для заказа - kyocera@kyocera-tools.ru

How to read this page B13

60° Triangle

Negative Insert

(in)

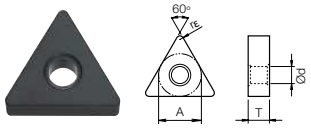
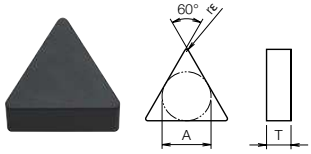
Part Number	A	T	Ød
TNGA 33_	3/8	3/16	0.150
TNG 22_	1/4	1/8	-

(in)

Part Number	A	T	Ød
TNG 33_	3/8	3/16	-
TNG 35_	3/8	5/16	-

Edge Prep.			
Symbol	Cutting Edge Spec.	Example	
S	Chamfered and Honed Cutting Edge	S00525	0.005" X 25° Chamfered and Honed Cutting Edge
T	Chamfered Cutting Edge	T00315	0.003" X 15° Chamfered Cutting Edge

K	Gray Cast Iron (With Scale)	✖ ◔
	Gray Cast Iron (Without Scale)	● ◔ ◔ ◔ ◔ ◔
	Nodular Cast Iron (With Scale)	◔
	Nodular Cast Iron (Without Scale)	◔
S	Heat-resistant Alloys	
H	Hard Materials	○ ●

Insert	ANSI Part Number	Edge Prep (in)	ISO Part Number	Corner Radius (in) rε	Aluminum Oxide Ceramic KA30	Aluminum Oxide Ceramic A65	Aluminum Oxide Ceramic KT66	PVD Coated Ceramic A66N	MEGACOAT Ceramic PT600M	Silicon Nitride Ceramic KS6050	CVD Coated Silicon Nitride Ceramic CS7050	SiAlON Ceramic KS6030	SiAlON Ceramic KS6040	Honeycomb Structure Ceramic CF1	Toolholder Page
	TNGA 332T00425AA	T00425AA	TNGA 160408S01025	1/32	○										D14 D15 D16 F74 F84 F85
	TNGA 331T00625AA	T00625AA	TNGA 160404S01525	1/64				○							
	332T00625AA		160408S01525	1/32				○							
	333T00625AA		160412S01525	3/64				○							
	TNGA 331S00825	S00825	TNGA 160404S02025	1/64					●						
	332S00825		160408S02025	1/32					●						
	333S00825		160412S02025	3/64					●						
	TNGA 332T01230AA	T01230AA	TNGA 160408S03030	1/32				○							
	333T01230AA		160412S03030	3/64				○							
	TNGA 332T00220	T00220	TNGA 160408T00520	1/32	○										
	TNGA 331T00625	T00625	TNGA 160404T01525	1/64				○							
	332T00625		160408T01525	1/32				●							
	333T00625		160412T01525	3/64				○							
	TNGA 331T00825	T00825	TNGA 160404T02025	1/64		○	○		●						
	332T00825		160408T02025	1/32		●	○		●	○	○				
	333T00825		160412T02025	3/64			○		●	○	○				
	TNG 221T00220	T00220	TNGN 110304T00520	1/64		○			●						D38 F91
	222T00220		110308T00520	1/32		○		○	●						
	223T00220		110312T00520	3/64					●						
	TNG 331T00425AA	T00425AA	TNGN 160404S01025	1/64	○										D28
	332T00425AA		160408S01025	1/32	●										
	333T00425AA		160412S01025	3/64	●										
	334T00425AA		160416S01025	1/16	●										
	335T00425AA		160420S01025	0.079	○										
	TNG 331T00625AA	T00625AA	TNGN 160404S01525	1/64				○							
	332T00625AA		160408S01525	1/32				○							
	333T00625AA		160412S01525	3/64				○							
	TNG 331S00825	S00825	TNGN 160404S02025	1/64					●						
	332S00825		160408S02025	1/32					●						
	333S00825		160412S02025	3/64					●						
	TNG 331T00220	T00220	TNGN 160404T00520	1/64		○									
	332T00220		160408T00520	1/32	○	○									
	333T00220		160412T00520	3/64	○										
	TNG 331T00825	T00825	TNGN 160404T02025	1/64		○			●						
	332T00825		160408T02025	1/32		●			●	○					
	333T00825		160412T02025	3/64		●			●	○					
	TNG 352T00625AA	T00625AA	TNGN 160708S01525	1/32				○							
	TNG 352S00825	S00825	TNGN 160708S02025	1/32					●						
	TNG 351T00825	T00825	TNGN 160704T02025	1/64		○			●						
	352T00825		160708T02025	1/32		○			●						
	353T00825		160712T02025	3/64		○			●						
	354T00825		160716T02025	1/16		○									
	355T00825		160720T02025	0.079		○									
	TNG 432T00825	T00825	TNGN 220408T02025	1/32		●									
	434T00825		220416T02025	1/16		●									

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Inserts sold in 10 piece boxes.