

60° Triangle

Positive Insert with Hole

Part Number	Applicable Toolholder Page	Part Number	A	T	Ød	α
TP..1515_	E29, F53~ F57	TPGB 1515_	3/16	3/32	0.098	11°
TP..1815_	F53~ F57	1815_	7/32	3/32	0.118	
TP..22_	E29, F53~ F57	22_	1/4	1/8	0.138	
TP..32_	E29, F53~ F57	32_	3/8	1/8	0.177	
		TPGW 33_	3/8	0.187	0.173	

- CBN
- PCD
- POSITIVE
- C
- D
- S
- T
- V
- W
- SOLID
- GROOVING

Symbol	Cutting Edge Spec.	Example	K	H	MEGACOAT CBN										Toolholder Page				
					Dimensions (in)		CBN												
Insert	ANSI Part Number	Edge Prep (in)	ISO Part Number	TE	S	No. of Edges	KBN05M	KBN10M	KBN25M	KBN30M	KBN35M	KBN60M	KBN65M	KBN70M	KBN510	KBN525	KBN475	KBN65B	KBN570
 Multi-Edge Sharp Edge NEW	TPGB 221MEF	F	TPGB 110304MEF	1/64	0.083	3													
	222MEF		110308MEF	1/32	0.071														
 Multi-Edge	TPGB 2205T00315ME	T00315	TPGB 110302T00815ME	0.008	0.091	3	○	○	○			●			○	○	●		
	221T00315ME		110304T00815ME	1/64	0.083		○	○	○			●				○	○	●	
 Multi-Edge General Purpose NEW	TPGB 321T00315ME	T00315	TPGB 160304T00815ME	1/64	0.071	3	○	○	○			●					●		
	322T00315ME		160308T00815ME	1/32	0.059		○	○	○			●							●
 Multi-Edge Tough	TPGB 2205S00435MET	S00435	TPGB 110302S01035MET	0.008	0.091	3	●	○	○			○							
	221S00435MET		110304S01035MET	1/64	0.083		●	○	○			○							
 Small Edge	TPGB 151505T00315SE	T00315	TPGB 080202T00815SE	0.008	0.071	1		○	○						○	○			
	15151T00315SE		080204T00815SE	1/64	1/16			○	○								○	○	
 Small Edge Tough	TPGB 181505S00435SET	S00435	TPGB 090202S01035SET	0.008	0.071	1		○	○							○			
	18151S00435SET		090204S01035SET	1/64	1/16			○	○									○	
 Multi Edge	TPGW 331T00315ME	T00315	TPGW 160404T00815ME	1/64	0.071	3			○										
	332T00315ME		160408T00815ME	1/32	0.059				○										
 Multi Edge Tough	TPGW 331S00435MET	S00435	TPGW 160404S01035MET	1/64	0.071	3			○							○			
	332S00435MET		160408S01035MET	1/32	0.059				○										
 Small Edge	TPGW 331T00315SE	T00315	TPGW 160404T00815SE	1/64	0.071	1										○			
 Small Edge Tough	TPGW 331S00435SET	S00435	TPGW 160404S01035SET	1/64	0.075	1											○		

C15 Reference Table Below

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