для заказа - kyocera@kyocera-tools.ru

How to read this page B13

90° Square
Negative Insert

(in)

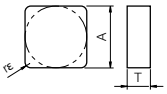
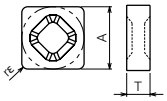
Part Number	A	T	Ød
SN_45_	1/2	5/16	-
SNG 55_	5/8	5/16	-

(in)

Part Number	A	T	Ød
SNGX 45_	1/2	5/16	-
SNGX 55_	5/8	5/16	-

Edge Prep.			
Symbol	Cutting Edge Spec.	Example	
S	Chamfered and Honed Cutting Edge	S00525	0.005" X 25° Chamfered and Honed Cutting Edge
T	Chamfered Cutting Edge	T00315	0.003" X 15° Chamfered Cutting Edge

		KA30	A65	KT66	A66N	PT600M	KS6050	CS7050	KS6030	KS6040	CF1
K	Gray Cast Iron (With Scale)						✖	◔			
	Gray Cast Iron (Without Scale)					◔	◔	●			
	Nodular Cast Iron (With Scale)							◔			
	Nodular Cast Iron (Without Scale)							◔			
S	Heat-resistant Alloys									✖	
H	Hard Materials					●					

Insert	ANSI Part Number	Edge Prep (in)	ISO Part Number	Corner Radius (in) rε	KA30	A65	KT66	A66N	PT600M	KS6050	CS7050	KS6030	KS6040	CF1	Toolholder Page
	SNG 451T00825	T00825	SNGN 120704T02025	1/64		○			●						D27 D36 D37 F89
	452T00825		120708T02025	1/32		○			●						
	453T00825		120712T02025	3/64		●			●						
	454T00825		120716T02025	1/16		●			●	○	○				
	455T00825		120720T02025	0.079		○			●						
	SNM 454T00825	T00825	SNMN 120716T02025	1/16		○									
	SNG 553T00825	T00825	SNGN 150712T02025	3/64		○			●						D27
	554T00825		150716T02025	1/16		○				○					
	SNGX 453T00420	T00420	SNGX 120712T01020	3/64									○		D32 D33 F90
	454T00420		120716T01020	1/16									○		
	SNGX 452T00825	T00825	SNGX 120708T02025	1/32						○					
	453T00825		120712T02025	3/64						○	○		○		
	454T00825		120716T02025	1/16						○	○		○		
	SNGX 552T00825	T00825	SNGX 150708T02025	1/32						○					D32 D33
	553T00825		150712T02025	3/64						○					
	554T00825		150716T02025	1/16						○					

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Inserts sold in 10 piece boxes.

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