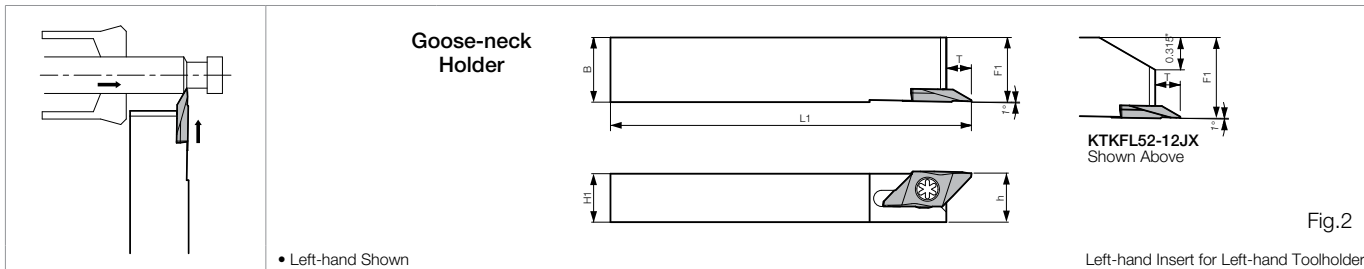
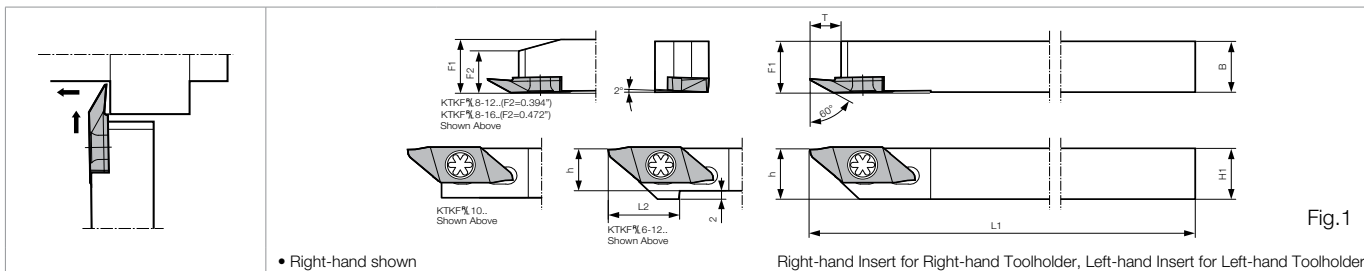


KTKF / KTKF Goose-neck Holder



Toolholder Dimensions

Part Number	Stock		Unit	Dimensions						Drawing	Spare Parts		Applicable Inserts
	R	L		H1=h	B	L1	L2	F1	T		Clamp Screw	Wrench	
KTKF% 6-12JX	●	●	inch	0.375	0.375	4.750	0.590	0.375	0.236	Fig.1	SB-4590TRWN	LTW-10S	TKFB12%...
8-12JX	●	●		0.500	0.500	4.750	-	0.500	0.236				
10-12JX	●	●		0.625	0.625	4.750	-	0.625	0.236				
KTKF% 6-16JX	●	●	inch	0.375	0.375	4.750	0.787	0.375	0.315	Fig.1	SB-4590TRWN	LTW-10S	TKFB16%...
8-16JX	●	●		0.500	0.500	4.750	-	0.500	0.315				
10-16JX	●	●		0.625	0.625	4.750	-	0.625	0.315				
KTKF% 1010JX-12	●	○	mm	10	10	120	15	10	6	Fig.1	SB-4590TRWN	LTW-10S	TKFB12%...
1212JX-12	●	○		12	12	120	-	12	6				
1616JX-12	●	○		16	16	120	-	16	6				
2020JX-12	●	○		20	20	120	-	20	6				
KTKF% 1010JX-16	○	○	mm	10	10	120	20	10	8	Fig.1	SB-4590TRWN	LTW-10S	TKFB16%...
1212JX-16	○	○		12	12	120	-	12	8				
1616JX-16	○	○		16	16	120	-	16	8				
2020JX-16	○	○		20	20	120	-	20	8				
KTKF% 1212F-12	○	○	inch	12	12	85	-	12	6	Fig.1	SB-4590TRWN	LTW-10S	TKFB12%... TKFB16%...
1212F-16	○	○		12	12	85	-	12	8				
KTKFL 52-12JX	○	●	inch	0.500	0.625	4.750	-	0.625	0.236	Fig.2	SB-4590TRWN	LTW-10S	TKFB12L... TKFB16L...
62.5-12JX	○	●		0.625	0.750	4.750	-	0.750	0.236				
KTKFL 1216JX-12	○	○	mm	12	16	120	-	16	6	Fig.2	SB-4590TRWN	LTW-10S	TKFB12L...
1620JX-12	○	○		16	20	120	-	20	6				

• Dimensions T shows the distance from the toolholder to the cutting edge

Recommended Cutting Conditions **E47**

Applicable Inserts **B84**

Insert Photo Shows Right-Hand	Part Number	Corner-R re:mm (inch)
 • Right-Hand Shown	TKFB 12R15005M	<0.05 (<0.002)
	12R28005M	<0.05 (<0.002)
	12R28010M	<0.10 (<0.004)
	TKFB 16R38005M	<0.05 (<0.002)
	16R38010M	<0.10 (<0.004)
	TKFB 12L28005MR	<0.05 (<0.002)
 • Left-Hand Shown	12L28010MR	<0.10 (<0.004)
	TKFB 16L38005MR	<0.05 (<0.002)
	16L38010MR	<0.10 (<0.004)

Recommended Cutting Conditions **E47**

Applicable Inserts (GQ Chipbreaker) **B85**

Insert Photo Shows Right-Hand	Part Number	Corner-R re:mm (inch)
 • Right-Hand Shown	TKFB 12R28005-GQ	0.05 (<0.002)
	12R28015-GQ	0.15 (<0.006)
	TKFB 16R38005-GQ	0.05 (<0.002)
	16R38015-GQ	0.15 (<0.006)

Combination of Toolholders & Inserts (See Fig Below)

Toolholders (R) Right-hand	Toolholders (L) Left-hand								
<table border="1"> <thead> <tr> <th>Inserts (R) Right-hand</th> <th>Inserts (L) Left-hand</th> </tr> </thead> <tbody> <tr> <td></td> <td></td> </tr> </tbody> </table>	Inserts (R) Right-hand	Inserts (L) Left-hand			<table border="1"> <thead> <tr> <th>Inserts (R) Right-hand</th> <th>Inserts (L) Left-hand</th> </tr> </thead> <tbody> <tr> <td></td> <td></td> </tr> </tbody> </table>	Inserts (R) Right-hand	Inserts (L) Left-hand		
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