для заказа - kyocera@kyocera-tools.ru

How to read this page ➔ **B13**

80° Diamond

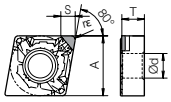
Negative Insert with Hole

(in)

Part Number	A	T	Ød
CNGA 43_	1/2	3/16	0.203
CNGM 43_	1/2	3/16	0.203

Edge Prep.			
Symbol	Cutting Edge Spec.	Example	
F	Sharp Edge		
E	Rounded Cutting Edge (Hone)	E003	R0.003" Honed
T	Chamfered Cutting Edge	T00515	0.005" X 15° Chamfered Cutting Edge
S	Chamfered and Honed Cutting Edge	S00525	0.005" X 25° Chamfered and Honed Cutting Edge

		MEGACOAT CBN								CBN					
		KBN05M	KBN10M	KBN25M	KBN30M	KBN35M	KBN60M	KBN65M	KBN70M	KBN510	KBN525	KBN475	KBN65B	KBN570	Toolholder Page
K	Gray Cast Iron (with Scale)														
	Nodular Cast Iron (without Scale)														
	Nodular Cast Iron (with Scale)														
H	Hard Materials (Roughing)														
	Hard Materials (Finishing)		○	●											
	Hard Materials (Chip Control)		●	●											
	Powdered Steel														

Insert	ANSI Part Number	Edge Prep (in)	ISO Part Number	Dimensions (in) rε	Dimensions (in) S	No. of Edges	KBN05M	KBN10M	KBN25M	KBN30M	KBN35M	KBN60M	KBN65M	KBN70M	KBN510	KBN525	KBN475	KBN65B	KBN570	Toolholder Page
Chip Control 	CNGM 431S00325BB1	S00825	CNGM 120404S00825BB1	1/64	0.071	1			○											D8 D9 F73 F77 F78
	432S00325BB1		120408S00825BB1	1/32	0.079															
	433S00325BB1		120412S00825BB1	3/64	0.087															
	CNGM 431S00525BB2	S00525	CNGM 120404S01225BB2	1/64	0.087	1			○											
	432S00525BB2		120408S01225BB2	1/32	3/32															
	433S00525BB2		120412S01225BB2	3/64	0.102															
	CNGM 431S00625BB3	S00625	CNGM 120404S01625BB3	1/64	0.102	1		○	○											
	432S00625BB3		120408S01625BB3	1/32	0.110			○	○											
	433S00625BB3		120412S01625BB3	3/64	0.118				○											