

Positive

Positive Insert with Hole

How to read this page **B13**

Edge Prep.				N		S							
All PCD Items		Sharp Edge		Non-Ferrous Metals (with Interruption)		Non-Ferrous Metals (without Interruption)		Titanium Alloys (with Interruption)		Titanium Alloys (without Interruption)			
Insert	ANSI Part Number	ISO Part Number	Dimensions (in)					Angle (°)	No. of Edges	PCD KP D001	PCD KP D010	Toolholder Page	
			A	T	Ød	rε	S	α					
	WBMT 151505L-SE	WBMT 080202L-SE	3/16	3/32	0.091	0.008	1/16	5°	1	○			
	WBMT 151505L-NE	WBMT 080202L-NE	3/16	3/32	0.091	0.008	0.083	5°	1	○		F67 F68 F69	
	WBMT 15151L-NE	WBMT 080204L-NE	3/16	3/32	0.091	1/64	0.083						
	WBMT 151505L	WBMT 080202L	3/16	3/32	0.091	0.008	3/32	5°	1	○	○		
	WBMT 15151L	WBMT 080204L	3/16	3/32	0.091	1/64	0.091						
	WPMT 21505SE	WPMT 110202SE	1/4	3/32	0.110	0.008	0.083	11°	1	○			
	WPMT 21505NE	WPMT 110202NE	1/4	3/32	0.110	0.008	0.106	11°	1	○			
	WPMT 21505	WPMT 110202	1/4	3/32	0.110	0.008	0.122	11°	1	●			
	SPG 421NE	SPGN 120304NE	1/2	1/8	-	1/64	0.142	11°	1	○		E42 F70	
	SPG 421	SPGN 120304	1/2	1/8	-	1/64	0.165	11°	1	○			
	TPG 2202SE	TPGN 110301SE	1/4	1/8	-	0.004	0.102			○		E43 F71	
	2205SE	TPGN 110302SE	1/4	1/8	-	0.008	0.098	11°	1	●	○		
	221SE	TPGN 110304SE	1/4	1/8	-	1/64	3/32			○	○		
	TPG 3202SE	TPGN 160301SE	3/8	1/8	-	0.004	0.102			○	○		
	3205SE	TPGN 160302SE	3/8	1/8	-	0.008	0.102	11°	1	○	○		
	321SE	TPGN 160304SE	3/8	1/8	-	1/64	3/32			○	○		
	TPG 321NE	TPGN 160304NE	3/8	1/8	-	1/64	0.126	11°	1	○	○	E43 F71	
322NE	TPGN 160308NE	3/8	1/8	-	1/32	0.114			○	○			
	TPG 2205	TPGN 110302	1/4	1/8	-	0.008	0.154			○	○		
	221	TPGN 110304	1/4	1/8	-	1/64	0.146	11°	1	○	●		
	222	TPGN 110308	1/4	1/8	-	1/32	0.134			○	●		
	TPG 3205	TPGN 160302	3/8	1/8	-	0.008	0.154			○	○		
	321	TPGN 160304	3/8	1/8	-	1/64	0.146	11°	1	○	●		
322	TPGN 160308	3/8	1/8	-	1/32	0.134			○	●			

GRADES	A
INSERTS	B
CBN & PCD	C
TOOLHOLDERS	D
SMALL TOOLS	E
BORING	F
GROOVING	G
CUT-OFF	H
THREADING	J
HSK TOOLING	N
SPARE PARTS	P
TECHNICAL	R
INDEX	T