для заказа - kyocera@kyocera-tools.ru

How to read this page B13

90° Square

Negative Insert with Hole

Part Number	A (in)	T (in)	Ød (in)
SNGA 43_	1/2	3/16	0.203

Edge Prep.			
Symbol	Cutting Edge Spec.	Example	
F	Sharp Edge		
E	Rounded Cutting Edge (Hone)	E003	R0.003" Honed
T	Chamfered Cutting Edge	T00515	0.005" X 15° Chamfered Cutting Edge
S	Chamfered and Honed Cutting Edge	S00525	0.005" X 25° Chamfered and Honed Cutting Edge

		Gray Cast Iron (with Scale)	Nodular Cast Iron (without Scale)	Nodular Cast Iron (with Scale)	Hard Materials (Roughing)	Hard Materials (Finishing)	Hard Materials (Chip Control)	Powdered Steel
K								
H								

Insert	ANSI Part Number	Edge Prep (in)	ISO Part Number	Dimensions (in) rε	Dimensions (in) S	No. of Edges	MEGACOAT CBN KBN05M	KBN10M	KBN25M	KBN30M	KBN35M	KBN60M	KBN65M	KBN70M	CBN KBN510	KBN525	KBN475	KBN65B	KBN570	Toolholder Page
Multi Edge Finishing NEW	SNGA 432S00245MEP	S00245	120408S00545MEP	1/32	0.071	2	○													D12 D13 F83
	433S00245MEP		120412S00545MEP	3/64	0.087		○													
Multi Edge Sharp Edge NEW	SNGA 432MEF	F	SNGA 120408MEF	1/32	0.071	2											○			
	433MEF		120412MEF	3/64	0.087												○			
Multi Edge	SNGA 431S00525ME	S00525	SNGA 120404S01225ME	1/64	0.071	2	●	●	●							○				
	432S00525ME		120408S01225ME	1/32	0.071		●	●	●	○	●	○			○	○	○			
	433S00525ME		120412S01225ME	3/64	0.071												○			
	SNGA 431T00515ME	T00515	SNGA 120404T01215ME	1/64	0.071	2								●		○				
	432T00515ME		120408T01215ME	1/32	0.071								○	●	○	○	○			
	433T00515ME		120412T01215ME	3/64	0.071									●			○			
Multi Edge Tough	SNGA 431S00730MET	S00730	SNGA 120404S01730MET	1/64	0.071	2	●		●											
	432S00730MET		120408S01730MET	1/32	0.071		●		●	○	○					○				
	433S00730MET		120412S01730MET	3/64	0.087		●		●	○	○					●				
Multi Edge Interruption NEW	SNGA 432S01630MEH	S01630	120408S04030MEH	1/32	0.071	2	○													
	433S01630MEH		120412S04030MEH	3/64	0.087		○													

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