

# Positive

Positive Insert with Hole

How to read this page **B13**

Part Number	Applicable Toolholder Page
DC..215_	E24-E27, E35, F45-F49
DC..325_	E20, E24-E27, E35, F45-F49, F75

Edge Prep.		N		S		KPD001		KPD010		Toolholder Page
		Non-Ferrous Metals (with Interruption)		Non-Ferrous Metals (without Interruption)		Titanium Alloys (with Interruption)		Titanium Alloys (without Interruption)		
All PCD Items	Sharp Edge	Dimensions (in)					Angle (°)	No. of Edges	PCD	
Insert	ANSI Part Number	ISO Part Number	A	T	Ød	rε	S	α		
	CPMH 3205SE	CPMH 090302SE	3/8	1/8	0.177	0.008	0.106	11°	1	○
	<b>NEW</b> 321SE	090304SE	3/8	1/8	0.177	1/64	0.106			○
	CPMH 251505NE	CPMH 080202NE	5/16	3/32	0.138	0.008	0.126	11°	1	○
	25151NE	080204NE	5/16	3/32	0.138	1/64	0.126			○
	CPMH 3202NE	CPMH 090301NE	3/8	1/8	0.177	0.004	0.134			○
	3205NE	090302NE	3/8	1/8	0.177	0.008	0.134	11°	1	○
	321NE	090304NE	3/8	1/8	0.177	1/64	0.134			○
	322NE	090308NE	3/8	1/8	0.177	1/32	0.130			○
	CPMH 251502	CPMH 080201	5/16	3/32	0.138	0.004	0.146			○
	251505	080202	5/16	3/32	0.138	0.008	0.146	11°	1	●
	25151	080204	5/16	3/32	0.138	1/64	0.146			●
	CPMH 3202	CPMH 090301	3/8	1/8	0.177	0.004	0.157			○
3205	090302	3/8	1/8	0.177	0.008	0.154	11°	1	●	
321	090304	3/8	1/8	0.177	1/64	0.154			○	
322	090308	3/8	1/8	0.177	1/32	0.150			●	
	<b>NEW</b> DCMT 21502SE	DCMT 070201SE	1/4	3/32	0.110	0.004	0.106	7°	1	○
	<b>NEW</b> 21505SE	070202SE	1/4	3/32	0.110	0.008	0.106			○
	<b>NEW</b> 2151SE	070204SE	1/4	3/32	0.110	1/64	0.106			○
	<b>NEW</b> DCMT 32502SE	DCMT 11T301SE	3/8	5/32	0.173	0.004	0.106			○
	<b>NEW</b> 32505SE	11T302SE	3/8	5/32	0.173	0.008	0.106	7°	1	○
	<b>NEW</b> 3251SE	11T304SE	3/8	5/32	0.173	1/64	0.106			●
3252SE	11T308SE	3/8	5/32	0.173	1/32	0.106			●	
	DCMT 21502NE	DCMT 070201NE	1/4	3/32	0.110	0.004	0.134	7°	1	○
	21505NE	070202NE	1/4	3/32	0.110	0.008	0.134			○
	2151NE	070204NE	1/4	3/32	0.110	1/64	0.126			○
	DCMT 32502NE	DCMT 11T301NE	3/8	5/32	0.173	0.004	0.134	7°	1	○
	32505NE	11T302NE	3/8	5/32	0.173	0.008	0.130			○
	3251NE	11T304NE	3/8	5/32	0.173	1/64	0.126			○
	3252NE	11T308NE	3/8	5/32	0.173	1/32	0.110			○
	DCMT 21502	DCMT 070201	1/4	3/32	0.110	0.004	0.157			○
	21505	070202	1/4	3/32	0.110	0.008	0.154	7°	1	●
	2151	070204	1/4	3/32	0.110	1/64	0.146			●
	DCMT 32502	DCMT 11T301	3/8	5/32	0.173	0.004	0.157			○
	32505	11T302	3/8	5/32	0.173	0.008	0.154	7°	1	●
3251	11T304	3/8	5/32	0.173	1/64	0.146			●	
3252	11T308	3/8	5/32	0.173	1/32	0.130			●	
	DCMT 21505%-NE	DCMT 070202%-NE	1/4	3/32	0.110	0.008	0.130	7°	1	○
	2151%-NE	070204%-NE	1/4	3/32	0.110	1/64	0.126			○
	DCMT 32505%-NE	DCMT 11T302%-NE	3/8	5/32	0.173	0.008	0.130	7°	1	○
	3251%-NE	11T304%-NE	3/8	5/32	0.173	1/64	0.126			○

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