для заказа - kyocera@kyocera-tools.ru

How to read this page ➔ B13

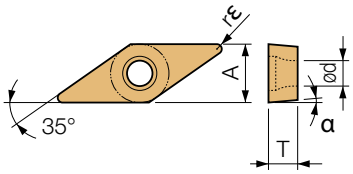
35° Diamond

Positive Insert with Hole

Part Number	Applicable Toolholder Page
VB..22_	E32~E33, F58
VB..33_	E21, E32~E33

(in)

Part Number	A	T	Ød	α
VP_1515_	3/16	3/32	0.091	11°
VP_22_	1/4	1/8	0.110	



		ANSI Part Number	ISO Part Number	rε	Cermet TN610	Cermet TN620	Cermet TN6010	Cermet TN6020	MEGA COAT Cermet TN60	MEGA COAT Cermet PV710	MEGA COAT Cermet PV720	MEGA COAT Cermet PV7010	MEGA COAT Cermet PV7025	MEGA COAT Cermet PV7005	PVD Cermet PV90	PVD Cermet PV7020	CVD Coated Carbide CA510	CVD Coated Carbide CA515	CVD Coated Carbide CA525	CVD Coated Carbide CA530	CVD Coated Carbide CA5505	CVD Coated Carbide CA5515	CVD Coated Carbide CA5525	CVD Coated Carbide CA5535	CVD Coated Carbide CA6515	CVD Coated Carbide CA6525	CVD Coated Carbide CA4505	CVD Coated Carbide CA4515	CVD Coated Carbide CA4010	CVD Coated Carbide CA4115	CVD Coated Carbide CA4120	MEGACOAT / MEGACOAT NANO PR1425	MEGACOAT / MEGACOAT NANO PR1225	MEGACOAT / MEGACOAT NANO PR1305	MEGACOAT / MEGACOAT NANO PR1310	MEGACOAT / MEGACOAT NANO PR1325	MEGACOAT / MEGACOAT NANO PR1535	PVD Coated Carbide PR930	PVD Coated Carbide PR1005	PVD Coated Carbide PR1025	DLC PR1125	DLC PDL025	Carbide KW10	Carbide SW05	Toolholder Page	Chipbreaker Range
	VPET	151502R/L-FSF	080201R/L-FSF	0.004					○																																			
		151505R/L-FSF	080202R/L-FSF	0.008					○																																			
	VPET	2201R/L-FSF	1103003R/L-FSF	0.001																																							
Finishing		2202R/L-FSF	110301R/L-FSF	0.004					○																																			
Sharp Edge / Precision		2205R/L-FSF	110302R/L-FSF	0.008					○																																			
Super Fine	VPET	151502MR/L-FSF	080201MR/L-FSF	<0.004																												●								○				
		151505MR/L-FSF	080202MR/L-FSF	<0.008																												●								○				
	VPET	22013MR/L-FSF	1103005MR/L-FSF	<0.002																												●												
		2202MR/L-FSF	110301MR/L-FSF	<0.004																												●								○				
		2205MR/L-FSF	110302MR/L-FSF	<0.008																												●								○				
	VPET	151502MR/L-F	080201MR/L-F	<0.004																												●				○								
Finishing		151505MR/L-F	080202MR/L-F	<0.008																												●				○								
Sharp Edge	VPET	22013MR/L-F	1103005MR/L-F	<0.002																												Ⓡ				Ⓡ								
NEW		2202MR/L-F	110301MR/L-F	<0.004																												Ⓡ				Ⓡ								
		2205MR/L-F	110302MR/L-F	<0.008																												●				○								
	VPET	151502FR/L-USF	080201FR/L-USF	0.004					Ⓛ																														○				
		151505FR/L-USF	080202FL-USF	0.008					●																														○				
	VPET	2201FR/L-USF	1103003FR/L-USF	0.001																																			○				
Low Feed		2202FR/L-USF	110301FR/L-USF	0.004					○																														○				
Sharp Edge / Precision		2205FR/L-USF	110302FL-USF	0.008					○																														Ⓡ				
Super Fine	VPET	151502MFR/L-USF	080201MFR/L-USF	<0.004																												●								○				
		151505MFR/L-USF	080202MFR/L-USF	<0.008																												●								○				
	VPET	22013MFR/L-USF	1103005MFR/L-USF	<0.002																												●												
		2202MFR/L-USF	110301MFR/L-USF	<0.004																												●								○				
		2205MFR/L-USF	110302MFR/L-USF	<0.008																												●								○				
	VPET	151502MFR/L-U	080201MFR/L-U	<0.004																												●				○								
Low Feed		151505MFR/L-U	080202MFR/L-U	<0.008																												●				○								
Sharp Edge	VPET	22013MFR/L-U	1103005MFR/L-U	<0.002																												●				○								
NEW		2202MFR/L-U	110301MFR/L-U	<0.004																												●				○								
		2205MFR/L-U	110302MFR/L-U	<0.008																												●				○								
	VPET	22013MFR/L-J	1103005MFR/L-J	<0.002																												Ⓡ	Ⓡ			Ⓡ								
Low Feed		2202MFR/L-J	110301MFR/L-J	<0.004																												●	●			○								
Sharp Edge		2205MFR/L-J	110302MFR/L-J	<0.008																												●	●			○								
NEW																																												

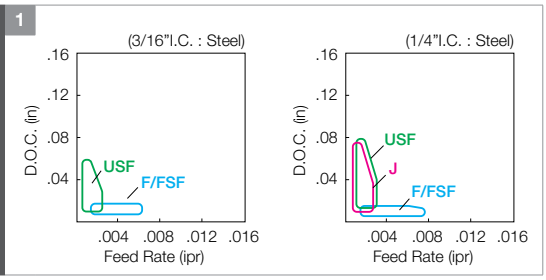
Reference Table Above

1

• Insert whose corner R(rε) dimension expressed with less than sign (e.g. **<0.002, <0.004, <0.008** etc.) indicate models with minus tolerance for corner R (rε).

Chipbreaker Range

1



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● : U.S. Stock Ⓡ : U.S. Stock (R-hand Only) Ⓛ : U.S. Stock (L-hand Only)
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Inserts sold in 10 piece boxes.