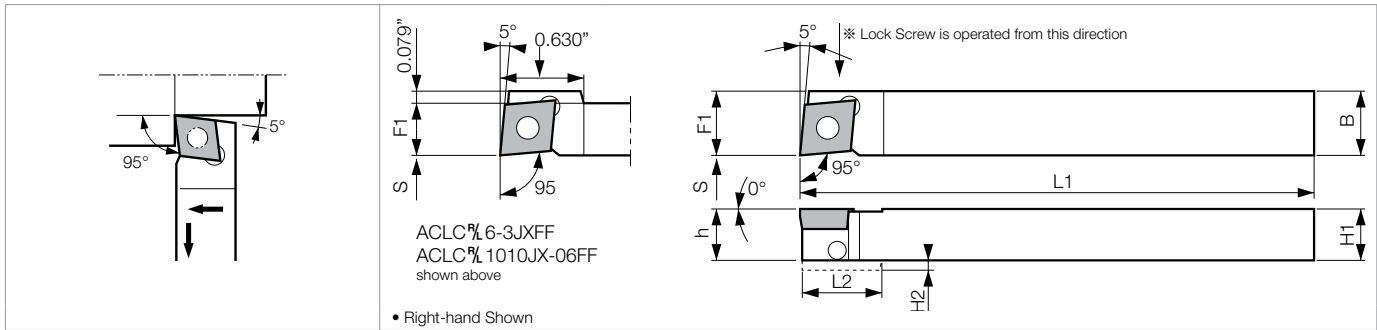


■ ACLC-FF (Without Offset • External / Facing)



● Toolholder Dimensions

Part Number	Stock		Unit	Dimensions							Standard Corner-R(re)	Spare Parts		
	R	L		H1=h	H2	B	L1	L2	F1	S		Anchor Pin	Lock Screw	Wrench
ACLC% 6-2JXFF	●	●	inch	0.375	-	0.375	4.750	-	0.375	0	0.008	LPF-11	HSB4X8%	FH-2
6-3JXFF	●	●		0.375	0.097	0.375	4.750	0.630	0.375	0	0.008	LPF-13		
8-3JXFF	●	●		0.500	-	0.500	4.750	-	0.500	0	0.008	LPF-17		
10-3JXFF	●	●		0.625	-	0.625	4.750	-	0.625	0	0.008	LPF-17		
ACLC% 1010JX-06FF	○	○	mm	10	-	10	120	-	10	0	0.2	LPF-11	HSB4X8%	FH-2
1010JX-09FF	○	○		10	2	10	120	16	10	0	0.2	LPF-13		
1212JX-09FF	○	○		12	-	12	120	-	12	0	0.2	LPF-13		
1616JX-09FF	●	○		16	-	16	120	-	16	0	0.2	LPF-17		

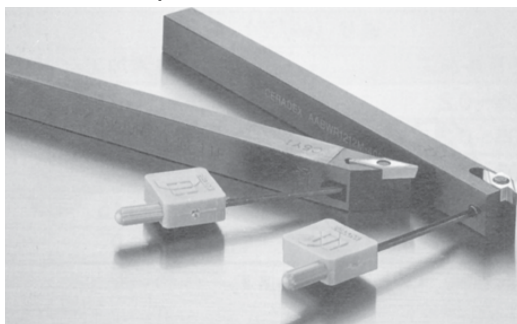
• Lock Screw : HSB4X8R for Right-hand Toolholder, HSB4X8L for Left-hand Toolholder

● Applicable Inserts

Application	Finishing	Finishing-Medium	Finishing-Medium	Low Feed	Stainless Steel	Cast Iron	Non-ferrous Metals	Non-ferrous Metals	Non-ferrous Metals	Hard Material
Ref. Page	● B52	● B53	● B53	● B52	● B54	● B57	● B56	● B57	● C24	● C14
Insert	GF	GK	GQ	(E/F)%-U	MQ	Without Chipbreaker AH	AH	%-A3	PCD	CBN
Toolholder										
ACLC%...-2JXFF ACLC%...-06FF	COGT215..	CCMT215..	CCGT215..	CCGT215..	-	CCGW215..	-	-	CCMT215.. CCGW215..	CCMW215..
ACLC%...-3JXFF ACLC%...-09FF	COGT325..	CCMT325..	CCGT325..	CCGT325..	CCMT325..	CCGW325..	CCGT325..	CCGT325..	CCMT325.. CCGW325..	CCMW325..

Recommended Cutting Conditions ● E46

● Back Clamp Holders



Simple Insert Replacement, Even with Gang-tooling

1. The lock screw can be operated from the back side and allows simple insert replacement on Swiss automatic lathes. (Fig.1)
2. Simple insert replacement by slightly turning the wrench. (Fig.2)
3. Rigid clamping with anchor pin and lock screw. (Fig.2)

