

CSRN-GX (External)

Side Rake Angle: -6°
Angle of Inclination: -4°

• Right-hand shown

CSDN-GX (External / Chamfering)

Back Rake Angle: -8.5°

CSSN-GX (External / Facing / Chamfering)

Side Rake Angle: -6°
Angle of Inclination: 0°

• Right-hand shown

Toolholder Dimensions

Part Number	Stock			Unit	Dimensions						Standard Corner-R(r)	Spare Parts				
	R	N	L		H1=h	H3	B	L1	L2	F1		F2	Clamp Set	Wrench	Shim	Shim Screw
CSRN % 2525M-12GX	○		□	mm	25	12	25	150	30	27.0	-	1.2	CE-410	LW-4	SP-141	M3X8
2525M-15GX	□		□		25	13	25	150	35	27.0	-				SP-162	M4X10
CSDNN 2525M-12GX		□			25	13	25	150	35	12.5	-	1.2	CE-410	LW-4	SP-141	M3X8
2525M-15GX		□			25	14	25	150	40	12.5	-				SP-162	M4X10
CSSN % 2525M-12GX	○		○		25	12	25	150	35	32.0	23.6	1.2	CE-410	LW-4	SP-141	M3X8
2525M-15GX	□		□		25	13	25	150	40	32.0	21.1				SP-162	M4X10

Applicable Inserts

Application	Cast Iron
Ref. Page	B94
Shape	Ceramic
Toolholder	
CSRN % 2525M-12GX	SNGX45 ...
2525M-15GX	SNGX55 ...
CSDNN 2525M-12GX	SNGX45 ...
2525M-15GX	SNGX55 ...
CSSN % 2525M-12GX	SNGX45 ...
2525M-15GX	SNGX55 ...

Recommended Cutting Conditions **D41-D42**