для заказа - kyocera@kyocera-tools.ru

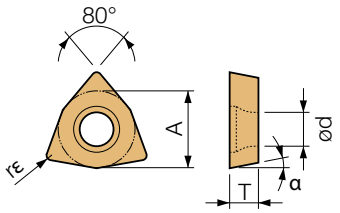
How to read this page B13

80° Trigon

Positive Insert with Hole

Part Number	A (in)	T (in)	Ød (in)	α
WB_121_	5/32	1/16	0.091	5°
WB_1515_	3/16	3/32	0.091	

Part Number	A (in)	T (in)	Ød (in)	α
WP_215_	1/4	3/32	0.110	11°
WP_32_	3/8	1/8	0.173	

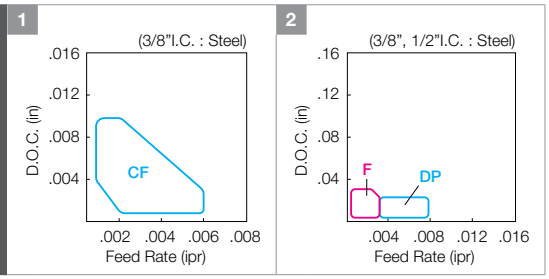


		ANSI Part Number	ISO Part Number	rε	Cermet TN610	Cermet TN620	Cermet TN6010	Cermet TN6020	Cermet TN60	MEGA COAT Cermet PV710	MEGA COAT Cermet PV720	MEGA COAT Cermet PV7010	MEGA COAT Cermet PV7025	MEGA COAT Cermet PV7005	PVD Cermet PV90	PVD Cermet PV7020	CVD Coated Carbide CA510	CVD Coated Carbide CA515	CVD Coated Carbide CA525	CVD Coated Carbide CA530	CVD Coated Carbide CA5505	CVD Coated Carbide CA5515	CVD Coated Carbide CA5525	CVD Coated Carbide CA5535	CVD Coated Carbide CA6515	CVD Coated Carbide CA6525	CVD Coated Carbide CA4505	CVD Coated Carbide CA4515	CVD Coated Carbide CA4010	CVD Coated Carbide CA4115	CVD Coated Carbide CA4120	MEGACOAT / MEGACOAT NANO PR1425	MEGACOAT / MEGACOAT NANO PR1225	MEGACOAT / MEGACOAT NANO PR1305	MEGACOAT / MEGACOAT NANO PR1310	MEGACOAT / MEGACOAT NANO PR1325	MEGACOAT / MEGACOAT NANO PR1535	PVD Coated Carbide PR930	PVD Coated Carbide PR1005	PVD Coated Carbide PR1025	DLC PR1125	DLC PDL025	Carbide KW10	Carbide SW05	Toolholder Page	Chipbreaker Range
Minute D.O.C. Sharp Edge	WBGT	12102M□-CF	060101M□-CF	<0.004																																								
		12105M□-CF	060102M□-CF	<0.008																																								
Minute D.O.C. Sharp Edge / Polished	WBGT	12102MP□-CF	060101MP□-CF	<0.004																																								
		12105MP□-CF	060102MP□-CF	<0.008																																								
Finishing	WBMT	12105□-DP	060102□-DP	0.008	Ⓛ	Ⓛ	Ⓛ	Ⓛ	○	Ⓛ	Ⓛ	Ⓛ	Ⓛ		Ⓛ	Ⓛ	Ⓛ	Ⓛ	Ⓛ		Ⓛ	Ⓛ											●				○	●	Ⓛ					
		1211□-DP	060104□-DP	1/64	Ⓛ	Ⓛ	Ⓛ	Ⓛ	Ⓛ	Ⓛ	Ⓛ	Ⓛ	Ⓛ		Ⓛ	Ⓛ	Ⓛ	Ⓛ	Ⓛ		Ⓛ	Ⓛ											●				○	●	○					
	WBMT	151505□-DP	080202□-DP	0.008	Ⓛ	Ⓛ	Ⓛ	Ⓛ	○	Ⓛ	Ⓛ	Ⓛ	Ⓛ		Ⓛ	Ⓛ	Ⓛ	Ⓛ	Ⓛ		Ⓛ	Ⓛ											●				○	●	○					
		15151□-DP	080204□-DP	1/64	Ⓛ	Ⓛ	Ⓛ	Ⓛ	Ⓡ	Ⓛ	Ⓛ	Ⓛ	Ⓛ		Ⓛ	Ⓛ	Ⓛ	Ⓛ	Ⓛ		Ⓛ	●											●				○	Ⓛ	○					
Finishing Sharp Edge NEW	WBET	121013M□-F	0601005M□-F	<0.002																												Ⓛ				Ⓛ							
		12102M□-F	060101M□-F	<0.004																												●				○							
		12105M□-F	060102M□-F	<0.008	○	Ⓛ				○	Ⓛ																					Ⓡ				○							
		1211M□-F	060104M□-F	<1/64	○	Ⓛ				○	Ⓛ																					●				○							
	WBET	151502M□-F	080201M□-F	<0.004	○					○																						Ⓛ				Ⓛ							
		151505M□-F	080202M□-F	<0.008	○	Ⓛ				○	Ⓛ																						Ⓛ				Ⓛ							
		15151M□-F	080204M□-F	<1/64	○	Ⓛ				○	Ⓛ																						●				○							
Finishing Sharp Edge	WBGT	12101□-F	0601003□-F	0.001					Ⓛ																												Ⓛ				Ⓛ		
		12102□-F	060101□-F	0.004					Ⓛ																												○				Ⓛ		
		12105□-F	060102□-F	0.008			○	Ⓛ	●				Ⓛ		Ⓛ	Ⓛ																						Ⓛ				Ⓛ		
		1211□-F	060104□-F	1/64			○	●	●				Ⓛ		Ⓛ	●																						Ⓛ				Ⓛ		
Finishing Sharp Edge	WBGT	151501□-F	0802003□-F	0.001																																	Ⓛ						
		151502□-F	080201□-F	0.004			○		Ⓛ																												Ⓛ				Ⓛ		
		151505□-F	080202□-F	0.008			○	Ⓛ	Ⓛ				Ⓛ		Ⓛ	Ⓛ																						Ⓛ				Ⓛ		
		15151□-F	080204□-F	1/64			○	●	●				Ⓛ		Ⓛ	●																						●				Ⓛ		
	WBGT	12102M□-F	060101M□-F	<0.004																																	Ⓛ	Ⓛ					
		12105M□-F	060102M□-F	<0.008																												Ⓛ					Ⓛ	○					
		1211M□-F	060104M□-F	<1/64																																	Ⓛ	○					
	WBGT	151502M□-F	080201M□-F	<0.004																																							
		151505M□-F	080202M□-F	<0.008																																							
		15151M□-F	080204M□-F	<1/64																																							

• Insert whose corner R(rε) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (rε).

F67
F68
F69

Chipbreaker Range



KYOCERA

Inserts sold in 10 piece boxes.

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