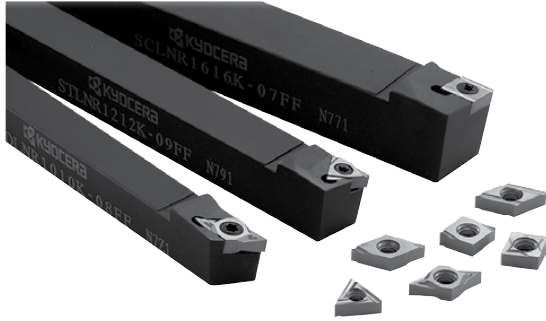
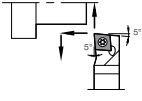
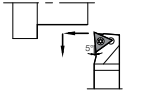
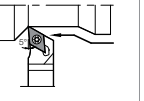


TURNING SUMMARY

Double-Sided Swiss Tools (Screw Clamp)

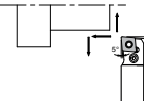
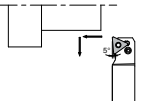


Application	External / Facing	External / Up Facing	External / Copying
Cutting Edge Angle	95°	95°	95°
Screw Clamp (Without Offset)	 SCLN	 STLN	 SDLN
Ref. Page	E38	E39	E38

The double-sided design offers less cost per insert and more stability. Sharp cutting performance equivalent to conventional positive inserts.

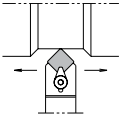
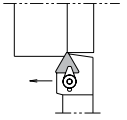
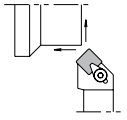
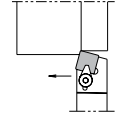
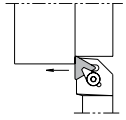
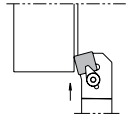
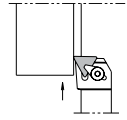
Double-Sided Toolholder for Automatic Lathe (Without Offset / Lever Lock)



Application	External / Facing	External / Up Facing
Cutting Edge Angle	95°	95°
Lever Lock (Without Offset)	 PCLN-FF	 PTLN-FF
Ref. Page	E40	E41

The Lever Lock type is available for small tools with external turning.

Top Clamp (For Insert without Hole)

Application	External / Chamfering		External / Facing / Chamfering	External		Facing	
Cutting Edge Angle	45°	60°	45°	75°	91°	15°	-1°
Top Clamp	 CSDP	 CTTP	 CSSP	 CSBP	 CTGP	 CSKP	 CTFP
Ref. Page	E42	E43	E42	E42	E43	E42	E43

Double-Sided Toolholder for Automatic Lathe (Without Offset / Lever Lock)

[Cut-Off](#) ([H](#)) [Back Turning](#) ([H](#)) [External](#) ([G](#)) [External](#) ([G](#)) [Grooving](#) ([G](#)) [Threading](#) ([J](#))

[Boring](#) ([F](#))

See [Page R30-R37](#) for Automatic Lathe List of Machine Manufacturer and Tooling Examples

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www.kyocera-tools.ru

GRADES	A
INSERTS	B
CBN & POD	C
TOOLHOLDERS	D
SMALL TOOLS	E
BORING	F
GROOVING	G
CUT-OFF	H
THREADING	J
HSK TOOLING	N
SPARE PARTS	P
TECHNICAL	R
INDEX	T