

CDHN-GX (External / Copying / Back Turning)

Side Rake Angle: -5°
Angle of Inclination: -8°

• Right-hand shown

CDJN-GX (External / Copying / Back Turning)

Side Rake Angle: -5°
Angle of Inclination: -8°

• Right-hand shown

Toolholder Dimensions

Part Number	Stock		Unit	Dimensions						Standard Corner-R(°)	Spare Parts			
	R	L		H1=h	H3	B	L1	L2	F1		Clamp Set	Wrench	Shim	Shim Screw
CDHN% 2525M-12GX	<input type="checkbox"/>	<input type="checkbox"/>	mm	25	14	25	150	30	32	1.2				
	<input type="checkbox"/>	<input type="checkbox"/>		25	15	25	150	33	32					
CDJN% 2525M-12GX	<input type="checkbox"/>	<input type="checkbox"/>		25	14	25	150	32	32	1.2				
	<input type="checkbox"/>	<input type="checkbox"/>		25	15	25	150	38	32					

Applicable Inserts

Application	Cast Iron
Ref. Page	B91
Shape	Ceramic
Toolholder	
CDHN% 2525M-12GX	DNGX35 ...
2525M-15GX	DNGX45 ...
CDJN% 2525M-12GX	DNGX35 ...
2525M-15GX	DNGX45 ...

Recommended Cutting Conditions [D41-D42](#)

- GRADES **A**
- INSERTS **B**
- CBN & PCD **C**
- TOOLHOLDERS **D**
- SMALL TOOLS **E**
- BORING **F**
- GROOVING **G**
- CUT-OFF **H**
- THREADING **J**
- HSK TOOLING **N**
- SPARE PARTS **P**
- TECHNICAL **R**
- INDEX **T**