для заказа - kyocera@kyocera-tools.ru

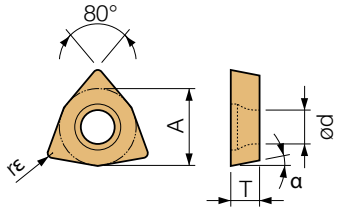
How to read this page ➔ B13

80° Trigon

Positive Insert with Hole

Part Number	A (in)	T (in)	Ød (in)	α
WB_121_	5/32	1/16	0.091	5°
WB_1515_	3/16	3/32	0.091	

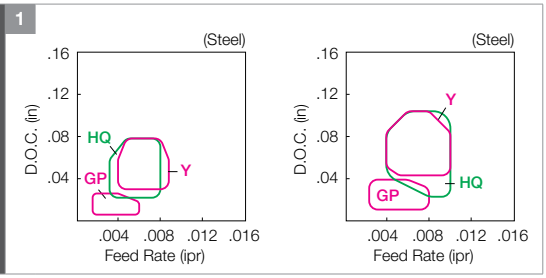
Part Number	A (in)	T (in)	Ød (in)	α
WP_215_	1/4	3/32	0.110	11°
WP_32_	3/8	1/8	0.173	



		ANSI Part Number	ISO Part Number	rε	Cermet TN610	Cermet TN620	Cermet TN6010	Cermet TN6020	Cermet TN60	MEGA COAT Cermet PV710	MEGA COAT Cermet PV720	MEGA COAT Cermet PV7010	MEGA COAT Cermet PV7025	MEGA COAT Cermet PV7005	PVD Cermet PV90	PVD Cermet PV7020	CVD Coated Carbide CA510	CVD Coated Carbide CA515	CVD Coated Carbide CA525	CVD Coated Carbide CA530	CVD Coated Carbide CA5505	CVD Coated Carbide CA5515	CVD Coated Carbide CA5525	CVD Coated Carbide CA5535	CVD Coated Carbide CA6515	CVD Coated Carbide CA6525	CVD Coated Carbide CA4505	CVD Coated Carbide CA4515	CVD Coated Carbide CA4010	CVD Coated Carbide CA4115	CVD Coated Carbide CA4120	MEGACOAT / MEGACOAT NANO PR1425	MEGACOAT / MEGACOAT NANO PR1225	MEGACOAT / MEGACOAT NANO PR1305	MEGACOAT / MEGACOAT NANO PR1310	MEGACOAT / MEGACOAT NANO PR1325	MEGACOAT / MEGACOAT NANO PR1535	PVD Coated Carbide PR930	PVD Coated Carbide PR1005	PVD Coated Carbide PR1025	DLC PR1125	DLC PDL025	Carbide KW10	Carbide SW05	Toolholder Page	Chipbreaker Range
Cast Iron *Without Chipbreaker*	WBGW	12105ℝ	060102ℝ	0.008					Ⓛ																																Ⓛ			
		1211ℝ	060104ℝ	1/64					Ⓛ																																Ⓛ			
	WBGW	151505ℝ	080202ℝ	0.008					Ⓛ																																Ⓛ			
		15151ℝ	080204ℝ	1/64					Ⓛ																																Ⓛ			
Finishing	WPMT	2151GP	110204GP	1/64		○			○		○				○		○	○	●	○		●	●													●		○					
	WPMT	321GP	160304GP	1/64		○			○		○				●		○	○	○	○		●	●													●		○					
Finishing-Medium	WPMT	21505HQ	110202HQ	0.008		○			●		○				○		○	●	○	●		●	●													●		○					
		2151HQ	110204HQ	1/64	○	○	○	●	●	○	○	●	●		○	●	●	●	●	●		●	●	●	●											○		○	●				
	WPMT	321HQ	160304HQ	1/64	○	○	○	●	○	○	○	●	●		○	●	●	●	●	●		●	●	●	●											●		○	●			F67 F68 F69	1
		322HQ	160308HQ	1/32	○	○	○	○	○	○	○	●	●		○	●	●	●	●	●		●	●	●	●											●		○	○				
	WPGT	21505ℝ-Y	110202ℝ-Y	0.008					Ⓛ																											Ⓛ			Ⓛ			
Finishing-Medium		2151ℝ-Y	110204ℝ-Y	1/64				Ⓛ	Ⓛ						Ⓛ																					○			Ⓛ			
	WPGT	321ℝ-Y	160304ℝ-Y	1/64				Ⓛ	○																											○			Ⓛ			
		322ℝ-Y	160308ℝ-Y	1/32											Ⓛ																					Ⓛ			Ⓛ			
	WPGT	2151Mℝ-Y	110204Mℝ-Y	<1/64																																○	Ⓛ					
	WPGT	321Mℝ-Y	160304Mℝ-Y	<1/64																																Ⓛ	Ⓡ					
Cast Iron *Without Chipbreaker*	WPGW	21505	110202	0.008																																			Ⓛ			
		2151	110204	1/64																																			Ⓛ			
	WPGW	321	160304	1/64																																			Ⓛ			
		322	160308	1/32																																			Ⓛ			

• Insert whose corner R(rε) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (rε).

Chipbreaker Range 1



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Inserts sold in 10 piece boxes.