для заказа - kyocera@kyocera-tools.ru

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80° Diamond

Positive Insert with Hole

Part Number		A (in)	T (in)	Ød (in)	α
CCMW	1109_	0.138	0.055	0.075	7°
	1411_	0.169	0.071	0.091	
	215_	1/4	3/32	0.110	
	325_	3/8	5/32	0.173	

Part Number		A (in)	T (in)	Ød (in)	α
CPGB	2515_	5/16	3/32	0.138	11°
	32_	3/8	1/8	0.177	

Edge Prep. Symbol	Cutting Edge Spec.	Example	
F	Sharp Edge		
E	Rounded Cutting Edge (Hone)	E003	R0.003" Honed
T	Chamfered Cutting Edge	T00515	0.005" X 15° Chamfered Cutting Edge
S	Chamfered and Honed Cutting Edge	S00525	0.005" X 25° Chamfered and Honed Cutting Edge

K	Gray Cast Iron (with Scale)	
	Nodular Cast Iron (without Scale)	●
	Nodular Cast Iron (with Scale)	●
H	Hard Materials (Roughing)	❁ ✖
	Hard Materials (Finishing)	● ○ ● ○ ◔
	Hard Materials (Chip Control)	
	Powdered Steel	◔ ✖ ●

Insert	ANSI Part Number	Edge Prep (in)	ISO Part Number	Dimensions (in) rε	Dimensions (in) S	No. of Edges	MEGACOAT CBN KBN05M	KBN10M	KBN25M	KBN30M	KBN35M	KBN60M	KBN65M	KBN70M	CBN KBN10	KBN525	KBN475	KBN65B	KBN570	Toolholder Page
Multi-Edge Sharp Edge NEW	CCMW 3251MEF	F	CCMW 09T304MEF	1/64	0.075	2											●		○	C15 Reference Table Below
	3252MEF		09T308MEF	1/32	0.071												●		○	
Multi-Edge	CCMW 21505T00315ME	T00315	CCMW 060202T00815ME	0.008	0.079		○	○	●		○				○	●				
	2151T00315ME		060204T00815ME	1/64	0.075	2	○	○	●		●	●			●	●	●			
	2152T00315ME		060208T00815ME	1/32	0.071		○	○	●		●	●			●		●			
	CCMW 32505T00315ME	T00315	CCMW 09T302T00815ME	0.008	0.079		○	○	○		●	●			○	●				
	3251T00315ME		09T304T00815ME	1/64	0.075	2	○	○	●	○	●	●	○	●	●	○	●			
	3252T00315ME		09T308T00815ME	1/32	0.071		○	○	○	○	●	●	○	●	●	○	●			
Multi-Edge General Purpose NEW	CCMW 2151S00525MES	S00525	CCMW 060204S01225MES	1/64	0.075	2	●													
	2152S00525MES		060208S01225MES	1/32	0.071		●													
	CCMW 3251S00525MES	S00525	CCMW 09T304S01225MES	1/64	0.075	2	●										●			
	3252S00525MES		09T308S01225MES	1/32	0.071		●										●			
Multi-Edge / Tough	CCMW 3251S00435MET	S00435	CCMW 09T304S01035MET	1/64	0.075	2	●	○	●		●					●				
	3252S00435MET		09T308S01035MET	1/32	0.071		●	○	○		●									
Small Edge	CCMW 110905T00315SE	T00315	CCMW 030102T00815SE	0.008	0.055	1		○	○						○	○				F20 F39
	11091T00315SE		030104T00815SE	1/64	0.055			○	○						○	○				
	CCMW 141105T00315SE	T00315	CCMW 040102T00815SE	0.008	0.055	1		○	○						○	○				
	14111T00315SE		040104T00815SE	1/64	0.055			○	○						○	○				
	CCMW 21505T00315SE	T00315	CCMW 060202T00815SE	0.008	0.079	1									●	●				C15 Reference Table Below
	2151T00315SE		060204T00815SE	1/64	0.075				○						●	●				
	CCMW 32505T00315SE	T00315	CCMW 09T302T00815SE	0.008	0.079	1		○							○	●				
	3251T00315SE		09T304T00815SE	1/64	0.075			○							●	○				
Small Edge / Tough	CCMW 110905S00435SET	S00435	CCMW 030102S01035SET	0.008	0.055	1		○	○											F20 F39
	11091S00435SET		030104S01035SET	1/64	0.055			○	○							●				
	CCMW 141105S00435SET	S00435	CCMW 040102S01035SET	0.008	0.055	1		○	○											
	14111S00435SET		040104S01035SET	1/64	0.055			○	○							○				
	CCMW 2151S00435SET	S00435	CCMW 060204S01035SET	1/64	0.075	1										●				C15 Ref. Table Below
	CCMW 3251S00435SET	S00435	CCMW 09T304S01035SET	1/64	0.075	1										●				
Multi-Edge	CPGB 25151T00315ME	T00315	CPGB 080204T00815ME	1/64	0.075	2	○	○	○		●				●	●	○			
	CPGB 3205T00315ME	T00315	CPGB 090302T00815ME	0.008	0.075	2	○	○	○						●	○				
	321T00315ME		090304T00815ME	1/64	0.075		○	○	○		●	●			●	●	○			
	322T00315ME		090308T00815ME	1/32	0.098												○			
Multi-Edge General Purpose NEW	CPGB 321S00525MES	S00525	CPGB 090304S01225MES	1/64	0.075	2	●													
	322S00525MES		090308S01225MES	1/32	0.098		●													
Multi-Edge / Tough	CPGB 25151S00435MET	S00435	CPGB 080204S01035MET	1/64	0.075	2		○	○		●					●				F41
	25152S00435MET		080208S01035MET	1/32	0.087				○											
	CPGB 321S00435MET	S00435	CPGB 090304S01035MET	1/64	0.075	2	●	○	○		●					●				
	322S00435MET		090308S01035MET	1/32	0.098		●	○	○		●									
Small Edge	CPGB 251505T00315SE	T00315	CPGB 080202T00815SE	0.008	0.075	1									●	●				
	25151T00315SE		080204T00815SE	1/64	0.075										●	○				
	CPGB 3205T00315SE	T00315	CPGB 090302T00815SE	0.008	0.075	1									●	○				
	321T00315SE		090304T00815SE	1/64	0.075			○							●	●				
Small Edge / Tough	CPGB 25151S00435SET	S00435	CPGB 080204S01035SET	1/64	0.075	1			○											
	CPGB 321S00435SET	S00435	CPGB 090304S01035SET	1/64	0.075	1										○				

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