для заказа - kyocera@kyocera-tools.ru

How to read this page B13

55° / 75° Diamond

Negative Insert

(in)

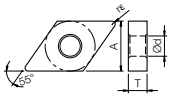
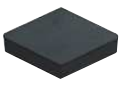
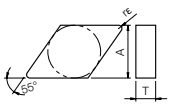
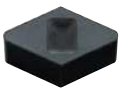
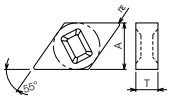
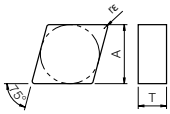
Part Number	A	T	Ød
DNGA 43_	1/2	3/16	0.203
DNGA 44_	1/2	1/4	0.203
DNG 43_	1/2	3/16	-
DNG 45_	1/2	5/16	-

(in)

Part Number	A	T	Ød
DNGX 35_	0.394	5/16	-
DNGX 45_	1/2	5/16	-
ENG 45_	1/2	5/16	-

Edge Prep.			
Symbol	Cutting Edge Spec.	Example	
S	Chamfered and Honed Cutting Edge	S00525	0.005" X 25° Chamfered and Honed Cutting Edge
T	Chamfered Cutting Edge	T00315	0.003" X 15° Chamfered Cutting Edge

K	Gray Cast Iron (With Scale)	✠ ◔
	Gray Cast Iron (Without Scale)	● ◔ ◔ ◔ ◔ ◔
	Nodular Cast Iron (With Scale)	◔
	Nodular Cast Iron (Without Scale)	◔
S	Heat-resistant Alloys	
H	Hard Materials	○ ●

Insert	ANSI Part Number	Edge Prep (in)	ISO Part Number	Corner Radius (in) rε	Aluminum Oxide Ceramic KA30	Aluminum Oxide Ceramic A65	Aluminum Oxide Ceramic KT66	PVD Coated Ceramic A66N	MEGACOAT Ceramic PT600M	Silicon Nitride Ceramic KS6050	CVD Coated Silicon Nitride Ceramic CS7050	SiAlON Ceramic KS6030	SiAlON Ceramic KS6040	Honeycomb Structure Ceramic CF1	Toolholder Page
	DNGA 432T00425AA	T00425AA	DNGA 150408S01025	1/32	○										D10 D11 F74 F80 F81
	433T00425AA		150412S01025	3/64	●										
	DNGA 431T00625AA	T00625AA	DNGA 150404S01525	1/64				○							
	432T00625AA		150408S01525	1/32				●							
	DNGA 431S00825	S00825	DNGA 150404S02025	1/64					●						
	432S00825		150408S02025	1/32					●						
	DNGA 432T01230AA	T01230AA	DNGA 150408S03030	1/32				○							
	DNGA 431T00825	T00825	DNGA 150404T02025	1/64		●			●						
	432T00825		150408T02025	1/32		●	○		●						
	433T00825		150412T02025	3/64		●	○		●						
	434T00825		150416T02025	1/16		●									
	DNGA 442T00625AA	T00625AA	DNGA 150608S01525	1/32				○							
	443T00625AA		150612S01525	3/64				○							
	444T00625AA		150616S01525	1/16				○							
	DNGA 441T00825	T00825	DNGA 150604T02025	1/64		○	○		●						D10 D11 F74
	442T00825		150608T02025	1/32		○	○		●						
	443T00825		150612T02025	3/64		○	○		●						
 	DNG 432T00825	T00825	DNGN 150408T02025	1/32					○						-
	DNG 451T00625AA	T00625AA	DNGN 150704S01525	1/64				○							D25
	452T00625AA		150708S01525	1/32				○							
	453T00625AA		150712S01525	3/64				○							
	DNG 451S00825	S00825	DNGN 150704S02025	1/64					○						
	452S00825		150708S02025	1/32					○						
	453S00825		150712S02025	3/64					○						
	DNG 451T00825	T00825	DNGN 150704T02025	1/64		●									
	452T00825		150708T02025	1/32		○									
	453T00825		150712T02025	3/64		○									
	454T00825		150716T02025	1/16		○									
 	DNGX 352T00825	T00825	DNGX 120708T02025	1/32						○					D31 F90
	353T00825		120712T02025	3/64						○					
	DNGX 452T00825	T02025	DNGX 150708T02025	1/32						●	●				D31
	453T00825		150712T02025	3/64						●	●				
	454T00825		150716T02025	1/16						○					
	ENG 452T00625AA	T00625AA	ENGN 130708S01525	1/32				○							D25 F89
	453T00625AA		130712S01525	3/64				○							
	ENG 452S00825	S00825	ENGN 130708S02025	1/32					○						
	453S00825		130712S02025	3/64					○						
	ENG 451T00825	T00825	ENGN 130704T02025	1/64		○			○						
	452T00825		130708T02025	1/32		○			○						
	453T00825		130712T02025	3/64		○			○						
	454T00825		130716T02025	1/16		○			○						
	455T00825		130720T02025	0.079		○			○						
	4575T00825		130730T02025	0.118					○						