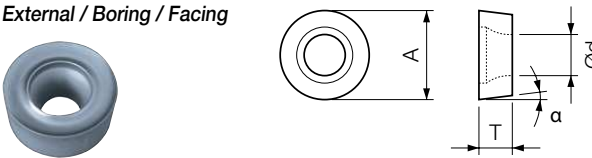
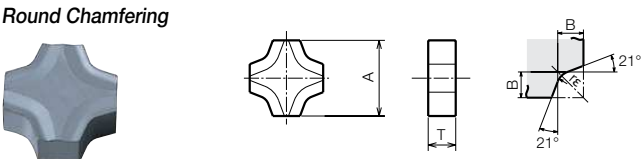
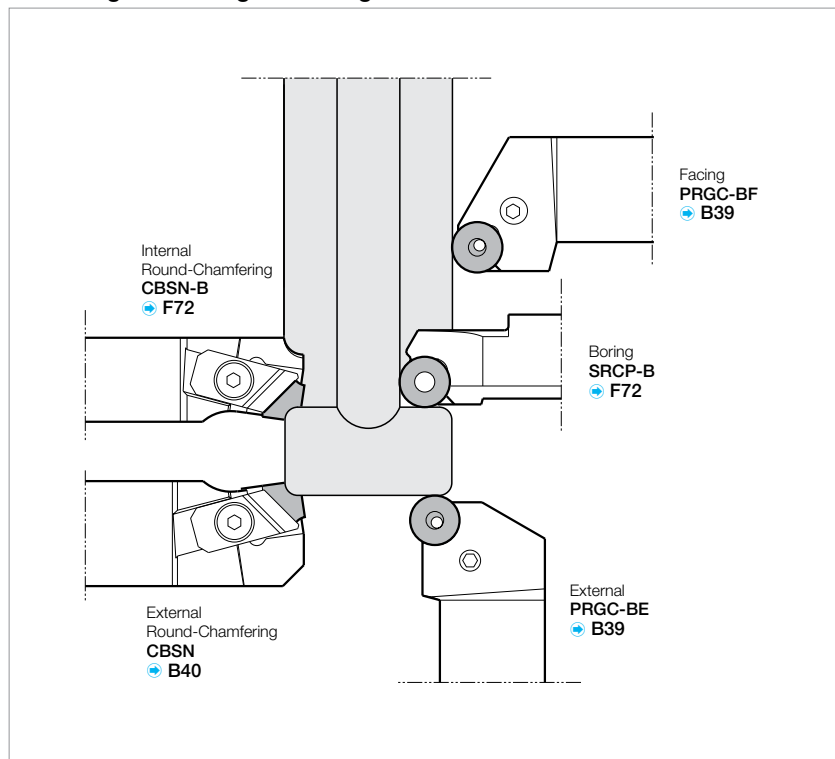


## Bearing Machining

	ANSI Part Number	Dimension (mm)					Cermet TN90	Toolholder Page
		A	T	$\varnothing d$	$r\epsilon$	Relief Angle $\alpha$		
<b>External / Boring / Facing</b> 	RCMT 1204M0-BB	12.0	4.76	4.2	-	7°	○	D39
	1606M0-BB	16.0	6.35	5.5	-	7°	○	
	RPMT 1203M0-BB	12.0	3.18	4.4	-	11°	○	F72
	1604M0-BB	16.0	4.76	5.5	-	11°	●	
<b>Round Chamfering</b> 	SNMF 120406-21	12.70	4.76	B	$r\epsilon$		○	D40 F72
	120410-21	12.70	4.76	3.0	1.0		○	
	120416-21	12.70	4.76	3.1	1.6	-	○	
	120421-21	12.70	4.76	3.2	2.1		○	
	120426-21	12.70	4.76	3.3	2.6		○	

### Tooling for Bearing Machining



GRADES	A
INSERTS	B
CBN & PCD	C
TOOLHOLDERS	D
SMALL TOOLS	E
BORING	F
GROOVING	G
CUT-OFF	H
THREADING	J
HSK TOOLING	N
SPARE PARTS	P
TECHNICAL	R
INDEX	T