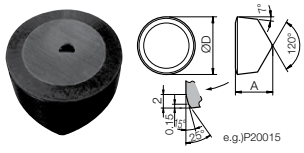
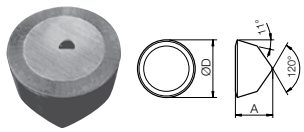
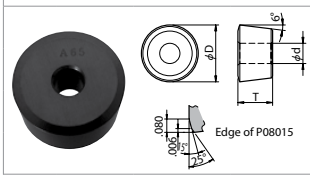
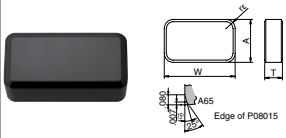
для заказа - kyocera@kyocera-tools.ru

Inserts for Roll Machining

Edge Prep.			
Symbol	Cutting Edge Spec.	Example	
S	Chamfered and Honed Cutting Edge	S00525	0.005" X 25° Chamfered and Honed Cutting Edge
T	Chamfered Cutting Edge	T00315	0.003" X 15° Chamfered Cutting Edge

K	Gray Cast Iron (With Scale)	✠
	Gray Cast Iron (Without Scale)	
	Nodular Cast Iron (With Scale)	
	Nodular Cast Iron (Without Scale)	
S	Heat-resistant Alloys	● ✠ ◔
H	Hard Materials	◔ ●

Insert	ANSI Part Number	*Edge Prep (in)	ISO Part Number	Dimensions (in) ØD	Ød	A	B	F	KA30	A65	KT66	A66N	PT600M	KS6050	CS7050	KS6030	KS6040	CF1	Toolholder Page
	RBG 16W	K08003	RBG 16W	0.630	0.315	0.315	0.197	0.008		○									
	RBG 20W	K08003	RBG 20W	0.787	0.394	0.394	0.197	0.012		○									
	RBG 12K20003	K20003	RBG 12K20003	12mm	6mm	6mm	3mm	0.2mm					○						-
	16K20003	K20003	16K20003	16mm	8mm	8mm	5mm	0.2mm					○						
	20K20003	K20003	20K20003	20mm	10mm	10mm	5mm	0.3mm					○						
	RCGX 24E001	E001	RCGX 060600E003	1/4	-	1/4	-	-								●			
	24E002	E002	060600E005	1/4	-	1/4	-	-									○		
	24T00420	T00420	060600T01020	1/4	-	1/4	-	-								●	○		
	35E001	E001	090700E003	3/8	-	0.315	-	-								●			
	35E002	E002	090700E005	3/8	-	0.315	-	-									●		
	103T08015625AA	P08015	090700P20015	3/8	-	0.315	-	-		●		●	●						
	103S00420	S00420	090700S01020	3/8	-	0.315	-	-										●	
	35T00420	T00420	090700T01020	3/8	-	0.315	-	-								●	●		
	45E001	E001	120700E003	1/2	-	0.315	-	-								●			
	45E002	E002	120700E005	1/2	-	0.315	-	-									●		
	104T08015625AA	P20015	120700P20015	1/2	-	0.315	-	-		●		●	●						
	104S00420	S00420	120700S01020	1/2	-	0.315	-	-										●	
	45T00420	T00420	120700T01020	1/2	-	0.315	-	-								●	●		
	RCGX 102T04015	T04015	RCGX 060400	1/4	-	0.180	-	-		●		●							
	102H315T04015		060700	1/4	-	0.315	-	-		●		●							
	103T08015/625AA		090700	3/8	-	0.315	-	-		●		●	●						
	104T08015/625AA	T08015	120700	1/2	-	0.315	-	-		●		●	●						
	106T08015/625AA		191000	3/4	-	0.394	-	-		●		●							
	RPGX 24E001	E001	RPGX 060600E003	1/4	-	1/4	-	-								●			
	24E002	E002	060600E005	1/4	-	1/4	-	-									○		
	24T00420	T00420	060600T01020	1/4	-	1/4	-	-								●	○		
	35E001	E001	090700E003	3/8	-	0.315	-	-								●			
	35E002	E002	090700E005	3/8	-	0.315	-	-									○		
	35T00420	T00420	090700T01020	3/8	-	0.315	-	-								●	●		
	45E001	E001	120700E003	1/2	-	0.315	-	-								●			
	45E002	E002	120700E005	1/2	-	0.315	-	-									●		
	45T00420	T00420	120700T01020	1/2	-	0.315	-	-								●	●		
	RCMA 66T08015/625AA	P08015	RCMA 190900	3/4	0.250	3/8	-	-		●		●							-
	88T08015/625AA		251200	1	0.266	1/2	-	-		●									
	106T08015/625AA		310900	1 1/4	0.390	3/8	-	-		●		●							
	1012T08015/625AA		311800	1 1/4	0.390	3/4	-	-		●									
	LNU 6688T08015/625A	P08015	LNUN 381232	A	T	W	rε	-	KA30	A65	KT66	A66N	PT600M	KS6050	CS7050	KS6030	KS6040	CF1	
				3/4	1/2	1 1/2	1/8	-		●									

* For cutting edge "E", "K" and "P" please refer to the table below.

Edge Prep.			
Symbol	Cutting Edge Spec.	Example	
E	R-honed Cutting Edge	E002	R0.002" Honed
K	Double Chamfered Cutting Edges	K20003	2.00mm X 3° Chamfered Cutting Edge
P	Double Chamfered + Honed Cutting Edge	P20015	2.00mm X 15° Chamfered + Honed Cutting Edge

- Note: Symbol "K" and "P" describe only the largest chamfer width and its angle.

RBG Inserts are sold in 1 piece boxes

Inserts sold in 10 piece boxes.

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