

TIPS FOR PRODUCTIVITY IMPROVEMENT

● Tool Selection Examples for Productivity Improvement

<p>Guideline for Roughing: D.O.C. = ~0.098" / ~2.5mm</p>	<p>Roughing Double-Sided Tooling for Automatic Lathe</p>		<p>Finishing ① Goose-neck Holder</p>	
<p>Guideline for Roughing: D.O.C. = 0.059"~0.197" / 1.5mm~5.0mm</p>	<p>Roughing Ground Insert with FP-TK Chipbreaker</p>		<p>Finishing ① Goose-neck Holder</p>	
<p>Guideline for Roughing: D.O.C. = Over 0.158" / 4.0mm</p>	<p>Roughing Grooving Toolholder</p>		<p>Finishing ① Goose-neck Holder</p>	
			<p>Finishing ② External Sleeve Holder</p>	

GRADES	A
INSERTS	B
CBN & PCD	C
TOOLHOLDERS	D
SMALL TOOLS	E
BORING	F
GROOVING	G
CUT-OFF	H
THREADING	J
HSK TOOLING	N
SPARE PARTS	P
TECHNICAL	R
INDEX	T