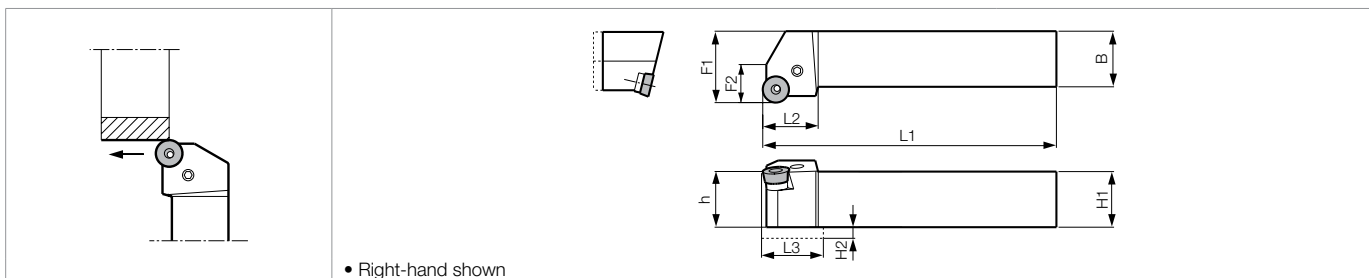
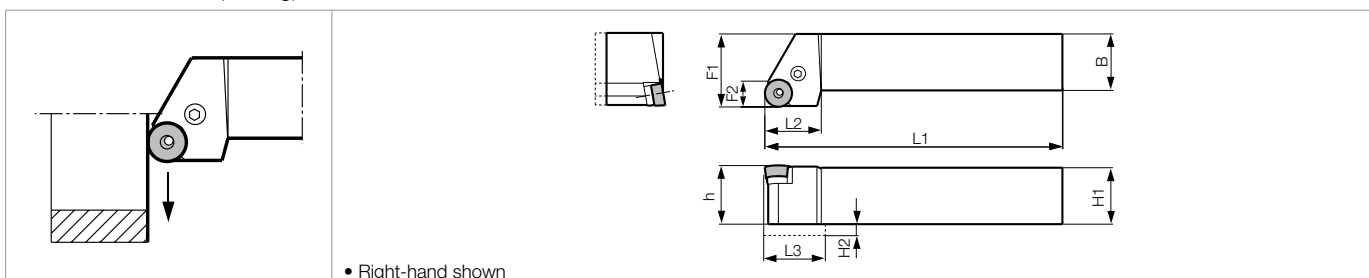


PRGC-BE (External)



PRGC-BF (Facing)



Toolholder Dimensions

Part Number	Stock	Unit	Dimensions								Spare Parts						Applicable Inserts ➔ B87	
			H1=h	H2	B	L1	L2	L3	F1	F2	Lever	Lock Screw	Shim	Shim Pin	Punch	Wrench		
PRGCR 2020K-12BE 2525M-12BE 2020K-16BE 2525M-16BE	○	mm	20	-	20	125	22	-	25	15	LL-1CN	LS-1N	LR-12C	LSP-1	PC-1	FH-2.5	RCMT 1204M0-BB	
	○		25	-	25	150	25	-	32	17								
	○		20	5	20	125	27	27	29	22								
	○		25	-	25	150	27	-	32	22								
PRGCR 2020K-12BF 2525M-12BF 2020K-16BF 2525M-16BF	○		20	-	20	125	22	-	25	10	LL-1CN	LS-1N	LR-12C	LSP-1	PC-1	FH-2.5		RCMT 1204M0-BB
	○		25	-	25	150	25	-	32	11								
	○		20	5	20	125	27	27	25	17								
	○		25	-	25	150	27	-	32	17								

Recommended Cutting Conditions ➔ **D41-D42**

GRADES **A**

INSERTS **B**

CBN & PCD **C**

TOOLHOLDERS **D**

SMALL TOOLS **E**

BORING **F**

GROOVING **G**

CUT-OFF **H**

THREADING **J**

HSK TOOLING **N**

SPARE PARTS **P**

TECHNICAL **R**

INDEX **T**