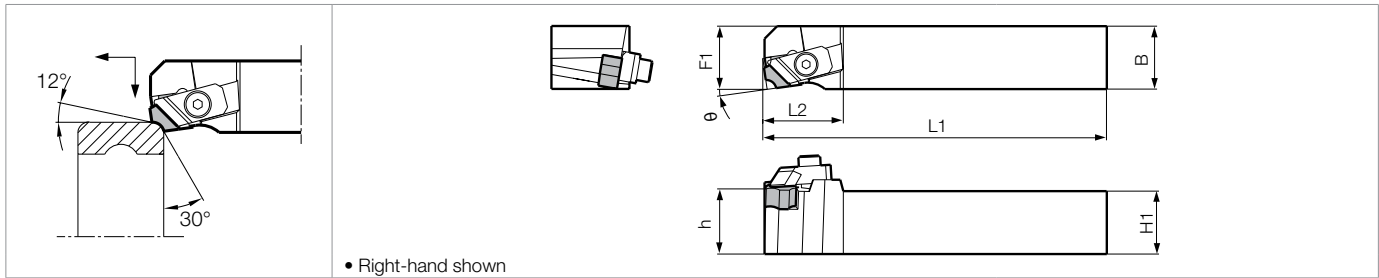


CBSN (External Round Chamfering)



Toolholder Dimensions

Part Number	Stock		Unit	Dimensions					θ	Spare Parts				Applicable Inserts ➔ B87
	R	L		H1=h	B	L1	L2	F1		Clamp Set	Wrench	Shim	Shim Screw	
CBSN% 2020K-12	○	○	mm	20	20	125	32	20	9°					SNMF1204○○-21
2525M-12	○	○		25	25	150	32	25		CP-RC%	LW-5	SP-RC	SP3X8	

• Clamp Set: CP-RCR for Right-hand Toolholder, and CP-RCL for Left-hand Toolholder.

Recommended Cutting Conditions ➔ D41-D42

Tooling for Bearing Machining

