

**DVJN / DVLN** (External / Copying)

Side Rake Angle: -6°  
Angle of Inclination: -9°

• Right-hand shown

**Applicable Inserts**

Toolholder	Insert	
DVJN%...12-3B	VN□A VN□G VN□M	33..
DVJN%...16-3D		
DVLN%...-16		

**DVPN** (External / Facing / Copying / Undercutting)

Side Rake Angle: -13°  
Angle of Inclination: -10°

• Right-hand shown

**Applicable Inserts**

Toolholder	Insert	
DVPN%...12-3B	VN□A VN□G VN□M	33..
DVPN%...16-3D		
DVPN%L...-16		

**DVVN** (External / Copying)

Back Rake Angle: -11°

• Right-hand shown

**Applicable Inserts**

Toolholder	Insert	
DVVNN...-16	VN□A VN□G VN□M	33..

**Toolholder Dimensions**

Part Number	Stock			Unit	Dimensions						Standard Corner-R(°)	Spare Parts						
	R	N	L		H1=h	B	L1	L2	F1	F2		Clamp	Screw	Spring	Shim	Shim Screw	Wrench	Wrench (sold separately)
DVJN% 12-3B	●		●	inch	0.75	0.75	4.50	1.77	1.00	-	1/32							
16-3D	●		●	inch	1.00	1.00	6.00	1.77	1.25	-	1/32							
DVLN% 2020K-16	○		○	mm	20	20	125	45	25.0	-	0.8							
2525M-16	●		○	mm	25	25	150	45	32.0	-	0.8							
DVPN% 12-3B	●		●	inch	0.75	0.75	4.50	1.58	1.00	1.10	1/32							
16-3D	●		●	inch	1.00	1.00	6.00	1.58	1.25	1.10	1/32							
DVPN% 2020K-16	○		●	mm	20	20	125	40	27.0	28	0.8							
2525M-16	●		●	mm	25	25	150	40	32.0	28	0.8							
DVVNN 2020K-16		○		mm	20	20	125	46	10.0	-	0.8							
2525M-16		○		mm	25	25	150	46	12.5	-	0.8							