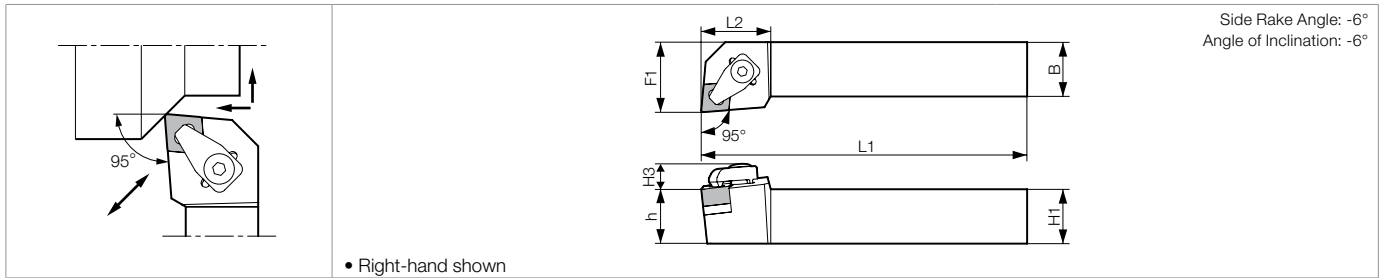


CCLN-GX (External / Facing / Back Turning)



• Right-hand shown

Toolholder Dimensions

Part Number	Stock		Unit	Dimensions						Standard Corner-R(°)	Spare Parts			
	R	L		H1=h	H3	B	L1	L2	F1		Clamp Set	Wrench	Shim	Shim Screw
CCLN% 2525M-12GX	○	□	mm	25	13	25	150	30	32	1.2				
											CE-410	LW-4	SP-441	M3X8

- CTJN (Chipbreaker): CB-12 for Right-hand Toolholder, CB-13 for Left-hand Toolholder.
- CTUN (Chipbreaker): CB-13 for Right-hand Toolholder, CB-12 for Left-hand Toolholder.
- Shim & Shim Screw: When using TN□□33 Insert, purchase spare parts in () separately.

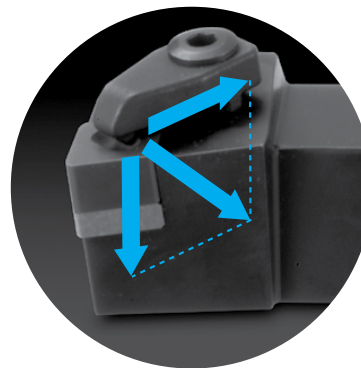
Applicable Inserts

Application	Cast Iron
Ref. Page	B90
Shape	Ceramic
Toolholder	
CCLN%...12GX	CNGX45..

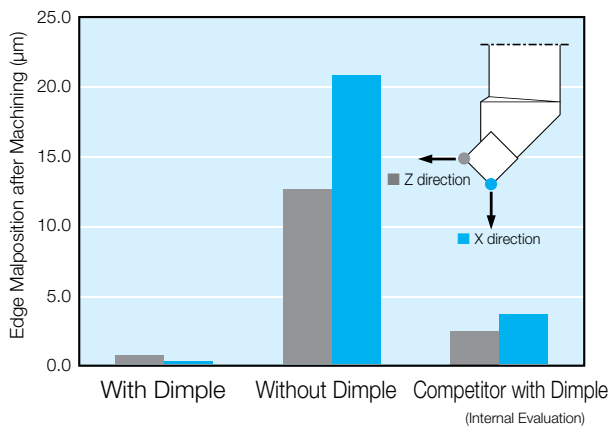
Recommended Cutting Conditions [D41-D42](#)

Features

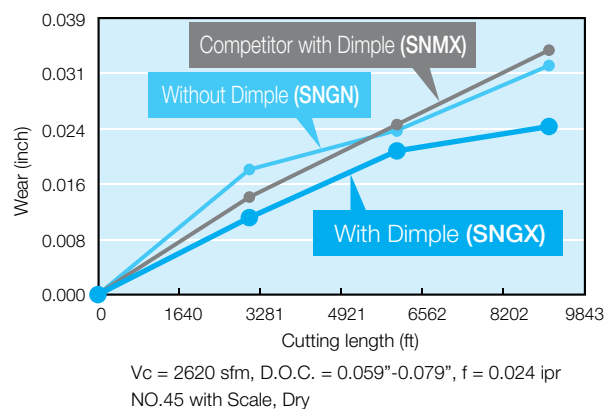
- Improved clamping stability due to the dimple design
- Improve machine stability and machinability



Edge Displacement



Cutting Capability



(Internal Evaluation)